

GOVERNMENT OF INDIA MINISTRY OF SKILL DEVELOPMENT & ENTREPRENEURSHIP DIRECTORATE GENERAL OF TRAINING

COMPETENCY BASED CURRICULUM

MECHANIC ELECTRIC VEHICLE

(Duration: Two Years) Revised in July 2022 CRAFTSMEN TRAINING SCHEME (CTS)

NSQF LEVEL- 4



SECTOR – AUTOMOTIVE



MECHANICAL ELECTRIC VEHICLE

(Engineering Trade)

(Revised in July 2022)

Version: 2.0

CRAFTSMEN TRAINING SCHEME (CTS)

NSQF LEVEL - 4

Developed By

Ministry of Skill Development and Entrepreneurship

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S No.	Topics	Page No.
1.	Course Information	1
2.	Training System	2-5
3.	Job Role	6-7
4.	General Information	8-10
5.	Learning Outcome	11-12
6.	Assessment Criteria	13-18
7.	Trade Syllabus	19-47
	Annexure I (List of Trade Tools & Equipment)	48-51
	Annexure II (List of Trade experts)	52-53



During the two-year duration, a candidate is trained on subjects- Professional Skill, Professional Knowledge, and Employability Skills related to job role. In addition to this, a candidate is entrusted to make/do project work and Extra Curricular Activities to build up confidence. The practical skills are imparted in simple to complex manner & simultaneously theory subject is taught in the same fashion to apply cognitive knowledge while executing task.

The content broadly covers various systems and sub systems of vehicle. Repair and Maintenance of various components such as Motors, Motor controller, Battery Pack, Battery Management System, Charging System, Regenerative Braking. The broad components covered under Professional Skill subject are as below:

FIRST YEAR: In this year, the contents cover from safety aspect related to trade, basic fitting operation viz. assembly and disassembly of major components, their understanding of functions related to operation of EV. It covers various systems and sub-systems such as power train, chassis, body engineering systems, Safety System etc and operates garage equipment. It also covers repair, and maintenance of automobile electrical components and general vehicle systems and sub systems. Troubleshoot of electrical components of vehicle and ascertain repair.

The practical training starts with understanding basic instruments, gauges, components of EV. It also covers various systems and sub systems of vehicle, electrical system, tools, motor calculations, electric transmission and propulsion system along with testing, replacing and diagnosing the components related to EV.

SECOND YEAR: In this year, Electric Vehicle components, such as Motor, Motor Controller, Battery Pack, Battery Management System, Charging System, regenerative braking etc. In addition to above comparison of performance of EV and IC engine vehicles is included.

The practical on electric, electronic and EV systems is covered. DC/DC convertor, regenerative braking, HVAC/FATC etc. In addition, EV symbols, switches, control units and communication protocols are covered. Disassemble and assemble various components of EV along with understanding different fasteners and hand tools. And finally, fault finding & breakdown maintenance of related components and systems is done. Then practical's on total repair, testing and diagnosing the systems and related circuits are done. Followed by preventive and breakdown maintenance of associated components.



2.1 GENERAL

The Directorate General of Training (DGT) under Ministry of Skill Development & Entrepreneurship offers a range of vocational training courses catering to the need of different sectors of economy/ Labour market. The vocational training programmes are delivered under the aegis of Directorate General of Training (DGT). Craftsman Training Scheme (CTS) with variants and Apprenticeship Training Scheme (ATS) are two pioneer schemes of DGT for strengthening vocational training.

Mechanic Electric Vehicle Trade under CTS is delivered nationwide through a network of ITIs. The course is of two years duration. It mainly consists of Domain area and Core area. In the Domain area (Trade Theory & Practical) imparts professional skills and knowledge, while Core area (Employability Skills) imparts requisite core skill, knowledge and life skills. After passing out of the training programme, the trainee is awarded National Trade Certificate (NTC) by DGT which is recognized worldwide.

Candidates broadly need to demonstrate that they are able to:

- Read & interpret technical parameters/documentation, plan and organize work processes, identify necessary materials and tools;
- Perform task with due consideration to safety rules, accident prevention regulations and environmental protection stipulations;
- Apply professional knowledge, core skills & employability skills while performing the job and machining work.
- Check the job/components as per drawing for functioning identify and rectify errors in job/components.
- Document the technical parameters related to the task undertaken.

2.2 PROGRESSION PATHWAYS:

- Can join industry as EV Technician and will progress further as Senior Technician, Supervisor and can rise up to the level of Manager.
- Can become Entrepreneur in the related field.
- Can appear in 10+2 examination through National Institute of Open Schooling (NIOS) for acquiring higher secondary certificate and can go further for General/ Technical education.



- Can take admission in diploma course in notified branches of Engineering by lateral entry.
- Can join Apprenticeship programme in different types of industries leading to National Apprenticeship certificate (NAC).
- Can join Crafts Instructor Training Scheme (CITS) in the trade for becoming instructor in ITIs.
- Can join Advanced Diploma (Vocational) courses under DGT as applicable.

2.3 COURSE STRUCTURE:

Table below depicts the distribution of training hours across various course elements during a period of two years:

S No.	Course Element	Notional Training Hours	
		1 st Year	2 nd Year
1	Professional Skill (Trade Practical)	840	840
2	Professional Knowledge (Trade Theory)	240	300
3	Employability Skills	120	60
	Total	1200	1200

Every year 150 hours of mandatory OJT (On the Job Training) of industry opportunity not available the group project is mandatory.

4 On the Job Training (OJT)/ Group Project	t 150	150
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2.4 ASSESSMENT & CERTIFICATION

The trainee will be tested for his skill, knowledge and attitude during the period of course through formative assessment and at the end of the training programme through summative assessment as notified by the DGT from time to time.

a) The Continuous Assessment (Internal) during the period of training will be done by **Formative Assessment Method** by testing for assessment criteria listed against learning outcomes. The training institute have to maintain individual *trainee portfolio* as detailed in assessment guideline. The marks of internal assessment will be as per the formative assessment template provided on <u>www.bharatskills.gov.in</u>

b) The final assessment will be in the form of summative assessment. The All India Trade Test for awarding NTC will be conducted by controller of examinations, DGT as per the guideline. The pattern and marking structure is being notified by DGT India from time to time. **The learning outcome and assessment criteria will be basis for setting question papers for final assessment.**



The examiner during final examination will also check individual trainee's profile as detailed in assessment guideline before giving marks for practical examination.

2.4.1 PASS REGULATION

For the purposes of determining the overall result, weightage of 100% is applied for six months and one year duration courses and 50% weightage is applied to each examination for two years courses. The minimum pass percent for Trade Practical and Formative assessment is 60% & for all other subjects is 33%.

2.4.2 ASSESSMENT GUIDELINE

Appropriate arrangements should be made to ensure that there will be no artificial barriers to assessment. The nature of special needs should be taken into account while undertaking assessment. Due consideration should be given while assessing for teamwork, avoidance/reduction of scrap/wastage and disposal of scrap/wastage as per procedure, behavioral attitude, sensitivity to environment and regularity in training. The sensitivity towards OSHE and self-learning attitude are to be considered while assessing competency.

Assessment will be evidence based, comprising some of the following:

- Job carried out in labs/workshop
- Record book/ daily diary
- Answer sheet of assessment
- Viva-voce
- Progress chart
- Attendance and punctuality
- Assignment
- Project work
- Computer based multiple choice question examination
- Practical Examination

Evidences and records of internal (Formative) assessments are to be preserved until forthcoming examination for audit and verification by examination body. The following marking pattern to be adopted for formative assessment:

Performance Level	Evidence
(a) Mark in the range of 60 -75% to be allotted dur	ring assessment



<i>c Electric Vehicle</i> For performance in this grade, the candidate should produce work which demonstrates	• Demonstration of good skill in the use of hand tools, machine tools and workshop
attainment of an acceptable standard of craftsmanship with occasional guidance, and due regard for safety procedures and practices.	 equipment. 60-70% accuracy achieved while undertaking different work with those demanded by the component/job. A fairly good level of neatness and consistency in the finish. Occasional support in completing the project/job.
(b) Mark in the range of 75%-90% to be allotted d	uring assessment
For this grade, a candidate should produce work which demonstrates attainment of a reasonable standard of craftsmanship, with little guidance, and regard for safety procedures and practices.	 Good skill levels in the use of hand tools, machine tools and workshop equipment. 70-80% accuracyachieved while undertaking different work with those demanded by the component/job. A good level of neatness and consistency in the finish. Little support in completing the project/job.
(c) Mark in the range of above 90% to be allotted	during assessment
For performance in this grade, the candidate, with minimal or no support in organization and execution and with due regard for safety procedures and practices, has produced work which demonstrates attainment of a high standard of craftsmanship.	 High skill levels in the use of hand tools, machine tools and workshop equipment. Above 80% accuracy achieved while undertaking different work with those demanded by the component/job. A high level of neatness and consistency in the finish. Minimal or no support in completing the project.



Mechanic Electric Vehicle; repairs overhauls and services motor vehicles to keep them in good running condition. Examines vehicle to ascertain nature and location of defects either by running engine or driving vehicle on road. Dismantles partially or completely defective unit or parts of vehicle such as DC/DC converters, rear axle, front axle, steering assembly, radiator, etc. According to nature of repairs to be done, using hoist, jack, pullers, hand tools and other devices. Replaces or repairs defective parts of gear box, rear axle, steering mechanism, Configures BMS with software application, SoC mapping for charging and discharging, Inspecting & testing a battery after charging, safe storage, handle, and dispose of high voltage battery systems, Diagnose, repair, and test high voltage battery systems. Diagnose, repair, and testing of EV battery controls etc. and sets them right ensuring correct alignment, clearance, meshing of gears, specified movements and operations. Relines and builds brakes, sets wheel alignment, adjust, steering, clutch, hand brakes etc. fits new or repaired accessories and body parts, makes electrical connection, and performs other tasks to effect repairs. Lubricates, joints, tightens loose parts, tests performance of vehicle by driving on road and makes necessary adjustments to attain desired standard. May assemble complete vehicle from finished components.

Maintenance Technician-Service Workshop; maintains and manages tools and equipment used in the workshop.

AC Specialist is responsible for installing, servicing and repairing an air conditioning system of a vehicle. The individual also performs routine maintenance of the various components associated with the air-conditioning system of the vehicle.

Fitter Automobile; attends to minor repairs to motor vehicles under guidance of Mechanic Automobile. Receives instructions from Mechanic, Automobile about tasks to attend. Jacks up vehicle to required height for repair in convenient position where necessary. Removes nuts and bolts to dismantle parts such as water pump assembly, fuel pumps assembly, distributor, generator, steering, brakes, transmission and suspension systems, etc. Decarbonizes battery under guidance of mechanic. Tightens loose parts, lubricates joints, does minor repairs, replacements and adjustments and performs simple fitting operations such as filing, chipping, grinding etc. May work in workshops or garage. May drive vehicle on road. May be designated as Service Mechanic if engaged in cleaning, polishing, oiling and greasing vehicles and do minor routine adjustments as included in servicing.



Auto Service Technician - **Mechanic** is responsible for the repair and routine servicing and maintenance (including electrical and mechanical aggregates) of vehicles.

Reference NCO-2015:

- a) 7231.0100 Mechanic, Automobile
- b) 7231.0101 Maintenance Technician Service Workshop
- c) 7231.0102 AC Specialist
- d) 7231.0400 Fitter Automobile
- e) 7231.0107 Auto Service Technician Mechanic

Reference NOS :

- 1) ASC/N1435
- 2) ASC/N1436
- 3) ASC/N1437
- 4) ASC/N9420
- 5) ASC/N9421
- 6) ASC/N9433
- 7) ASC/N9434



Name of the Trade	Mechanic Electric Vehicle
Trade Code	DGT/2026
NCO - 2015	7231.0100, 7231.0101, 7231.0102, 7231.0400, 7231.0107
NOS Covered	ASC/N1435, ASC/N1436, ASC/N1437, ASC/N9420, ASC/N9421, ASC/N9433, ASC/N9434
NSQF Level	Level – 4
Duration of Craftsmen Training	Two years (2400 hours + 300 hours OJT/Group Project)
Entry Qualification	Passed 10 th class examination
Minimum Age	14 years as on first day of academic session.
Eligibility for PwD	LD, CP, LC, DW, AA, BLIND, LV, DEAF, HH, AUTISM, ID, SLD
Unit Strength (No. Of Students)	24 (There is no separate provision of supernumerary seats)
Space Norms	192 Sq. m
Power Norms	5 KW
Instructors Qualification for	
1. Mechanic Electric Vehicle Trade	B.Voc/ Degree in Mechanical Engineering from AICTE/UGC recognized Engineering College/ university with one-year experience in the relevant field. OR 03 years Diploma in Mechanical Engineering from AICTE recognized board of technical education or relevant Advanced Diploma (Vocational) from DGT with two years' experience in the relevant field. OR NTC/NAC passed in the trade of "Mechanic Electric Vehicle" with three years' experience in the relevant field. Essential Qualification: Relevant National Craft Instructor Certificate (NCIC) in any of the variants under DGT. Must Possess valid LMV driving License. NOTE: - Out of two Instructors required for the unit of 2(1+1), one



	must have Degree/Diploma and other must have NTC/NAC qualifications. However, both of them must possess NCIC in any of its variants.
2. Employability Skill	MBA/ BBA / Any Graduate/ Diploma in any discipline with Two years' experience with short term ToT Course in Employability Skills from DGT institutes. (Must have studied English/ Communication Skills and Basic
	Computer at 12th / Diploma level and above) OR Existing Social Studies Instructors in ITIs with short term ToT Course in Employability Skills from DGT institutes.
3. Minimum Age for Instructor	21 Years
List of Tools and Equipment	As per Annexure – I



Learning outcomes are a reflection of total competencies of a trainee and assessment willbe carried out as per the assessment criteria.

5.1 LEARNING OUTCOMES (TRADE SPECIFIC)

FIRST YEAR:

- 1. Identify and handle different types of tools and workshop equipment in the Auto workshopfollowing safety precautions. (NOS: ASC/N1435)
- 2. Check, identify and interpret different types of vehicles and their specifications. (NOS: ASC/N1435)
- Identify the electrical circuits and test their parameters by using electrical measuring instruments, and the basic electronic circuits and analyse their circuit functioning. (NOS: ASC/N1435)
- Identify and study of Electric vehicle components and Performance comparison of EV and IC engine vehicles. (Components of Electric Vehicle such as Motor, Motor Controller, Battery Pack, Battery Management System, Charging System etc.) (NOS: ASC/N1435)
- 5. Check the automobile systems and sub-systems such as power train, chassis, transmission system, different suspension systems, tyres & wheels (Functions, tyre marking, Tyre Designs), body engineering systems, Safety System etc. and operate garage equipment. (NOS: ASC/N1435, ASC/N1436)
- 6. Trace and Test all Electrical, Electronic components & circuits and assemble circuit to ensure functionality of system. (NOS: ASC/N1435)
- 7. Diagnose, repair and perform maintenance of automobile electrical components & general vehicle architecture. (NOS: ASC/N1435, ASC/N1437)
- 8. Perform checking and troubleshooting of wiring circuits HV and LV and the electrical components in the electric vehicle. (NOS: ASC/N1435, ASC/N1437)
- 9. Dismantle, diagnose & rectify the defects in vehicle and assemble the vehicle components to ensure functionality of vehicle. (NOS: ASC/N1435, ASC/N1437)
- 10. Read and apply engineering drawing for different application in the field of work (NOS: ASC/N9420)
- 11. Demonstrate basic mathematical concept and principles to perform practical operations. Understand and explain basic science in the field of study (NOS: ASC/N9421)

SECOND YEAR:



- 12. Apply the knowledge of power transmission system in electric vehicle, its basic components and functions; electric vehicle motor, its speed control technique and motor controller. (NOS: ASC/N1435, ASC/N1437)
- Identify and develop Battery Pack Components, monitor and check performance of high voltage rechargeable energy storage system and Battery Management System. (NOS: ASC/N1435)
- 14. Perform battery testing, charging and cycling operations. (NOS: ASC/N1435, ASC/N1437)
- 15. Test and troubleshoot Accessory and Auxiliary Components Power Steering, Braking and HVAC Comfort System. (NOS: ASC/N1435, ASC/N1437)
- 16. Operate and troubleshoot Electric Vehicle Charging Ecosystem. (NOS: ASC/N9433)
- 17. Drive an Electric Vehicle following the safety rules for driving. (NOS: ASC/N1435)
- 18. Diagnose, repair, and testing of EV vehicles and subsystems and EV components. (NOS: ASC/N1435, ASC/N1437)
- 19. Demonstrate regulatory requirements for electric vehicle and new trends in electric vehicle. (NOS: ASC/N9434)
- 20. Read and apply engineering drawing for different application in the field of work(NOS: ASC/N9420)
- 21. Demonstrate basic mathematical concept and principles to perform practical operations. Understand and explain basic science in the field of study (NOS: ASC/N9421)



6. ASSESSMENT CRITERIA

LEARNING OUTCOME	ASSESSMENT CRITERIA		
FIRST YEAR			
1. Identify and handle	Carry out First aid and Fire safety.		
different types of tools and	Follow safe handling of batteries & equipment and Periodic testing		
workshop equipment in the	of the same.		
Auto workshop following	Describe the purpose, use of auto hand tools.		
safety precautions.	Learning Usage of tools & Machinery in this trade.		
(NOS: ASC/N1435)	Occupational Safety & Health guidelines.		
	List the safety rules for tools.		
2. Check, identify and interpret	Identify various types of vehicles (Classification).		
different types of vehicles	Identify the different vehicle specification data and information.		
and their specifications. (NOS: ASC/N1435)			
(NO3. A3C/N1433)			
3. Identify the electrical	Carry out soldering operation.		
circuits and test their	Carry out testing of components in electric circuits.		
parameters by using	Carry out Crimping of wires.		
electrical measuring instruments, and the basic	Carry out diagnosis of various electric circuits.		
electronic circuits and	Plan work in compliance with standard safety norms.		
analyse their circuit	Identify and test different types of basic electronic components.		
functioning	Plan to construct and test various Logic Gates.		
(NOS: ASC/N1435)			
4. Identify and study of Electric	Interpret Indian Market Data.		
vehicle components and	Identify different types of Electric Vehicle Technology (BEV, HEV,		
Performance comparison of	PHEV and FCEV), Architecture of Electric Vehicle.		
EV and IC engine vehicles.	Identify main components of electric vehicle and their function		
(Components of Electric	Verify component specification sheet.		
Vehicle such as Motor,	Trace the High Voltage wiring on the vehicle.		
Motor Controller, Battery	Compare performance of EV and IC engine vehicles.		
Pack, Battery Management			
System, Charging System			
<i>etc.)</i> (NOS: ASC/N1435)			



 Check the automobile systems and sub-systems such as powertrain, chassis, 	Identify main systems and sub systems of Automobile and specify their function (transmission and driveline systems).
transmission system, different suspension systems, tyres& wheels (Functions, tyre marking, Tyre Designs), body engineering systems, Safety System etc. and operate garage equipment. (NOS: ASC/N1435, ASC/N1436)	Sketch General vehicle Architecture system. Draw typical layouts and Identify nomenclature of auto electrical systems, chassis and Monocoque body, Steering Systems, Suspension system, Brakes, wheels &tyres .
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 6. Trace and Test all Electrical, Electronic components & circuits and assemble circuit to ensure functionality of system. 	Explain various terms such as +ve cycle, -ve cycle, Frequency, Time period, RMS, Peak, Instantaneous value. Single phase and Three phase supply.
	Identify type of electrical cables and their Specifications. Types of wires & cables, standard wire gauge (SWG).
(NOS: ASC/N1435)	Identify Fuses & circuit breakers, Ballast resistor, Stripping wire insulation, cable color codes and sizes.
Diagnose, repair and perform maintenance of	Identify and interpretation of automobile electrical architecture & power supply systems.
automobile electrical components & general vehicle architecture.	Ascertain and select tools and materials for the job and make this available for use in a timely manner.
	Plan work in compliance with standard safety norms.
(NOS: ASC/N1435, ASC/N1437)	Carryout the diagnostic procedure for the following troubles in the electrical accessories: - No horn, poor horn, continuous horn Wiper and washer no operation, continuous operation, Intermittent operation Power window no operation Power Door lock no operation Immobilizer system and keyless entry no operation Trouble (Error indication) in Automatic seat belt system Trouble (Error indication) in Air bag system.
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8. Perform checking and	Select appropriate electric raw materials as per the requirement.



troubleshooting of wiring circuits - HV and LV and the	Diagnose and carry out remedial action as per the OEM Manual - Horns, Wiper Motor, Power Windows.
electrical components in the	Follow personal and shop safety procedures and use appropriate
electric vehicle.	attire and protective equipment.
	Plan work in compliance with standard safety norms.
(NOS: ASC/N1435, ASC/N1437)	Operate equipment according to safety protocols and identify tools,
	tests equipment and service procedures used in the servicing of EV and HEV's.
	Identify components and their locations indicated on the wiring diagram.
	Diagnose, repair, and test DC/DC converters.
	Perform diagnosis of Electric Vehicle.
09. Dismantle, diagnose &	Demonstrate safe handling of lifting equipment.
rectify the defects in vehicle	Ascertain and select tools and materials for the job and make this
and assemble the vehicle	available for use in a timely manner.
components to ensure	Plan work in compliance with standard safety norms.
functionality of vehicle.	Test the various sensors fitted on the vehicle.
	Identify the problems in the vehicle.
(NOS: ASC/N1435, ASC/N1437)	Repair the fault. Replace the faulty components (if necessary).
	Perform sequencing and identifying parts at the time of dismantle and assemble.
	Carryout assembly and disassembly of simple automobile system (such as front Mirror).
10. Read and apply engineering drawing for different	Read & interpret the information on drawings and apply in executing practical work.
application in the field of	Read &analyze the specification to ascertain the material
work.	requirement, tools and assembly/maintenance parameters.
	Encounter drawings with missing/unspecified key information and
(NOS: ASC/N9420)	make own calculations to fill in missing dimension/parameters to
	carry out the work.
11. Demonstrate basic	Solve different mathematical problems
mathematical concept and principles to perform practical operations. Understand and explain basic science in the field of study. (NOS: ASC/N9421)	Explain concept of basic science related to the field of study



SECOND YEAR		
12. Apply the knowledge of	Identify types of motors.	
power transmission system in electric vehicle, its basic components and functions; electric vehicle motor, its	Working Principle of Motor (Study-state, volts, Hertz control, electronic control).	
	Speed control technique.	
	Power transmission system in electric vehicle and its basic	
speed control technique	components and its functions.	
and motor controller.	Motor cooling system and working component.	
(NOS: ASC/N1435, ASC/N1437)	Motor controller working principle and basic components.	
13. Identify and develop Battery	Identify different cell chemistries.	
Pack Components, monitor	Identify different cell geometries.	
and check performance of high voltage rechargeable	Identification of various sensors installed - Battery Temperature Mapping.	
energy storage system and Battery Management	Plan work in compliance with standard safety norms.	
System.	Perform Verification of cell performance against supplier data sheet	
	Perform Interfacing of BMS with Battery Pack configuration of BMS with software application.	
(NOS: ASC/N1435)	Carry out Voltage, Current and Temperature Measurement with BMS.	
	Verify SoC mapping for charging and discharging.	
	Perform mapping of battery SoH using data to map Battery SoH.	
	Plan work in compliance with standard safety norms.	
14. Perform battery testing, charging and cycling	Perform safe storage, handle, and dispose of high voltage battery systems.	
operations	Diagnose, repair, and test high voltage battery systems.	
	Plan work in compliance with standard safety norms.	
(NOS: ASC/N1435, ASC/N1437)	Perform Replacement of defective Battery Module of 48V Module Systems.	
	Diagnose, repair, and testing of EV battery controls.	
15. Test and troubleshoot	Ascertain and select tools and materials for the job and make this	
Accessory and Auxiliary	available for use in a timely manner.	
Components - Power	Prepare the job for sawing, filling, bending.	
Steering, Braking and HVAC	Plan work in compliance with standard safety norms.	
Comfort System	Produce component by observing standard procedure.	



	Check for dimensional accuracy as per standard procedure.
(NOS: ASC/N1435, ASC/N1437)	Avoid waste, ascertain unused materials and components for disposal, store these in an environmentally appropriate manner and prepare for disposal.
	Ensure the workshop cleanliness.
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16. Operate and troubleshoot Electric Vehicle Charging	Identify Type of Charger and Voltage Levels Operate Standard Chargers.
Ecosystem.	Determine Charging Time and charging inputs under various conditions.
(NOS: ASC/N9433)	Diagnosis and remedy for Charger not responding, Charger not delivering expected current.
(1003.7.50/103433)	Plan work in compliance with standard safety norms.
	Ensure the workshop cleanliness.
17. Drive an Electric Vehicle	Carry out Drive by Wire Architecture.
following the safety rules	Troubleshoot and Repair Accelerator Pedal.
for driving.	Troubleshoot and Repair - Brake not working.
(NOS: ASC/N1435)	Drive an Electric Vehicle.
	Plan work in compliance with standard safety norms.
18. Diagnose, repair, and	Diagnose, repair, and test vehicle charging interface/infrastructure.
testing of EV vehicles and subsystems and EV	Diagnose, repair, and test regenerative braking.
components.	Diagnose, repair, and test thermal systems management and control.
(NOS: ASC/N1435,	Diagnose and repair Braking system.
ASC/N1437)	Diagnose and repair e-Compressor.
	Diagnose, repair, and test high voltage electric distribution systems
	Diagnose, repair, and test power electronic circuitry for electric drive systems.
	Check DTCs and erase them as per manufacturer's guidelines.
	Carry out test and diagnose EV components.
	Select appropriate Tools required for testing.
	Plan work in compliance with standard safety norms.
	Ensure workshop cleanliness.
19. Demonstrate regulatory	Electric vehicle regulations.



requirements for electric	Electric vehicle recycling and reuse.
vehicle and new trends in	Government policies for E vehicles.
electric vehicle.	Autonomous vehicle system architecture.
	Autonomous vehicle LIDAR system.
(NOS: ASC/N9434)	Autonomous vehicle object detection and AI cameras system.
	Autonomous vehicle ADAS system
	Autonomous vehicle collision detection system.
20. Read and apply engineering drawing for	Read & interpret the information on drawings and apply in executing practical work.
different application in the field of work.	Read & analyze the specification to ascertain the material requirement, tools and assembly/maintenance parameters.
(NOS: ASC/N9420)	Encounter drawings with missing/unspecified key information and make own calculations to fill in missing dimension/parameters to carry out the work.
21. Demonstrate basic	Solve different mathematical problems
mathematical concept and principles to perform	Explain concept of basic science related to the field of study
practical operations.	
Understand and explain	
basic science in the field	
of study. (NOS:	
ASC/N9421)	



TRADE SYLLABUS

SYLLABUS - MECHANIC ELECTRIC VEHICLE					
FIRST YEAR					
Duration	Reference Learning Outcomes		Professional Skills (Trade Practical) With Indicative Hours	Professional Knowledge (Trade Theory)	
Professional Skill 50 Hrs.; Professional Knowledge 10 Hrs.;	Identify and handledifferent types of tools and workshop equipment in the Auto workshop following safety precautions.	1.	Importance of trade training, List of tools & Machinery used in the trade. (05 hrs) Safety attitude development of the trainee by educating them to use Personal Protective	All necessary guidance to be provided to the newcomers to become familiar with the working of Industrial Training Institute system including stores procedures. Soft Skills, its importance and Job area after completion of training.	
	(NOS: ASC/N1435)	3. 4.	Equipment(PPE). (05 hrs) First Aid Method and basic training. (05 hrs) Safe disposal of waste materials like cotton waste, metal chips/burrs etc. (05 hrs)	Importance of safety and general precautions observed in the in the industry/ shop floor. Introduction of First aid. Operation of electrical mains and electrical safety. Introduction of PPEs.	
		5.	Hazard identification and avoidance. (05 hrs) Safety signs for Danger,Warning, caution & personal safety message. (05 hrs)	Response to emergencies e.g.; power failure, fire, and system failure. Importance of housekeeping & good shop floor practices. Introduction to 5S concept & its	
		7.	Preventive measures for electrical accidents & steps to be taken in suchaccidents. (05 hrs) Use of Fire extinguishers. (07 hrs)	application. Occupational Safety & Health: Health, Safety and Environment guidelines, legislations & regulations as applicable.	



	9.	Practice and understand	Basic understanding on Hot
		precautions to be	work, confined space work
		followed while working	and material handling
		in fitting jobs. (05 hrs)	equipment. (10 Hrs)
	10.	Safe use of tools and	
		equipment used in the	
		trade. (03 hrs)	
Professional Check.	identify 11.	Demonstrate the	Study of automobiles,
Skill 50 Hrs.; and int	-	Comparison among	History of Automobile,
	nt types of	commercial and	Evolution and growth of the
	s and their	passenger vehicle such as	Industry, Key Automobile
	cations.	decision making in	Companies and their
Hrs.		finding the driving	Products.
1113.		wheels in both cases. (05	FIGURES.
		hrs)	Brief description of
(NOS:	10	Demonstration and	components and their
ASC/N14		Classification of vehicles	locations.
	-33)		
		based on various	Study the Classification of
		categories such as Body	Automobiles based on
		Type, Load, Fuel used,	various aspects and
		Power source used, no.	determining the reason
		of wheels, transmission	(Commercial, Passenger),
		used, Placement &	Product Segments (Criteria
		position of engine,	for Vehicle Types, Variants
		transmission & Steering	and Versions, Markets:
		system, no. of axles,	India, EU and US).
		braking system used,	
		differential & final	Introduction and uses of
		reduction etc. (10 hrs)	Vehicle hoists – brief
	13.	Demonstration on	introduction Two post and
		identifying the car body	four post hoist, Engine
		styles and the reason	hoists, mechanical Jacks,
		behind. (15 hrs)	Hydraulic jacks, Stands etc.
	14.	Demonstration of vehicle	(10 Hrs)
		specification.	
		Identification of vehicle	
		information Number. (10	
		hrs)	
	15.	Study two different	
		vehicles and prepare a	



differences between these two vehicles. (10 hrs)Professional Skill 75 Hrs;Identify the electrical circuits and test16. Practice in joining wires using soldering Iron, electrical circuits,Basic electricity: Electricity principles, Ground connections, Ohm's law, Voltage, Current,Professional Knowledge 15 Hrstheir parameters by using electrical instruments, and the basic electronic instruments, and the basicConstruction of Simple electrical circuits, (10 hrs)Voltage, Current, Voltage, Current, Voltmeter, ammeter, Ohmmeter Mulitmeter, Conductors & insulators, woltage and resistance using digital multimeter, practice. (10 hrs)Voltmeter, ammeter, Conductors & insulators, Wires, Shielding, Length resistance, Resistor ratin Capacitors and CoilsIst resistance instruments, and the basic circuits and analysetheir circuit18. Continuity test for fuses, jumper wires, fusible links, circuit breakers. (05Fuses & circuit breakers, Pallett resistance Crimining	y. vs.
ProfessionalIdentify thehrs)ProfessionalIdentify the16. Practice in joining wiresBasic electricity: ElectricitySkill 75 Hrs;electricalusing soldering Iron,principles, Groundcircuits and testConstruction of Simpleconnections, Ohm's law,Professionaltheirelectrical circuits,Voltage, Current,Knowledgeparameters byCrimping of connectors.Resistance, Power, Energy15 Hrsusing electrical(10 hrs)Voltmeter, ammeter,Instruments,and the basicusing digital multimeter,Ohmmeter Mulitmeter,electronicpractice. (10 hrs)Wires, Shielding, Lengthresistance18. Continuity test for fuses,Capacitors and Coilsanalysetheirjumper wires, fusibleFuses & circuit breakers,	y. vs.
Professional Skill 75 Hrs;Identify the electrical circuits and test16. Practice in joining wires using soldering Iron, Construction of Simple electrical circuits,Basic electricity: ElectricityProfessional 	y. vs.
Skill 75 Hrs;electricalusing soldering Iron,principles, GroundCircuits and testConstruction of Simpleconnections, Ohm's law,Professionaltheirelectrical circuits,Voltage, Current,Knowledgeparameters byCrimping of connectors.Resistance, Power, Energy15 Hrsusing electrical(10 hrs)Voltmeter, ammeter,15 Hrsusing electrical17. Measuring of current,Ohmmeter Mulitmeter,instruments,using digital multimeter,Conductors & insulators,and the basicusing digital multimeter,Wires, Shielding, Lengthelectronicpractice. (10 hrs)capacitors and Coilsanalysetheirjumper wires, fusibleFuses & circuit breakers,	y. vs.
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Professionaltheirelectrical circuits,Voltage, Current,Knowledgeparameters byCrimping of connectors.Resistance, Power, Energy15 Hrsusing electrical(10 hrs)Voltmeter, ammeter,15 Hrsusing electrical(10 hrs)Voltmeter, ammeter,instruments,voltage and resistanceConductors & insulators,and the basicusing digital multimeter,Wires, Shielding, Lengthelectronicpractice. (10 hrs)resistance, Resistor ratincircuits and18. Continuity test for fuses,Capacitors and Coilsanalysetheirjumper wires, fusibleFuses & circuit breakers,	vs.
Knowledge 15 Hrsparameters by using electrical measuringCrimping of connectors. (10 hrs)Resistance, Power, Energy Voltmeter, ammeter, Ohmmeter Mulitmeter, Conductors & insulators, and the basic electronic circuits and analysetheir circuitResistance, Power, Energy Voltmeter, ammeter, Ohmmeter Mulitmeter, Using digital multimeter, practice. (10 hrs)Knowledge (15 Hrsparameters by (10 hrs)Voltmeter, ammeter, Ohmmeter Mulitmeter, Conductors & insulators, Wires, Shielding, Length resistance, Resistor ratin Capacitors and Coils jumper wires, fusible links, circuit breakers. (05	vs.
15 Hrsusing electrical measuring(10 hrs)Voltmeter, ammeter,15 Hrsusing electrical measuring(10 hrs)Voltmeter, ammeter,17. Measuring of current, instruments, and the basic17. Measuring of current, voltage and resistance using digital multimeter, practice. (10 hrs)Ohmmeter Mulitmeter, Conductors & insulators, Wires, Shielding, Length resistance, Resistor ratin Capacitors and Coils Fuses & circuit breakers, (05	vs.
adding cleating17. Measuring of current, voltage and resistanceOhmmeter Mulitmeter, Conductors & insulators, Wires, Shielding, Length resistance, Resistor ratin Capacitors and Coils jumper wires, fusible links, circuit breakers. (05	vs.
instruments, and the basic electronic circuits and analysetheir circuit bractice circuit circuit bractice circuit circ	vs.
and the basicusing digital multimeter,Wires, Shielding, Lengthelectronicpractice. (10 hrs)resistance, Resistor ratincircuits and18. Continuity test for fuses,Capacitors and Coilsanalysetheirjumper wires, fusibleFuses & circuit breakers,	vs.
electronicpractice. (10 hrs)resistance, Resistor ratincircuits and18. Continuity test for fuses,Capacitors and Coilsanalysetheirjumper wires, fusibleFuses & circuit breakers,circuitlinks, circuit breakers. (05Fuses & circuit breakers,	
circuits and 18. Continuity test for fuses, Capacitors and Coils analysetheir jumper wires, fusible circuit links, circuit breakers. (05	zs.
analysetheir jumper wires, fusible circuit links, circuit breakers. (05	
circuit links, circuit breakers. (05	
circuit IINKS, CIrcuit breakers. (05	
functioning. hrs) Ballast resistor, Stripping	
19. Identify and Diagnose wire insulation, cable col	
series, parallel, series-	> I(1
(NOS: parallel circuits using Series circuits, Parallel	
ASC/N1435) Ohm's law, Check circuits and Series-parall	31
electrical (05 hrs)	-
20. Prepare circuit with a effects, Capacitors and it	
test lamp, perform applications, Capacitors	
voltage drop test in series and parallel Cells i	1
circuits using series and parallel	
multimeter.(05 hrs) Magnetic effects, Heatin	2
21. Measure current effects, Thermo-electric	-
flowusing multimeter energy, Thermistors,	
/ammeter, use of service Thermo couples,	
manual wiring diagram Electrochemical energy,	
for troubleshooting. (10 Photovoltaic energy,	
hrs) Piezoelectric energy,	
22. Testing of relay and Electromagnetic induction	n,
solenoids and its circuit. Relays, Solenoids, Prima	-
(05 hrs) & Secondary windings,	
23. Identify and test power Transformers, stator and	
and signal connectors for rotor coils.	
continuity. (03 hrs)	



 24. Identify and test different type of Diodes. (04 hrs) 25. NPN & PNP Transistors for its functionality. (03 hrs) 26. Difference between MOSFET and IGBT. (03 hrs) 27. Construct and test simplelogic circuits OR, AND & NOT and Logic gates using switches. (04 hrs) 28. Construct circuit to read temperature and pressure sensor. (04 hrs) 29. Construct PWM generator. (04 hrs) 	 Basic electronics: Electrical and Electronic Components: Switches Description of Normally open, Normally closed, single pole single throw switch (SPST), ganged, and mercury switches used in Automobile circuit. Description of Relay, ISO Relays, Solenoids, Buzzers. Resistors- Description of different type of resistors and their colourcodes Fixed, stepped, and variable resistors Rheostat, Potentiometer. Description of Diodes, Diode identification and ratings, zener diodes, Avalanche diodes, Light emitting diodes, photo diodes and clamping diodes. Transistors- Description of NPN, PNP, field-effect, transistor (FET), IGBT, phototransistors. Description of Integrated circuits. Circuit protection Devices-Description of fuses, different type of fuses, maxi fuses, circuit breaker, Positive Temperature coefficient (PTC) resistor device Logic gates-OR, AND & NOT and Logic gates using switches.



			Input and Output
			Interfacing. PWM
			Generation. (15 Hrs)
Professional	Identify and	30. Identify and test	Introduction to Electric
Skill 140	studyof	different types of diodes.	Vehicle Technology, EV
Hrs.;	Electric	(05 hrs)	Terminology Comparison of
піз.,		· · ·	Electric Vehicle with IC
Professional	vehicle	31. Practice using digital	
Knowledge	components	meters such as power	engine vehicle based on
25 Hrs.	and	analyzer AC DC clamp	emissions, range, fuel type.
25 115.	Performance	meters, Lux meters. (10	Types of electric vehicle,
	comparison of	hrs)	BEV, HEV, PHEV and FCEV.
	EV and IC	32. Test and identify	
	engine	different types of	Architecture of Electric
	vehicles.	transistors. (10 hrs)	Vehicle, working principle
	(Components of	33. Study report on current	of fully electric vehicle,
	Electric Vehicle	adoption status of BEV,	Major component,
	suchas Motor,	HEV, PHEV, FCEV type	performance parameter,
	Motor	vehicles. (15 hrs)	Basics of Motors, Selection,
	Controller,	34. Identify and study	sizing and characteristic of
	Battery Pack,	performance of Electric	Motor, calculation for
	Battery	vehicles, in comparison	motor effort, electric
	Management	to IC engine vehicles. (05	transmission.
	System,	hrs)	
	Charging	35. Identification and study	Principle, working and
	System etc.)	of basic components of	operation of propulsion
		EV (05 hrs)	system,
	(NOS:	36. Identify various	DC Motor - Drives Armature
	(NO3. ASC/N1435)	gauges/instrument on	Voltage, chopper circuit,
	A3C/N1433)	dashboard of an	step up, Step down
		electricvehicle and	chopper, control strategy,
		identify differences in	chopper amplifier.
		instrumentation panel	
		with IC engine vehicle.	Brushless DC Motor –
		(10 hrs)	principle working, features,
		37. Basic motor power	speed control system of
		calculation. (10 hrs)	brushless DC motor,
		38. Selection, sizing and	efficiency, calculation.
		characteristic of motor.	(25 Hrs)
		(10 hrs)	(231113)
		39. Study and hands on of	



				Γ
			electric transmission.	
			(10hrs)	
		40.	Identification of	
			components specific to	
			EV and how they are in	
			comparison to IC engine-	
			based vehicle. (10 hrs)	
		41.	Calculation of motor	
			effort. (10 hrs)	
		42.	Check the proper	
			voltage, various practical	
			work related to chopper	
			circuit. (10 hrs)	
		43.	Testing of amplifier,	
			output torque, efficiency	
			testing at different	
			condition. (10 hrs)	
		44.	Practice and hands on	
			Bearing replacement,	
			greasing, replacing the	
			copper windings on	
			stator. (10 hrs)	
Professional	Check the	45.	Demonstration on	Functional Introduction to
Skill 150 Hrs.;	automobile		Identification of Various	various automotive systems
	systems and sub-		Automobile systems	and sub systems.
Professional	systems such as		andsubsystems. (12 hrs)	
Knowledge	powertrain,	46.	Comparative analysis on	Power Train: Introduction
30 Hrs.	chassis,		body over chassis &	to engines and its types,
	transmission		Monocoque body. (09	transmission and driveline
	system, different		hrs)	systems.
	suspension	47.	Practical to identify the	Chassis System: Chassis and
	systems, tyres &		External and Internal	Monocoque body, Steering
	wheels		Body Components and	Systems, Suspension
	(Functions, tyre		their Functions. (09 hrs)	System(Its functions &
	marking, tyre	48.	Draw suitable sketches	different components,
	Designs), body		to show functions of	different types like Double
	engineering		various components. (10	Wishbone, trailing twist
	systems, safety		hrs)	axle suspension,
	system etc. and	49.	Demonstration on	Macpherson Srut
	operate garage		Identification of	suspension, etc), Brakes etc.



equipment. (10 hrs)powertrain & its type. (10 hrs)Functions of Tyres and Wheels, Introduction to JATMA/ ATMA/ ETMO(NOS: ASC/N1435)50. Demonstration on Identification of Steering systems. (14 hrs)Mheels markings. Tyre selection considerations for automobile, Tyre Designs- Diagonal vs Radial Ply, Tubed vs Tubeless, Wheel Alignment.52. Demonstration on Identification of Steering systems. (10 hrs)Tubed vs Tubeless, Wheel Alignment.53. Demonstration on Identification of disc and drum brakes, warning & safety devices. (12 hrs)Tubed vs Tubeless, Wheel Alignment.54. Practice to remove wheellug nuts with use of an air impact wrench. (10 hrs)Soraper, wire brush, Emery paper, Description, Care and use of Surface plates, steel rule, measuring tape. (10 hrs)55. Practice to check the air pressure inside th vehicle tires is maintained at the recommended setting. (10 hrs)58. Practice on loosening and tightening of various screws, nuts and bolts using tools. (10 hrs)59. Practice on loosening and tightening of various screws, nuts and bolts using tools. (10 hrs)50. Practice on loosening and tightening of various screws, nuts and bolts using tools. (10 hrs)50. Practice on loosening and tightening of various screws, nuts and bolts using tools. (10 hrs)50. Practice on loosening and tightening of various screws, nuts and bolts using tools. (10 hrs)51. Practice on loosening and tightening of various screws (10 hrs)52. Practice on loosening and tightening of various screws (10 hrs)53. Practice on loosening and tightening of var			
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 (NOS: ASC/N1435, ASC/N1436) Identification of transmission & driveline components. (14 hrs) S1. Demonstration on identification of Steering systems. (10 hrs) S2. Demonstration on identification of disc and drum brakes, warning & safety devices. (12 hrs) S3. Demonstration on identification of disc and drum brakes, warning & safety devices. (12 hrs) S4. Practice to measure a wheelbase of a vehicle with measuring tape. (10 hrs) S5. Practice on General workshop tools & power tools. (10 hrs) S6. Practice to remove wheelly nuts with use of an air impact wrench. (10 hrs) S7. Practice to check the air pressure inside the vehicle tires is maintained at the recommended setting. (10 hrs) S8. Practice on loosening and tightening of various screws, nuts and bolts S7. Practice on loosening and tightening of various screws, nuts and bolts 		(10 hrs)	Wheels, Introduction to
ASC/N1436) ASC/N1436) ASC/N1436) ASC/N1436) ASC/N1436) ASC/N1436) ASC/N1436) ASSC/N1436)		50. Demonstration on	JATMA/ ATMA/ ETRTO
 Wheels markings. Tyre selection considerations for automobile, Tyre Designs- Identification of Steering systems. (10 hrs) Demonstration on Identification of suspension systems. (14 hrs) Demonstration on Identification of disc and drum brakes, warning & safety devices. (12 hrs) Practice to measure a wheelbase of a vehicle with measuring tape. (10 hrs) Practice to remove wheellug nuts with use of an air impact wrench. (10 hrs) Practice to check the air pressure inside the vehicle tires is maintained at the recommended setting. (10 hrs) Practice on loosening and tightening of various screws, nuts and bolts Practice on loosening and tightening of various screws, nuts and bolts Practine on loosening and tightening of various screws, nuts and bolts 	•	Identification of	standards, Tyres and
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Identification of suspension systems. (14 hrs)Body Engineering: Styling, Exterior, Interior, trims etc. Vehicle Integration: DMU,53. Demonstration on Identification of disc and drum brakes, warning & safety devices. (12 hrs)Frgonomics, Layout and Packaging studies.54. Practice to measure a wheelbase of a vehicle with measuring tape. (10 hrs)Marking scheme, Marking material-chalk, Prussian blue. Cleaning tools- Scraper, wire brush, Emery paper, Description, care and use of Surface plates, steel rule, measuring tape, try square vacuum gauge, tire pressure gauge.56. Practice to remove workshop tools & power tools. (10 hrs)Description, care and use of Surface plates, steel rule, measuring tape, try square vacuum gauge, tire pressure gauge.57. Practice to check the air pressure inside the vehicle tires is maintained at the recommended setting. (10 hrs)Details of various types of marking and cutting tools- thread categorization- types of threads- types of screwel joints- types of screwel joints- types of screwel joints- types and description of screwing		systems. (10 hrs)	Tubed vs Tubeless, Wheel
suspension systems. (14 hrs) 53. Demonstration on Identification of disc and drum brakes, warning & safety devices. (12 hrs) 54. Practice to measure a wheelbase of a vehicle with measuring tape. (10 hrs) 55. Practice to remove wheellug nuts with use of an air impact wrench. (10 hrs) 56. Practice on General workshop tools & power tools. (10 hrs) 57. Practice to index and diversion systems. (14 hrs) 58. Practice to remove while and the recommended setting. (10 hrs) 58. Practice on loosening and tightening of various screws, nuts and bolts 59. Practice on loosening and tightening of various screws, nuts and bolts		52. Demonstration on	Alignment.
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 53. Demonstration on Identification of disc and drum brakes, warning & safety devices. (12 hrs) 54. Practice to measure a wheelbase of a vehicle with measuring tape. (10 hrs) 55. Practice to remove wheellug nuts with use of an air impact wrench. (10 hrs) 56. Practice on General workshop tools & power tools. (10 hrs) 57. Practice to check the air pressure inside the vehicle tires is maintained at the recommended setting. (10 hrs) 58. Practice on loosening and tightening of various screws, nuts and bolts 59. Practice on loosening and tightening of various screws, nuts and bolts 50. Practice on loosening arrangements- types and description of screwing 		suspension systems. (14	Exterior, Interior, trims etc.
Identification of disc and drum brakes, warning & safety devices. (12 hrs)Packaging studies.54. Practice to measure a wheelbase of a vehicle with measuring tape. (10 hrs)Marking scheme, Marking material-chalk, Prussian blue. Cleaning tools- Scraper, wire brush, Emery paper,55. Practice to remove wheellug nuts with use of an air impact wrench. (10 hrs)Description, care and use of Surface plates, steel rule, measuring tape, try square vacuum gauge, tire pressure gauge.56. Practice on General workshop tools & power tools. (10 hrs)Details of various types of marking and cutting tools- punch, scriber, hammer and mallets, hack saw frame and blade, chisels Threads- thread categorization- types of threads- types of screwed joints- types of nuts- property classes of bolts- screw locking arrangements- types and description of screwing		hrs)	Vehicle Integration: DMU,
drum brakes, warning & safety devices. (12 hrs) 54. Practice to measure a wheelbase of a vehicle with measuring tape. (10 hrs) 55. Practice to remove wheellug nuts with use of an air impact wrench. (10 hrs) 56. Practice on General workshop tools & power tools. (10 hrs) 57. Practice to check the air pressure inside the vehicle tires is maintained at the recommended setting. (10 hrs) 58. Practice on loosening and tightening of various screws, nuts and bolts		53. Demonstration on	Ergonomics, Layout and
 safety devices. (12 hrs) 54. Practice to measure a wheelbase of a vehicle with measuring tape. (10 hrs) 55. Practice to remove wheellug nuts with use of an air impact wrench. (10 hrs) 56. Practice on General workshop tools & power tools. (10 hrs) 57. Practice to check the air pressure inside the vehicle tires is maintained at the recommended setting. (10 hrs) 58. Practice on loosening and tightening of various screws, nuts and bolts 58. Practice on loosening and tightening of various screws, nuts and bolts 		Identification of disc and	Packaging studies.
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 with measuring tape. (10 hrs) bescription, care and use of S5. Practice to remove wheellug nuts with use of an air impact wrench. (10 hrs) S6. Practice on General workshop tools & power tools. (10 hrs) S7. Practice to check the air pressure inside the vehicle tires is maintained at the recommended setting. (10 hrs) S8. Practice on loosening and tightening of various screws, nuts and bolts 		54. Practice to measure a	blue. Cleaning tools-
hrs)Description, care and use of55. Practice to remove wheellug nuts with use of an air impact wrench. (10 hrs)Description, care and use of56. Practice on General workshop tools & power tools. (10 hrs)Details of various types of marking and cutting tools- punch, scriber, hammer and mallets, hack saw frame and blade, chisels Threads- thread categorization- types of threads- types of screwed joints- types and description of screwing		wheelbase of a vehicle	Scraper, wire brush, Emery
 55. Practice to remove wheellug nuts with use of an air impact wrench. (10 hrs) 56. Practice on General workshop tools & power tools. (10 hrs) 57. Practice to check the air pressure inside the vehicle tires is maintained at the recommended setting. (10 hrs) 58. Practice on loosening and tightening of various screws, nuts and bolts 58. Practice on loosening and tightening of various screw locking arrangements- types and description of screwing 		with measuring tape. (10	paper,
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 (10 hrs) 56. Practice on General workshop tools & power tools. (10 hrs) 57. Practice to check the air pressure inside the vehicle tires is maintained at the recommended setting. (10 hrs) 58. Practice on loosening and tightening of various screws, nuts and bolts 		wheellug nuts with use	measuring tape, try square
 56. Practice on General workshop tools & power tools. (10 hrs) 57. Practice to check the air pressure inside the vehicle tires is maintained at the recommended setting. (10 hrs) 58. Practice on loosening and tightening of various screws, nuts and bolts 58. Practice on loosening and tightening of various screw locking arrangements- types and description of screwing 			vacuum gauge, tire
workshop tools & power tools. (10 hrs) 57. Practice to check the air pressure inside the vehicle tires is maintained at the recommended setting. (10 hrs) 58. Practice on loosening and tightening of various screws, nuts and bolts		, <i>,</i>	pressure gauge.
tools. (10 hrs)punch, scriber, hammer and mallets, hack saw frame and blade, chisels Threads- thread categorization- types of threads- types of screwed joints- types of screwed joints- types of bolts- screw locking and tightening of various screws, nuts and boltsnutating end outling tools punch, scriber, hammer and mallets, hack saw frame and blade, chisels Threads- thread categorization- types of threads- types of screwed joints- types of screwed joints- types of bolts- screw locking arrangements- types and description of screwing			Details of various types of
 57. Practice to check the air pressure inside the vehicle tires is maintained at the recommended setting. (10 hrs) 58. Practice on loosening and tightening of various screws, nuts and bolts 			marking and cutting tools-
pressure inside the vehicle tires is maintained at the recommended setting. (10 hrs) 58. Practice on loosening and tightening of various screws, nuts and bolts which the time is and blade, chisels Threads- thread categorization- types of threads- types of nuts- property classes of bolts- screw locking arrangements- types and description of screwing			punch, scriber, hammer and
vehicle tires is maintained at the recommended setting. (10 hrs) 58. Practice on loosening and tightening of various screws, nuts and bolts			mallets, hack saw frame
maintained at the recommended setting. (10 hrs) 58. Practice on loosening and tightening of various screws, nuts and bolts arrangements- types and description of screwing			and blade, chisels Threads-
recommended setting. (10 hrs) screwed joints- types of nuts- property classes of bolts- screw locking and tightening of various screws, nuts and bolts description of screwing			thread categorization- types
(10 hrs) 58. Practice on loosening and tightening of various screws, nuts and bolts arrangements- types and description of screwing			of threads- types of
58. Practice on loosening and tightening of various screws, nuts and boltsbolts- screw locking arrangements- types and description of screwing		-	screwed joints- types of
and tightening of various arrangements- types and description of screwing		, ,	
screws, nuts and bolts description of screwing		-	bolts-screw locking
			•
using tools. (10 hrs) tools (20 Hrs)			
		using tools. (10 hrs)	tools. (30 Hrs)



Professional	Trace and Test	59	Identify the Phase,	Basics of AC & DC. Various
Skill 100	all Electrical,	55.	Neutral and Earth	terms such as +ve cycle, -ve
Hrs.;	Electronic		onpower socket, use	cycle, Frequency, Time
1113.,	components &		a tester to monitor	period, RMS, Peak,
Professional	circuits and		ACpower. (09 hrs)	Instantaneous value. Single
Knowledge	assemble circuit	60	Construct a test lamp	phase and Three phase
20 Hrs.	to ensure	00.	and use it to check the	supply. Terms like Line and
20 113.	functionalityof		health of mains. (09 hrs)	Phase voltage/ currents.
	-	61	· · · · ·	Insulators, conductors and
	system.	01.	Measure the voltage	semiconductor properties.
			between phase and	
			ground and rectify	Different type of electrical
	(NOS: ASC/N1435)	62	earthing. (05 hrs)	cables and their
		62.	Identify and test	Specifications. Types of
			different AC mains	wires & cables, standard
		62	cables. (05 hrs)	wire gauge (SWG).
		63.	Prepare terminations,	Classification of cables
			skin the electrical wires	according to gauge (core
			/cables using wire	size), number of
			stripper and cutter. (08	conductors, material,
		~	hrs)	insulation strength,
		64.	Measure the gauge of	flexibility etc.
			the wire using SWG and	Basics of electricity,
			outside micrometer. (09	Electricity principles,
			hrs)	Ground connections, Ohm's
		65.	Refer table and find	law, Voltage, Current,
			current carrying	Resistance, Power, Energy.
			capacity of wires. (05hrs)	Voltmeter, ammeter,
		66.	Crimp the lugs to wire	Ohmmeter, Multimeter,
			end. (05 hrs)	Conductors & insulators,
		67.	Measure AC and DC	Wires, Shielding, Length vs.
			voltages using multi	resistance, Resistor ratings.
			meter (10 hrs)	
		68.	Practice in joining	Fuses & circuit breakers,
			wiresusing soldering	Ballast resistor, Stripping
			Iron, Construction of	wire insulation, cable color
			simple	codes and sizes, Resistors in
			electrical circuits,	Series circuits, Parallel
			measuring of current,	circuits and Series-parallel
			voltage and resistance using digital multimeter,	circuits, Electrostatic
				effects, Capacitors and its



		69.	practice continuity test for fuses, jumper wires, fusible links, and circuit breakers (16 hrs) Diagnose series, parallel, series-parallel circuits using Ohm's law, check electrical circuit with a test lamp, perform voltage drop test in circuits using multimeter, measure current flow using multimeter	applications, Capacitors in series and parallel. (20 Hrs)
			/ammeter, use of service manual wiring diagram for troubleshooting. (19 hrs)	
Professional	Diagnose, repair	70.	Carry out study about	Introduction to automobile
Skill 125	andperform		new types of battery and	electrical architecture &
Hrs.;	maintenance of		suggest improvements to	power supply systems,
	automobile		the main limiting factors	Nomenclature of auto
Professional	electrical		to batteries, battery	electrical systems, Typical
Knowledge	components &		fault, battery testing. (10	layouts. General vehicle
20 Hrs.	general vehicle		hrs)	Architecture System
	architecture.	71.	Familiarization of	Understand basic circuit
			electrical and electronics	diagrams and symbols
			components on vehicle	Instrument Cluster:
			(10 hrs)	Different types, Tell-Tales.
	(NOS: ASC/N1435,	72.	Hands on removing and	Electrical Distribution
	ASC/N1437)		fitting basic mechanical,	System: Wire, Fuse, Relay
	,		electrical and trim	etc. selection process,
			components. (15 hrs)	Voltage, Drop Analysis,
		73.	Instrumentation and	Grounding and Splicing
			signaling system Gauges	Strategy Wiring Harness
			& Meters: Mandatory &	Design: Harness Topology.
			additional gauges, Engine/	Familiarization and Types &
			Motor temperature	Classification of Switches.
			gauge, Charging gauge,	Diagnostics, fault finding
			Speedometer,	and Root cause analysis for
			Tachometer diagnostics	- ,



		 (15 hrs) 74. Perform fault diagnosis on electrical wiring harness. (20 hrs) 75. Familiarization and Types & Classification of Switches, Steering lock cum ignition switch. (15 hrs) 	electrical system. (20 Hrs)
		76. Combi Switch, Fascia switches, Headlamp levelling switch, mirror adjustment switches, Front & Rear fog lamp switches. (20 hrs)	
		 77. Hazard switch, Window winding switch, Heated rear window switch, HVAC Control panel switches, Steering wheel switches. (10 hrs) 	
		78. Remove and install power door lock and tracing the circuit. (10 hrs)	
Professional Skill 50 Hrs.;	Perform checking and troubleshooting	79. Identify Wire Gauge required based on Current Capacity. (04	Wiring and circuit diagrams Automotive Wiring- difference between primary
Professional	of	hrs)	wiring and secondary
Knowledge	wiring circuits -	80. Select Fuse for circuit	wiring. Comparison
10 Hrs.	HVand LV and	protection. (04 hrs)	between solid and stranded
	the electrical	81. Diagnose and carry out	primary wire.
	components in	remedial action as per	Description of wire size-
	the electric	the OEM Manual -	Metric and American wire
	vehicle.	Horns, Wiper Motor,	gauge (AWG), Importance of ground straps used in
		Power Windows. (04	automotive wiring.
		hrs)	Description of different
	(NOS: ASC/N1435,	82. Discuss and	type of terminals and
	ASC/N1437)	demonstrate personal and shop safety	connectors Molded,
		and shop safety	



procedures and use	multiple-wire hard
appropriate attire and	shell, bulkhead, weather-
protective equipment.	pack, metri-pack, heat-
(05 hrs)	shrink covered butt
83. Operate equipment	connectors.
according to safety	Importance of printed
protocols and identify	circuit boards, wiring
tools, tests equipment	harnesses, wiring diagrams
and service procedures	and color codes and circuit
used in the servicing of	numbering.
EV and HEV's. (05 hrs)	Study of common electrical
84. Practice to identify	and electronic symbols used
components and their	in wiring diagrams
locations indicated on	Accessories: Horn circuit,
the wiring diagram. (04	wiper circuit, power
hrs)	window components and
	circuit. Power door lock
	circuit, automatic door lock
	circuit, remote keyless entry
	system circuit, antitheft
	system, immobilizer system.
	Navigation system, Car
	infotainment system, car
	videos. (05 hrs)
85. Practice to identify the	Description and function
power source, ground	of Airbags, Seatbelt, Vehicle
connection, and	safety systems, Crash
controls for electrical	sensors, Seat belt pre-
circuits using a wiring	tensioners, Tire pressure
diagram. (04 hrs)	monitoring systems,
86. Explain vehicle safety	Integrated communications,
systems' including	Proximity sensors,
disconnects; interlock	Reflective displays, Global
loops etc. (04 hrs)	positioning satellites,
87. Identification of Wire	Triangulation/ trilateration,
Thickness using wire	Telematics.
Gauge, Stripping &	Application of Automotive
Crimping of wire. (04	bus system- currently used
hrs)	in cars:
88. Diagnose, repair, and	CAN (Control Area
oo. Diagnose, repair, and	



			1
		test DC/DC converters.	Network), LIN (Local
		(04 hrs)	Interconnect Network),
		89. Check Inverter	FlexRay [™] and
		Assembly. (04 hrs)	MOST (Media Oriented
		90. Use Scan Tool. (04 hrs)	Systems Transport).,
			Importance of E/E
			Architecture. High Voltage
			Elements - PDU, Voltage
			Converters, Switching
			Devices, HV - Diagnostics
			and Troubleshooting, HV
			Cabling - Repair, Safety
			Certification, HVIL, Isolation
			Testing Power Electronics -
			Inverter and
			Voltage Converters,
			Introduction to Scan Tool
			and reading vehicle
			diagnostics. (05 Hrs)
Professional	Dismantle,	91. Hand on assemble and	Understanding Assembly
Skill 100 Hrs.;	diagnose &	disassembly of several	and disassembly processes
	rectify the	vehicle components as	from vehicle manual.
Professional	defectsin vehicle	per vehicle manual. (20	Thread categorization-
Knowledge	and assemble	hrs)	types of threads- types of
20 Hrs.	the vehicle	92. Study of various screws,	screwed joints- types of
	components to	nuts and bolts and	nuts- property classes of
	ensure	hands on how to use	bolts- screw locking
	functionality of	both power tools and	arrangements- types and
	vehicle.	hand tools for	description of screwing
		disassembly. (10 hrs)	tools.
		93. Check measuring of	
		voltage drop. (05 hrs)	General principles of
	(NOS: ASC/N1435, ASC/N1437)	94. Identify and interpret	electrical engineering-
		electrical system	structure of atoms- voltage-
		concern. (15 hrs)	current- fuses- electrical
		95. Perform measuring of	conduction- current
		circuit voltage, ampere	direction- types of current-
		and resistance. (05 hrs)	voltage drop- resistance-
		96. Practice on testing fuses	PTC and NTC resistors- types
		and relays. (15 hrs)	of resistors- ohm's law-



		 97. Practice on Brazing wires. (10 hrs) 98. Practical on soldering wires. (10 hrs) 99. Check, Perform practical, identify and test power and signal connectors for continuity. (10 hrs) 	resistor circuits- electro magnetism- electromagnetic inductionsolenoids - description of multimeter- function and types of relays- semiconductors. (20 Hrs)
	ENG	INEERING DRAWING: (40 Hrs.)	
Professional Knowledge ED- 40 Hrs.	Read and apply engineering drawing for different application in the field of work. (NOS: ASC/N9420)	ENGINEERING DRAWING: (40 Hrs.) Introduction to Engineering Drawing and Drawing Instruments – Conventions Sizes and layout of drawing sheets Title Block, its position and content Drawing Instrument Lines- Types and applications in drawing Free hand drawing of – Geometrical figures and blocks with dimension Transferring measurement from the given object to the free hand sketches. Free hand drawing of hand tools and measuring tools. Drawing of Geometrical figures: Angle, Triangle, Circle, Rectangle, Square, Parallelogram. Lettering & Numbering – Single Stroke. Dimensioning Types of arrowhead Leader line with text Position of dimensioning (Unidirectional, Aligned) Symbolic representation – Different symbols used in the related trades. Concept and reading of Drawing in Concept of axes plane and quadrant Concept of Orthographic and Isometric projections Method of first angle and third angle projections (definition and difference) Reading of Job drawing of related trades.	
WCS- 40 Hrs.	Demonstrate basic mathematical concept and principles to perform practical operations. Understand and	WORKSHOP CALCULATION & Unit, Fractions Classification of unit system Fundamental and Derived units F Measurement units and conversi Factors, HCF, LCM and problems Fractions - Addition, substraction Decimal fractions - Addition, division	P.S, C.G.S, M.K.S and SI units on , multiplication & division



a alata kasta	Calving medalame by using calculator
explain basic	Solving problems by using calculator
science in the field	Square root, Ratio and Proportions, Percentage
of study.	Square and suare root
(NOS:	Simple problems using calculator
•	Applications of pythagoras theorem and related problems
ASC/N9421)	Ratio and proportion
	Ratio and proportion - Direct and indirect proportions
	Percentage
	Precentage - Changing percentage to decimal and fraction
	Material Science
	Types metals, types of ferrous and non ferrous metals
	Introduction of iron and cast iron
	Mass, Weight, Volume and Density
	Mass, volume, density, weight
	Related problems for mass, volume, density, weight and specific
	gravity
	Speed and Velocity, Work, Power and Energy
	Work, power, energy, HP, IHP, BHP and efficiency
	Potential energy, kinetic energy and related problems with
	assignment
	Heat & Temperature and Pressure
	Concept of heat and temperature, effects of heat, difference
	between heat and temperature, boiling point & melting point of
	different metals and non-metals
	Scales of temperature, celsius, fahrenheit, kelvin and conversion
	between scales of temperature
	Heat & Temperature - Temperature measuring instruments,
	types of thermometer, pyrometer and transmission of heat -
	Conduction, convection and radiation
	Basic Electricity
	Introduction and uses of electricity, electric current AC,DC their
	comparison, voltage, resistance and their units
	Conductor, insulator, types of connections - series and parallel
	Ohm's law, relation between V.I.R & related problems
	Electrical power, energy and their units, calculation with
	assignments
	Magnetic induction, self and mutual inductance and EMF
	generation
	Electrical power, HP, energy and units of electrical energy
	Mensuration
	Area and perimeter of square, rectangle and parallelogram
	Area and perimeter of Triangles
	Area and perimeter of circle, semi-circle, circular ring, sector of
	circle, hexagon and ellipse
	Surface area and volume of solids - cube, cuboid, cylinder,
	sphere and hollow cylinder
	, Trigonometry
	Measurement of angles
	Trigonometrical ratios
	U · · · · · · · · · ·



Project Work/ Industrial

Visit: -Broad Area:

- a) Assembly and disassembly of major chassis system.
- b) Fault finding in wiring harness.
- c) Calculation of powertrain.



SYLLABUS FOR MECHANIC ELECTRIC VEHICLE TRADE					
SECOND YEAR					
Duration	Reference LearningOutcome	Professional Skills (Trade Practical) With Indicative Hours	Professional Knowledge (Trade Theory)		
Professional	Apply the	100. Study Motor Controller	Induction motor - drive,		
Skill 75 Hrs.;	knowledge of	working. Remove and	working principle, Study-		
	power	install rotor from stator	state, volts, Hertz control,		
Professional	transmission	and diagnose motor rotor	electronic control, electric		
Knowledge	system in	position sensor. (35hrs)	Motor to wheel		
18 Hrs.	electricvehicle,		transmission system		
	its basic		components & its working		
	components and		principles, speed control		
	functions;		technique, Voltage		
	electricvehicle		inverter, Switched		
	motor, its speed		Reluctance motor –		
	control		working Principle,		
	technique and		Different component,		
	motor		control system, motor		
	controller.		circuit.		
	(NOS: ASC/N1435, ASC/N1437)		Advantages and disadvantages of various motors. (9 Hrs)		
		101. Diagnose drive/traction	Motor controller working		
		motor-generator assembly	principle and basic		
		for improper operation	components.		
		(such as an inoperative	Motor cooling system and		
		condition, noise, shudder,	working component,		
		overheating. (40 hrs)	Theoretical torque		
			calculation, reason for		
			heating, noise and failure		
			of motor. (9 Hrs)		


Professional Skill 75 Hrs.; Professional Knowledge 18 Hrs.	Identify and develop Battery Pack Components, monitor and check performance of high voltage rechargeable energy storage system and Battery Management System.	 102. Develop Battery Pack with Series Parallel Configuration. (10 hrs) 103. Identify different cell chemistries. (05 hrs) 104. Identify different cell geometries. (05 hrs) 105. Identification of various sensors installed - Battery Temperature Mapping. (05 hrs) 106. Verify cell performance against supplier data sheet. 	Acid/Li-ion/NiMH, NiCad etc., Chemistries and Geometries, Cell Selection and sizing, Handling Cells, Understanding Cell Charging and Discharging Curves, Understand Temperature impact on cell, Internal resistance, Cell Construction and Manufacturing, Life cycle
	(NOS: ASC/N1435)	against supplier data sneet. (05 hrs)	or various types or batteries Battery Module and Pack Development - Battery Pack Configuration, Pack and Module Construction, Configurations, Types and Energy Concepts, Voltage, and Temperature Measurement, Current Measurement, Thermal Management, Pack Sealing Sensors used in BMS Battery capacity and rating Battery charging and discharging calculation. (09 Hrs) Battery Management System (BMS)/Energy Management System (EMS) - Need of BMS, Voltage, Current and Temperature Monitoring, Cell Balancing - Types, Active, Passive, SoC Determination, SoC Algorithms, Battery cooling System. (09 Hrs)



			ГТ
		107. Conduct Voltage, Current	
		and Temperature	
		Measurement with BMS.	
		(10 hrs)	
		108. Configuration of BMS with	
		software application. (10	
		hrs)	
		109. Balance cells with external	
		circuits. (10 hrs)	
		110. Verify SoC mapping for	
		charging and discharging	
		Use Data to map Battery	
		SoH. (15hrs)	
Professional Skill	Perform battery	111. Connecting battery to a	Understanding charge and
75 Hrs.;	testing, charging	charger for battery	
,	and cycling	charging, Inspecting &	
Professional	operations.	testing a battery after	Ũ
	operations.	charging. (08 hrs)	Battery Life, Cycles of
Knowledge 27 Hrs.			
27 113.		0,	• • • •
		handle, and dispose of high	
	(NOS: ASC/N1435,	voltage battery systems.	
	ASC/N1437)	(08 hrs)	Battery handling at
		113. Replace defective Battery	
		Module of 48V Module	(17 Hrs).
		Systems. (05 hrs)	
		114. Check battery assembly	
		sensors for proper	
		functioning. (04 hrs)	
		115. Diagnose, repair, and	Ũ
		test high voltage battery	-
		systems. (10 hrs)	selection, redeployment,
		116. Diagnose, repair, and	refurbishment
		testing of EV battery	Battery Disposal, Storing
		controls. (10 hrs)	Batteries. (10 Hrs)
		117. Measure and Diagnose	
		the cause(s) of excessive	
		Key-off battery drain	
		(parasitic draw) and do	
		corrective action. (30 hrs)	



Professional	Test and	118. Check Cooling	EV Thermal Management -
Skill 150 Hrs.;	troubleshoot	Requirement for EV	Cooling of Battery Pack,
	Accessory and	Components. (15 hrs)	Motor and Inverter, Active
Professional	Auxiliary	119. Check battery cooling fan	and Passive Cooling, Fluid
Knowledge	Components -	for proper functioning. (10	Based Cooling, Ethylene
45 Hrs.	Power Steering,	hrs)	Glycol, Forced Air Cooling,
	Braking and HVAC	120. Check cooling system	Cabin Air Based Cooling
	Comfort System.	optimal performance for	Description of Electric
		Inverter assembly. (10 hrs)	power assisted steering,
		121. Inspection of power	Basic electric power
	(NOS: ASC/N1435,	steering control module	steering operation.
	ASC/N1437)	circuit. (10 hrs)	Electronic adjustable-rate
		122. Checking & adjusting	SHOCK absorbers, Electric
		power steering fluid,	brakes, Electro hydraulic
		Pressure testing a power	braking (EHB), ABS brake
		steering system, Flushing a	system, Antilock braking
		power steering system. (15	system operation,
		hrs)	Principles of ABS braking,
		123. Identification of various	ABS master cylinder,
		sensors installed. (10 hrs)	Hydraulic control unit,
		124. Trouble shooting and remedy for steering wheel	Wheel speed sensors, ABS
		feels heavy at low speed,	with Electronic Brake force
		poor recovery from turns,	Distribution (EBD) control
		Vehicle pulls to one side	unit. (25 Hrs)
		during straight driving. (10	Heating Ventilation Air
		hrs)	Conditioning (HVAC)
		125. Identify and locate the	legislation, Vehicle heating,
		components of Car AC	
		system in a given vehicle.	-,
		(10 hrs)	conditioning principles, Air-
		126. Check a heating system,	conditioning capacity, Air-
		Compressor rotation test,	
		air Gap check, Refrigerant	
		recovery - evacuating -	Control devices,
		charging of A/c system. (10	,
		hrs)	valve system, Thermal
		127. Check charge state of	
		refrigerant. Check AC	
		system and its components	·····



		for proper functioning. (10	Receiver drier, Lines &
		hrs)	hoses, TX valve
		128. Check e-Compressor,	,
		Carry out the diagnostic	,
		procedure for the following	•
		trouble - No cooling. (10	- · ·
		hrs)	switches, Heating
		,	elements. Air-conditioning
		-	-
		0.	
		abnormal noise from	
		compressor, magnetic	
		clutch, condenser,	
		evaporator, and blower.	
		High pressure gauge—	•
		Pressure high and low. Low	•
		pressure gauge Pressure	
		high and low. (05 hrs)	systems Electric Inverter
		130. Identification of ABS	
		components, checking of ABS warning lamp,	
		ABS warning lamp, Electronic Brake	advantages over
		Distribution (EBD). (25 hrs)	conventional compressor.
			HVAC system and
			Compressor. (20 Hrs)
Professional	Operate and	131. Identify Type of Charger	
Skill 50 Hrs.;	troubleshoot	and Voltage Levels. (15 hrs)	
	Electric	132. Operate Standard	, , , , , , , , , , , , , , , , , , , ,
Professional	Vehicle	Chargers Determine	
Knowledge	Charging	Charging Time under	
09 Hrs.	Ecosystem	various conditions. (15	- .
		hrs)	Integrated (MPPT based)
		133. Requirement of charging	Charger High voltage
		inputs for different types	charging systems, Charger
	(NOS: ASC/N9433)	of chargers. (10 hrs)	cooling. Constant Current
		134. Diagnosis and remedy for	(CC) & Constant Voltage
		Charger not responding,	(CV) Charging Standard -
		Charger not delivering	Chademo, GB/T, DC001,
		expected current. (10 hrs)	CCS - Protocols,
			Connectors Electric
			Vehicles charging station -
			Type of Charging station,



			Selection and Sizing of
			charging station,
			Components of charging
			station, Single line diagram
			of charging station. Terms
			associated with EV
			Charging Station Charging
			Station Indicators,
			Charging Station
			Installation, Charging
			Station for swappable
			battery packs
			DC/DC converter, working
			principle, Type,
			Calculation. Relay,
			operation, types and
			application.
			Rule based and
			optimization-based
			control, Software based
			control, Thermal
			management system, Cell
			load distribution, SOC and
			SOH determination. Repair
			and maintenance of
			Electric Vehicle system.
			Chopper circuit of DC
			motor. (09 Hrs)
Professional	Drive an Electric	135. Carry out Drive by Wire	Drive by Wire System -
Skill 50 Hrs.;	Vehicle following	Architecture Learn. (10 hrs)	Accelerator Pedal
	the safety rules	136. Riding Modes -	Acceleration and Braking
Professional	fordriving.	Accelerator Pedal to	in EV Functional Safety
Knowledge		Torque. (10 hrs)	Understanding driving
09 Hrs.		137. Mapping Troubleshoot	pattern, accessories usage
	(NOS: ASC/N1435, ASC/N1437)	and Repair - Accelerator	(HVAC) and drive cycle
	~JC/ N14J/ J	Pedal not working. (10 hrs)	and driver dependency.
			(05 hrs)
			Electronic Controlled



		 161. Troubleshoot and Repair Brake not working. (10 hrs) 162. Drive an EV. (10 hrs) 	Brake: Principle of Regenerative Braking., Regenerative Brake cooperative control operation. Riding Modes - Sport and Comfort, Driver Behavior, Economy mode. (04 hrs)
Professional Skill 300 Hrs.; Professional Knowledge 90 Hrs.	Diagnose, repair, and testing of EV vehicles and subsystems and EV components. (NOS: ASC/N1435, ASC/N1437)	 163. Trace the light circuit - test bulbs, align head lamps, Aiming headlights. (07 hrs) 164. Changing a headlight bulb, checking of a head light switch and to replace if faulty. (08 hrs.) 165. Trace the wiring circuit of lighting system. (10 hrs) 166. Remove and install wiper motors and wiper switches. (07 hrs.) 167. Hands-on and practice to Identify different location of various ECUs in vehicle. Identify antitheft system. (15 hrs) 168. Remove and install new horn. (03 hrs) 169. Practice on Identifying Proximity sensor, Parking sensor, crash sensor, Cash sens	Lighting system, Lamps/light bulbs (Halogen, Xenon and LED), Lamp/light bulb information, LED lighting. Headlight & dimmer circuits, Park & taillight circuits, Brake light circuits, turn signal circuit, Cornering lights, Fog lights circuit, interior lights- courtesy, reading and instrument panel lights, Smart lighting, Reverse lights Temperature monitoring thermostat. Air-conditioning ECU, Blower speed control, Ventilation systems. Accessories: Horn circuit, wiper circuit, power window components and circuit Power door lock circuit, automatic door lock circuit, automatic door lock circuit, immobilizer. (20 hrs)



173. Do the preventive	ECU Communications-
maintenance of FATC/	Communication between
HVAC machine. (15 hrs)	different ECUs. LIN Bus,
174. Demonstrate working of	
grinding machine. (15	MOST Bus, CAN Bus. (10
hrs)	hrs)
175. Automatic transmission	
Identification of	
Automatic transmission	
components and related	
sensors. (15 hrs)	
176. Perform RCA and tracing	
of wiring circuit in auto	
transmission. (15 hrs)	
177. Perform Electronic	
Power Steering	
Identification of EPS	
components and related	
sensors. (15 hrs)	
178. Hands-on for RCA and	Electronic control
Tracing wiring circuit in	transmission Continuously
EPS. (10 hrs)	variable transmission
179. Practice on Recognition of EV symbols. (10 hrs)	(C.V.T.) - Description of
180. Tracing wiring circuit of	Electric power assisted
parking sensor, co-	steering, Basic electric
passenger sensor and	power steering operation.
seat belt. (10 hrs)	(30 hrs)
181. Check the accuracy of	
grinding machine after	
assembly. (10 hrs)	
182. Tracing wiring circuit of	
parking sensor, co-	
passenger sensor and	
seat belt. (10 hrs)	



		 183. Practice of safety precautions and procedures to be observed while working with EV Kit and related tools. (25 hrs) 184. Study the Gear Box and explain the function of Gear Box & calculate gear ratio of it. (15 hrs) 185. Form internal threads with taps to standard size. (10 hrs) 	Automatic Transmissions - Torque converters, Torque converter principles, drive plate, Converter operation, Torque multiplication, Fluid flow, Heat exchanger, Lock-up converters, clutches. Planetary gearing. (30 hrs)
Professional Skill 65 Hrs.; Professional Knowledge 18 Hrs.	Demonstrate regulatory requirements for electric vehicle and new trends in electric vehicle. (NOS: ASC/N9434)	 186. To list out various requirements for electric vehicle. (25 hrs) 187. Understanding recycling and reuse vehicle. (10 hrs) 188. Understanding latest development. (10hrs) 189. Understanding autonomous vehicle system. (10 hrs) 190. Understanding of autonomous vehicle system components like LIDAR, object detection, AI cameras, ADAS, collision detection sensor. (10 hrs) 	Study of electric vehicle regulations. Study of electric vehicle recycling and reuse. Study of advancement of electric vehicle. Study of autonomous vehicle system architecture. (18 hrs)



	ENGIN	EERING DRAWING: (40 Hrs.)	
Professional	Read and apply	ENGINEERING DRAWING: (40 Hrs.)	
Knowledge ED- 40 Hrs. WCS- 26 Hrs.	engineering drawing for different application in the field of work. (NOS: ASC/N9420)	 Reading of Electrical, Electronic & Mechanical Sign and Symbols used in Automobile. Sketches of Electrical, Electronic & Mechanical components used in Automobile. Reading of Electrical wiring diagram and Layout diagram used in Automobile. Drawing of Electrical circuit diagram used in Automobile. Drawing of Block diagram of Instruments & equipment of trades 	
	WORKSHOP	CALCULATION & SCIENCE: (26 Hrs)	
	Demonstrate basic mathematical concept and principles to perform practical operations. Understand and explain basic science in the field of study. (NOS: ASC/N9421)	tradesWORKSHOP CALCULATION & SCIENCE: (26 Hrs)Strate basic maticalmaticalWORKSHOP CALCULATION & SCIENCE: (26 Hrs)FrictionFrictionsandFriction - Advantages and disadvantages, Laws of friction, co-efficient of friction, angle of friction, simple problems related to frictiones toFriction - Lubricationons.Friction - Co- efficient of friction, application and effects of friction in workshop practicebasic scienceCentre of Gravityeld of study.Centre of gravity - Centre of gravity and its practical	
Project Work/ Ir	ndustrial Visit: -		

Broad Area:

- a) Design and soldering of required output battery bank.
- b) System balancing of electric two wheelers.
- c) Visit to electric vehicle manufacturing plant. HVAC



SYLLABUS FOR CORE SKILLS

1. Employability Skills (Common for all CTS trades) (120 Hrs. + 60 Hrs.)

Learning outcomes, assessment criteria, syllabus and Tool List of Core Skills subjects which is common for a group of trades, provided separately in <u>www.bharatskills.gov.in</u>



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	LIST OF TOOLS AND EQUIPMENT			
	MECHANIC ELECTRIC VEHICLE (for Batch of 24 Candidates)			
S No.	Name of the Tools & Equipment	Specification	Quantity	
A. TRA	INEES TOOL KIT			
1.	Steel rule	30 cm & 60 cm graduated both in English & Metric units	24 Nos.	
2.	Hand Gloves	_	24 Nos.	
3.	Safety Shoes	_	24 Nos.	
4.	Helmet	_	24 Nos.	
B. TO	OLS, INSTRUMENTS AND GENERAL	SHOP OUTFIT		
5.	"V" block	V-Block pair 7 cm with clamps	10 Nos.	
6.	"V" block	V-Block 15 cm with clamps	10 Nos.	
7.	Micrometer Outside	0 – 50 mm outside	10 Nos.	
8.	Vernier Caliper	0-15 cm	10 Nos.	
9.	Micrometer Inside	up to 20 m006D	10 Nos.	
10.	Metal L	Metal - L - 15cm	10 Nos.	
11.	Metal L	Metal - L - 30cm	10 Nos.	
12.	Angle Plate	10 x 20 cm.	10 Nos.	
13.	Spirit Level	15 cm metal	10 Nos.	
14.	File warding	15 cm smooth	10 Nos.	
15.	File knife edge	15 cm smooth	10 Nos.	
16.	File cut saw	15 cm smooth	10 Nos.	
17.	File feather edge	15 cm smooth	10 Nos.	
18.	File triangular	15 cm smooth	10 Nos.	
19.	File round	20 cm second cut	10 Nos.	
20.	File square	15 cm second cut	10 Nos.	
21.	File square	25 cm second cut	10 Nos.	
22.	File triangular	20 cm second cut.	10 Nos.	
23.	File flat	30 cm second cut.	10 Nos.	
24.	File flat	20 cm bastard	10 Nos.	
25.	File flat	30 cm bastard.	10 Nos.	



26.	File Swiss type	Needle set of 12.	10 Nos.
27.	File half round	25 cm second cut.	10 Nos.
28.	File half round	25 cm bastard.	10 Nos.
29.	File round	30 cm bastard.	10 Nos.
30.	File hand	15 cm second cut.	10 Nos.
31.	Card file.		10 Nos.
32.	Oil Stone	15 cm x 5 cm x 2.5 cm	10 Nos.
33.	Pliers combination	15 cm	10 Nos.
34.	Blow Lamp	0.50 liters.	10 Nos.
35.	Spanner	D.E. 6 -26 mm set of 10 pcs.	10 Nos.
36.	Spanner adjustable	15 cm	10 Nos.
27	Box spanner	Set 6-25 mm set of 8 with Tommy	10 Nos.
37.		bar.	
38.	Glass magnifying	7 cm	10 Nos.
39.	Clamp toolmaker	5 cm and 7.5 cm set of 2.	10 Nos.
40.	Clamp "C"	5 cm	10 Nos.
41.	Clamp "C"	10 cm	10 Nos.
42.	Scraper flat	15 cm.	10 Nos.
43.	Scraper triangular	15 cm	10 Nos.
44.	Scraper half round	15cm	10 Nos.
45.	Chisel	cold 9 mm cross cut 9 mm diamond.	10 Nos.
46.	Chisel	cold 19 mm flat	10 Nos.
47.	Chisel	cold 9 mm round nose.	10 Nos.
48.	Motorized +Tennon Saw		10 Nos.
49.	Hand hammer	1 kg. with handle Ball Peen	10 Nos.
50.	Hacksaw	frame fixed 30 cm.	10 Nos.
51.	Mallets Wooden		10 Nos.
52.	V-Block, Files, mallets,		10 Nos.
	screwdrivers, chisels, etc.		
53.	Hand Drilling Machine	Rated input power: 600W, Power output: 301W, Rated torque: 1.8 Nm	10 Nos.
54.	Metal Saw	No-Load Speed: 3,800 rpm, Sawblade diameter 355 mm, Saw blade bore 25.4 mm	10 Nos.
55.	Straight Grinder HEAVY DUTY with attachments	No-Load Speed: 10000 – 30000 rpm, Rated power output: 380W	10 Nos.
56.	Professional Air Blower	Power consumption: 820 W, No- load speed: 16000rpm, Flow rate: 0-	10 Nos.



	Rear Axel		1 No.
	Structure		1 No.
76.	Mini commercial Vehicle Chassis		
75.	Exhaust System		1 No.
	arranged on a stand with electric motor		
74.	Cooling System components		1 No.
73.	Transmission / Gearbox Demo Kit		1 No.
72.	2 Wheeler Bike or Scooter Assembly Set		1 No.
71.	Car lift -4 Ton	Hydraulic Lift Model with Lifting Capacity 4 Ton	1 No.
C. GEI	NERAL MACHINERY / SOFTWARE IN	STALLATIONS (AUTOMOBILE BOM)	
70.	Double Ended Wrench Hex Socket Spanner	8 In 1, Range: 6-32mm	10 Nos.
69.	Universal Quick Adjustable Multi-function Wrench Spanner	Range: 6-32mm	10 Nos.
68.	Allen Screwdriver Wrench Tool	6Pcs T Handle Ball Ended Hex Key	10 Nos.
67.	Palm Scale	Capacity-500gms, Least Count-0.1g	10 Nos.
66.	Laser Distance Measurement Instrument	Levelling Accuracy (Vial): +/- 0.2degree, Measuring Accuracy Typical: +/- 1/16 inch (1.5 mm)	10 Nos.
65.	Digital Screw Pitch Gauge	Working voltage: 3.0 V / DC, Measure precision: 0.1 degree	10 Nos.
64.	Surface Plate	Cast iron	10 Nos.
63.	Laser Light Pen		10 Nos.
62.	Impact Wrench	1/2 inch drive	10 Nos.
61.	Lifting Tackle/Sling	1 Ton×2mtr	10 Nos.
60.	Digital Dial Torque Wrench	Range: 20 to 280 Nm	10 Nos.
59.	Hand Held Sander / Polisher	No Load Speed: 11000 rpm	10 Nos.
58.	Hammer Drill Wired	Drill type: hammer, optimum power Transfer	10 Nos.
57.	Jig Saw Portable	Input Power: 900W, No-load speed: 11,000 rpm, Disc Diameter: 100	10 Nos.
		4.5 m3/s	



78	Suspension System-front and rear		1 No.
79.	on stand		
79.	Steering Wheel and Tyre Systems assembly on stand		1 No.
80.	Disc 7 Drum brake systems on stand (working model)		1 No.
81.	Engine and Transmission systems on stand (working model)		1 No.
82.	HVAC Demo Kit		1 No.
83.	Electronic Ignition System of an		
	Automobile 4 Wheeler		1 No.
84.	Demonstration Board of Working Model MPFI System with Motorized control		1 No.
85.	Instruction Kit for Charging System		1 No.
86.	Instruction Kit for Starting System		1 No.
87.	Lighting and Wiring System mock layout		1 No.
88.	System Set up and integration		4.84
	with Design.		1 No.
89.	Electric Vehicle	4 wheeler	1 No.
90.	Electric Vehicle KIT Chassis	 i) 3 Wheel Passenger full vehicle for assembly & disassembly ii) 4-Wheeler Buggy iii) Electrical vehicle component checker/Diagnostic iv) Solar Based Charging v) Safety Tool Kit 	1 set
91	Multimeter Digital		05 Nos
92	Ammeter able to read upto 300 A		02 Nos
93	Continuity Tester		05 Nos
94	Tyre pressure gauge		01 No
95	Measuring Tape		01 No





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List of Expert Members contributed/ participated for finalizing the course curriculum of Mechanic Electric Vehicle trade from 19.04 .2022 to 22.04.2022 at NSDC, Delhi.			
S No.	Name & Designation Sh/Mr./Ms.	Organization	Remarks
1.	RP Dhingra, Consultant	NSDC, Delhi	Member

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2.	Lokepal, Consultant	NSDC, Delhi	Member
3.	Anil Kumar, Director	CD Section, DGT, Delhi	Member
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5.	RP Dhingra, Consultant	NSDC, Delhi	Member
6.	Lokepal, Consultant	NSDC, Delhi	Member
7.	Bhagat Singh, AD	CSTARI, Kolkata	Member
8.	N. Ramesh, TO	NSTI, Chennai	Member
9.	Sanjiv Kumar, VI	NSTI, Ludhiana	Member
10.	Krishna Singh, AD	KPMG	Member
11.	Vinod Kumar Dwivedi	Automotive Skills Development Council	Member
12.	Om Prakash, Craft Instructor	ITI, PUSA New Delhi	Member
13.	Kapil Dev Cl	ITI, PUSA New Delhi	Member
14.	Veer Singh Jayant, Cl	ITI, PUSA New Delhi	Member
15.	Amit Kumar Joshi, Cl	ITI, PUSA New Delhi	Member
16.	Amit Rohilla, Cl	ITI, PUSA New Delhi	Member
17.	Deepak Kumar, Cl	ITI, AKS Nizamuddin N. Delhi	Member

	List of Expert Members participated/ contributed for finalizing the course curriculum of Mechanic Electric Vehicle Trade		
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ic Electric	Vehicle		
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4.	Pushyamitra Sharma	TATA Technologies, Pune	Industry Expert
5.	Jyothi kumar Mandava	TATA Technologies, Pune	Industry Expert
6.	Rohit Yadav	TATA Technologies, Pune	Industry Expert
7.	Manjunath Ajoor, JTO	ITI, Hosur Road	Expert
8.	Vijay B Hiremath, Senior Manager	Badve Engineering Ltd., Dharwad	Industry Expert
9.	Viinod Atpadkar, Chief Executive Office	SVR Info Tech, Pune	Industry Expert
10.	Sunil J, Partner	Modtech Engineering Bengaluru, Karnataka	Industry Expert
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ABBREVIATIONS

CTS	Craftsmen Training Scheme
ATS	Apprenticeship Training Scheme
CITS	Craft Instructor Training Scheme
DGT	Directorate General of Training
MSDE	Ministry of Skill Development and Entrepreneurship
NTC	National Trade Certificate
NAC	National Apprenticeship Certificate
NCIC	National Craft Instructor Certificate
LD	Locomotor Disability
СР	Cerebral Palsy
MD	Multiple Disabilities
LV	Low Vision
НН	Hard of Hearing
ID	Intellectual Disabilities
LC	Leprosy Cured
SLD	Specific Learning Disabilities
DW	Dwarfism
MI	Mental Illness
AA	Acid Attack
PwD	Person with disabilities



