

GOVERNMENT OF INDIA MINISTRY OF SKILL DEVELOPMENT & ENTREPRENEURSHIP DIRECTORATE GENERAL OF TRAINING

COMPETENCY BASED CURRICULUM

FOOTWEAR MAKER

(Duration: One Year)

CRAFTSMEN TRAINING SCHEME (CTS)

NSQF LEVEL- 2.5



SECTOR – LEATHER



FOOTWEAR MAKER

(Non-Engineering Trade)

(Revised in March 2023)

Version: 2.0

CRAFTSMEN TRAINING SCHEME (CTS)

NSQF LEVEL – 2.5

Developed By

Ministry of Skill Development and Entrepreneurship

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During the one-year duration of "Footwear Maker" trade, a candidate is trained on Professional Skill, Professional Knowledge and Employability Skill related to job role. In addition to this, a candidate is entrusted to undertake project work, extracurricular activities and on-the-job training to build up confidence. The broad components covered under Professional Skill subject are as below: -

The trainee will learn about safety and environment, use of fire extinguishers, artificial respiratory resuscitation to begin with. They get the idea of trade tools and its standardization. They can identify different human feet and defects of unfit shoes and practice on size system& last. They will be able to prepare different types of men form and computer aided design. They can also identify source of leathers, their characteristics and practice on various components, direction of cutting and sharpening of tools. They will practice various types of leather measurement and cutting by hand and machine. The trainees will also acquire the knowledge of various grinding and stitching practices. The trainee will also acquire the knowledge of designing, pattern cutting and template making of different types of footwear.

The candidate will be able to perform different types of application like closing, skiving, folding and identify types of adhesives & their applications. They can identify different sorting and matching cut components, bottom components. They will be able to prepare toe and counter stiffer, drafting and lasting. They will also prepare and practice insole, sole attaching, sole stitching, welt stitching, bottom filling, heal fixing and finishing. The trainee will prepare different types of shoes applying latest fashion and will be able to identify defects present in the final product. The trainees will perform leather lining and they can calculate material consumed in making footwear. They will be able to apply suitable methods for reduction of wastage. They can test and assess footwear. They will estimate cost of making product and quality assessment of footwear as per BS, DIN or ISO standard.



2.1 GENERAL

The Directorate General of Training (DGT) under Ministry of Skill Development & Entrepreneurship offers a range of vocational training courses catering to the need of different sectors of economy/ Labour market. The vocational training programmes are delivered under the aegis of Directorate General of Training (DGT). Craftsman Training Scheme (CTS) with variants and Apprenticeship Training Scheme (ATS) are two pioneer schemes of DGT for strengthening vocational training.

'Footwear Maker' trade under CTS is delivered nationwide through a network of ITIs. The course is of one-year duration. It mainly consists of Domain area and Core area. The Domain area (Trade Theory & Practical) imparts professional skills and knowledge, while the core area (Employability Skill) imparts requisite core skills, knowledge, and life skills. After passing out the training program, the trainee is awarded National Trade Certificate (NTC) by DGT which is recognized worldwide.

Candidates broadly need to demonstrate that they are able to:

- Read and interpret technical parameters/documents, plan and organize work processes, identify necessary materials and tools;
- Perform tasks with due consideration to safety rules, accident prevention regulations and environmental protection stipulations;
- Apply professional skill, knowledge & employability skills while performing jobs.
- Document the technical parameters related to the task undertaken.

2.2 PROGRESSION PATHWAYS

- Can join industry as Footwear Maker and will progress further as Senior Footwear Maker, Supervisor and can rise up to the level of Manager.
- Can join Apprenticeship programs in different types of industries leading to a National Apprenticeship certificate (NAC).
- Can join Crafts Instructor Training Scheme (CITS) in the trade for becoming instructor in ITIs.
- Can join Advanced Diploma (Vocational) courses under DGT as applicable.



2.3 COURSE STRUCTURE

Table below depicts the distribution of training hours across various course elements during a period of one year: -

S No.	Course Element	Notional Training Hours
1.	Professional Skill (Trade Practical)	840
2.	Professional Knowledge (Trade Theory)	240
3.	Employability Skills	120
	Total	1200

Every year 150 hours of mandatory OJT (On the Job Training) at nearby industry, wherever not available then group project is mandatory.

On the Job Training (OJT)/ Group Project	150
Optional Courses (10th/ 12th class certificate along with ITI	240
certification or add on short term courses)	

Trainees of one-year or two-year trade can also opt for optional courses of up to 240 hours in each year for 10th/ 12th class certificate along with ITI certification or add on short term courses.

2.4 ASSESSMENT & CERTIFICATION

The trainee will be tested for his skill, knowledge and attitude during the period of course through formative assessment and at the end of the training programme through summative assessment as notified by the DGT from time to time.

a) The **Continuous Assessment** (Internal) during the period of training will be done by **Formative Assessment Method** by testing for assessment criteria listed against learning outcomes. The training institute has to maintain an individual trainee portfolio as detailed in assessment guideline. The marks of internal assessment will be as per the formative assessment template provided on <u>www.bharatskills.gov.in</u>.

b) The final assessment will be in the form of summative assessment. The All India Trade Test for awarding NTC will be conducted by Controller of examinations, DGT as per the guidelines. The pattern and marking structure is being notified by DGT from time to time. **The learning outcome and assessment criteria will be the basis for setting question papers for final**



assessment. The examiner during final examination will also check the individual trainee's profile as detailed in assessment guideline before giving marks for practical examination.

2.4.1 PASS REGULATION

For the purposes of determining the overall result, weightage of 100% is applied for six months and one-year duration courses and 50% weightage is applied to each examination for two years courses. The minimum pass percent for Trade Practical and Formative assessment is 60% & for all other subjects is 33%.

2.4.2 ASSESSMENT GUIDELINE

Appropriate arrangements should be made to ensure that there will be no artificial barriers to assessment. The nature of special needs should be taken into account while undertaking the assessment. Due consideration should be given while assessing for teamwork, avoidance/reduction of scrap/wastage and disposal of scrap/waste as per procedure, behavioral attitude, sensitivity to the environment and regularity in training. The sensitivity towards OSHE and self-learning attitude are to be considered while assessing competency.

Assessment will be evidence based comprising some of the following:

- Job carried out in labs/workshop
- Record book/ daily diary
- Answer sheet of assessment
- Viva-voce
- Progress chart
- Attendance and punctuality
- Assignment
- Project work
- Computer based multiple choice question examination
- Practical Examination

Evidences and records of internal (Formative) assessments are to be preserved until forthcoming examination for audit and verification by examining body. The following marking pattern to be adopted for formative assessment:

Performance Level	Evidence		
(a) Marks in the range of 60%-75% to be allotted during assessment			



For performance in this grade, the candidate should produce work which demonstrates attainment of an acceptable standard of craftsmanship with occasional guidance, and due regard for safety procedures and practices	 Demonstration of good skills and accuracy in the field of work/assignments. A fairly good level of neatness and consistency to accomplish job activities. Occasional support in completing the task/job.
(b) Marks in the range of 75%-90% to be allotted	d during assessment
For this grade, a candidate should produce work which demonstrates attainment of a reasonable standard of craftsmanship, with little guidance, and regard for safety procedures and practices	 Good skill levels and accuracy in the field of work/ assignments. A good level of neatness and consistency to accomplish job activities. Little support in completing the task/job.
(c) Marks in the range of more than 90% to be a	llotted during assessment
For performance in this grade, the candidate, with minimal or no support in organization and execution and with due regard for safety procedures and practices, has produced work which demonstrates attainment of a high standard of craftsmanship.	 High skill levels and accuracy in the field of work/ assignments. A high level of neatness and consistency to accomplish job activities. Minimal or no support in completing the task/ job.



Shoemaker, Orthopaedic; makes complete footwear, mainly of leather, for customers with foot or leg deformities. Studies drawings and other specifications or takes necessary measurements to make footwear according to customer's need. Selects leather and gets special last made to suit necessity if required. Prepares patterns, chooses materials and cuts out parts by hand as per patterns made. Thins edges of parts of upper by cutting or shaving. Presses and bends parts into shape, glues lining to leather parts and sews them together. Punches eyelet holes and inserts eyelets. Tacks insole to last, pulls upper on to last to give it required shape and checks alignment of toe and heel of upper. Builds up sole where required, folds bottom of upper over edge of insole or built-up middle sole, fixes them together and fixes outer sole to upper. Builds up and fixes heel. Trims and smooths where necessary, applies inked wax stain or paint where required, inserts thin inner sole and gives final finish. May do ornamental nicking. May take plaster casts of deformed leg or foot and prepare drawings. May use prepared uppers with necessary modifications.

Shoemaker, Hand; Shoe Maker, General makes complete shoe or other footwear mainly of leather for each individual customer. Takes measurement of customer's feet and studies design of shoe or footwear to be made. Selects and estimates material required for making different components such as upper, lining, sole, etc. Marks leather components with patterns and cuts them with knife (rapi) ensuring accuracy and minimum wastage. Skives leather edges with skiving knife to reduce thickness of different sections to be joined together. Prepares and carefully applies cementing solution by brush at skived portion for joining, taking care not to splash solution on leather surface while joining. Glues lining to leather parts and sews sole, upper and other components by hand or sewing machine. Punches eyelet holes and inserts eyelets in position, for lacing, by hand or machine. Rolls and pulls upper on last, nails it, keeps perfect alignment of toe and heel and shapes it according to pattern by light hammering and stretching. Sorts out twists and applies wax on thread to make it stronger. Stitches sole and other portions using awl and waxes thread. Cuts and prepares heel and attaches it to sole by nailing. Trims and finishes edges of shoe using knife (rapi) and glass piece. Cuts and fixes thin inner-sole with glue. Applies colour or polish and gives finishing touches to shoes. Checks each pair of completed shoe for uniformity rectifies defects if any and puts them on lasts for retention of shape and form. May repair footwear.

Reference NCO-2015:

- (i) 7536.0200 Shoemaker, Orthopaedic
- (ii) 7536.0100 Shoemaker, Hand

Reference NOS: --

- LSS/N8601 LSS/N2103 •
- LSS/N2101 LSS/N0901
- LSS/N5312
- LSS/N2303



- LSS/N2304
- LSS/N5805
- LSS/N2202
- LSS/N2203
- LSS/N1801
- LSS/N2607

- LSS/N2606
- LSS/N2405
- LSS/N2406
- LSS/N2701
- LSS/N2703
- LSS/N7501

- LSS/N3303
- LSS/N1002
- LSS/N1003
- LSS/N1004
- LSS/N3406

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(ii) Employability Skill	MBA/ BBA / Any Graduate/ Diploma in any discipline with Two years experience with short term ToT Course in Employability Skills. (Must have studied English/ Communication Skills and Basic Computer at 12th / Diploma level and above) OR
	Existing Social Studies Instructors in ITIs with short term ToT Course in Employability Skills.
(iii) Minimum Age for Instructor	21 Years
List of Tools and Equipment	As per Annexure – I



Learning outcomes are a reflection of total competencies of a trainee and assessment will be carried out as per the assessment criteria.

5.1 LEARNING OUTCOMES

- 1. Assist in exigencies and carryout elementary first aid during emergencies following safety precautions. (NOS: LSS/N8601)
- Identify different human foot and defects of unfit shoes & practice on size system & last. (NOS: LSS/N2101)
- 3. Prepare different types of mean form and computer aided design. (NOS: LSS/N2103)
- 4. Identify and use of different tools and equipment and perform various process. (Soaking, fleshing, draining and sammying, splitting, buffing etc. (NOS: LSS/N0901)
- 5. Care and maintenance of tools equipment and machines observing safety precautions. (NOS: LSS/N1801)
- 6. Identify source of leathers, their characteristics and practice on various component direction of cutting & sharpening of tools. (NOS: LSS/N5312)
- 7. Perform various types of leather measurement and Cutting by hand & machine. (NOS: LSS/N2303, LSS/N2304)
- 8. Carryout various grinding & stitching methods. (NOS: LSS/N5805, LSS/N2202, LSS/N2203)
- Identify, operate, troubleshoot & maintain different equipment used in footwear making. (NOS: LSS/N1801)
- 10. Designing, pattern cutting and template making of different types of footwear. (NOS: , LSS/N2103)
- 11. Apply method of Economical cutting of components and Stitch by hand and machine to produce footwear. (NOS: LSS/N2202)
- 12. Perform different types of application like closing, skiving, folding and identify different types of adhesives & their application. (NOS: LSS/N2607, LSS/N2606, LSS/N2405, LSS/N2406)
- 13. Identify different sorting & matching cut components, bottom components, prepare toe & counter stiffer, drafting & lasting. (NOS: LSS/N2701, LSS/N2703)
- 14. Identify various types of moulding machine their parts and section. (NOS: LSS/N7501)
- 15. Prepare & perform insole making, drafting, lasting, sole attaching, sole stitching, welt stitching, bottom filling, heal fixing & finishing. (NOS: LSS/N3303)
- 16. Prepare different type of boots applying latest fashion and check defects of finished products. (NOS: LSS/N3303)
- 17. Calculate material consumption and reduction of wastage, Testing of footwear and their assessment. (NOS: LSS/N1002, LSS/N1003, LSS/N1004)
- 18. Calculate cost of production and quality assessment of footwear products. (NOS: LSS/N3406)



6. ASSESSMENT CRITERIA

LEARNING OUTCOMES		ASSESSMENT CRITERIA		
1.	Assist in exigencies and carryout elementary first	Identify different types of firefighting equipment and training of first aid methods.		
aid during emergencies		Perform first aid treatment.		
	following safety	Identify of safety signs for danger, warning caution and safety		
	precautions. (NOS:	measure.		
	LSS/N8601)	Follow precaution measures while a fitting job.		
2.	Identify different human	Identify functions of bones, arches, joints ligament problems		
	foot and defects of unfit	Conduct measurement of foot (infant to adult) according to various		
	shoes & practice on size	sizing systems.		
	system & last. (NOS:	Identify Biometry and biomechanics of human foot and leg.		
	LSS/N2101)	Measure Wooden last based on material, design, size and uses		
		Measure body weight distribution over different segments of feet		
		during different phase of walking		
-				
3.	Prepare different types of mean form and computer aided design. (NOS: LSS/N2103)	Make and understand different types of computers and aided		
		design.		
		Perform area measurement of patterns and leather based on		
		metric system.		
		Prepare different types of mean forms.		
		Perform different types of Pattern cutting.		
4.	Identify and use of	Identify Tools, equipment and machinery used in leather		
4.	different tools and	processing and product making.		
	equipment and perform various process. (soaking,	Differentiate leather and non- leather fabrics used for shoe		
		making.		
	fleshing, draining and	Identify sequence of pertaining operations, the chemicals used and		
	sammying, splitting,	their purposes.		
	buffing etc. (NOS: LSS/N0901)	Select tanning process based on the final properties needed for		
		upper and sole.		
		Choose post tanning chemicals based on the final performance		
		properties for upper and lining		
		Perform Finishing of leather depending upon the grain quality.		



5.	Care and maintenance of	Identify different and tools and their maintenance procedure.			
	tools equipment and	Identify different types of machines and their safety precautions.			
	machines observing	Study the construction operation and use of machines.			
	safety precautions.	Identify different parts, section and its function of machines.			
	(NOS: LSS/N1801)	Identify and carry out maintenance and preventive maintenance of			
		machines.			
6.	Identify source of	Identify sources of different types of upper leathers with their			
	eathers, their	characteristics.			
	characteristics and	Verify properties of different types of coated fabrics.			
	practice on various	Demonstrate holding of various tools and sharpening of scissors			
	component direction of	and knives			
	cutting & sharpening of	Maintain and perform servicing of precision measuring			
	tools. (NOS: LSS/N5312)	instruments.			
		Perform component cutting from suitable areas.			
7.	Perform various types of	Identify different parts of a shoe and cut components by hand or			
	leather measurement	by using clicking press.			
	and Cutting by hand &	Sort leather by identifying common defects.			
	machine.	Identify different parts of leather cutting machines and perform			
	(NOS: LSS/N2303,	maintenance/preventive maintenance.			
	LSS/N2304)	Overhaul check, fault find, repair various types of machines.			
		Measure the leather hide and skins by applying different methods.			
8.	Carryout various grinding	Perform different types of stitching to join the upper and bottom			
	& stitching methods.	part of shoes by using proper size of needles.			
	(NOS: LSS/N5805,	Identify and select different types of grinding materials used in			
	LSS/N2202, LSS/N2203)	leather & rubber.			
		Identify different types & size of needle and machines.			
9.	Identify, operate,	Operate/ Maintain/Troubleshoot various footwear machines.			
	troubleshoot & maintain	Identify the tools and equipment to perform the job with due care			
	different equipment used	and safety.			
	in footwear making.	Identify carious input and output sockets and connectors of the			
		riven machines			
	(NOS: LSS/N1801)	given machines.			
	(NOS: LSS/N1801)	Identify major section of panel board/ components/ parts of			
	(NOS: LSS/N1801)				



		Identify front panel control & indicators of machines.	
		Select and verify characteristic of machines.	
		Check the speed of response machines.	
10. Designing	, pattern	Draw sketches of different basic styles of footwear.	
cutting an	d template	Perform pattern cutting and template making for different types of	
making of	different types	footwear.	
of footwe	ar.	Identify of basic design of different types of shoes.	
(NOS: LSS,	/N2103)	Construct and design of different types of boot and safety shoes.	
		Construct and design of different type styles/fashion shoes.	
11. Apply met	hod of	Identify different parts of the shoe components viz. upper, lining,	
Economica	al cutting of	insole, stiffener etc. and perform economical cutting of these	
componer	nts and Stitch	components.	
by hand a	nd machine to	Identify different types of clicking of upper components and	
produce for	ootwear.	linings.	
(NOS: LSS,	/N2202)	Prepare and practice of economical cutting of shoes and top	
		pieces.	
		Identify different parts of components upper lining, tootles,	
		stiffeners, and sock lining, etc.	
12. Perform d	ifferent types	Perform skiving/ folding/closing etc. for making upper	
of applicat	tion like	Identify different types of adhesives with their application.	
closing, sk	iving, folding	Prepare different types edge treatment.	
and identi	fy different	Identify color marking the edge of the component and stamping	
types of a	dhesives &	machine using a metal foil.	
their appli	ication. (NOS:	Prepare Surface and demonstrate roughening of the surfaces.	
	7, LSS/N2606,		
LSS/N2405	5, LSS/N2406)		
•	fferent sorting	Sort and match cut components of footwear.	
& matchin	0	Prepare toe and counter stiffeners.	
	nts, bottom	Prepare& perform different types of drafting and lasting.	
	nts, prepare toe	Prepare welted construction and operation for lasting the upper.	
	stiffer, drafting		
& lasting.	•		
LSS/N2702	1 <i>,</i> LSS/N2703)		



14.	Identify various types of	Identify various moulding machines used in footwear making along
	moulding machine their	with their parts and section.
	parts and section.	Check the accuracy precession sensitivity of molding machines.
	(NOS: LSS/N7501)	Check the speed of response molding machines.
		Identify and carry out maintenance and preventive maintenance.
15.	Prepare & perform Insole	Perform Drafting, lasting, sole attaching, sole stitching, welt
	making, drafting, lasting,	stitching, bottom filling, heal fixing and finishing of shoe.
	sole attaching, sole	Prepare manufacture of molded shoes and back part molding.
	stitching, welt stitching,	Prepare toe puff attachment and toe puff conditioning.
	bottom filling, heal fixing	Identify various part and section of pulling and toe lasting machine
	& finishing.	Identify various parts and section of sole stitching machine.
	(NOS: LSS/N3303)	Select and verify characteristics of universal testing machine.
16.	Prepare different type of	Prepare different types of shoes applying latest fashion.
	boots applying latest	Identify defects present in the final product and perform suitable
	fashion and check	finishing.
	defects of finished	Identify and repair boots and shoes half soling, healing, residing.
	products. (NOS:	Construct industrial and winter boots and design different sizes
	LSS/N3303)	with safety features.
		Check manufacturing defect on the shoes using test method by
		machine.
17.	Calculate material	Calculate leather, lining and other materials consumed in making
	consumption and	footwear.
	reduction of wastage,	Select suitable methods for reduction of wastes.
	Testing of footwear and	Test and assess footwear.
	their assessment. (NOS:	Identify length and thickness of the raw material sheet.
	LSS/N1002, LSS/N1003,	Identify construction of materials and reduction of wastage.
	LSS/N1004)	
18.	Calculate cost of	Calculate cost of making product.
	production and quality	Perform Quality assessment of footwear as per BS, DIN or ISO
	assessment of footwear	standards
	products. (NOS:	Identify testing equipment and test methods developed for
	products. (NOS: LSS/N3406)	Identify testing equipment and test methods developed for different styles and design of footwear. Test and assess quality.

7. TRADE SYLLABUS



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SYLLABUS FOR FOOTWEAR MAKER TRADE				
DURATION: ONE YEAR				
Duration Reference		Professional Skills Professional Knowledge		
Duration	Learning Outcome		(Trade Practical)	(Trade Theory)
Professional	Assist in exigencies	1.	Introduction of trade skill	Familiarization with the
Skill 63 Hrs.	and carryout		and work application.	working of Industrial training
	elementary first	2.	Familiarization with the	Institute system.
Professional	aid during		institute and safety attitude	Importance of safety and
Knowledge	emergencies		development of the trainee	precautions to be taken in the
18 Hrs.	following safety		by the educating them to	industry and shop floor.
	precautions.		use personal protective	Introduction to First Aid.
			equipment.	Importance of housekeeping &
		3.	Safe disposal of waste	good shop floor practices.
			materials like cotton waste,	Occupational Safety and
			grinding materials and	Health:
			leather cutting by hand	Health, Safety and Environment
			machine.	guidelines, legislations &
		4.	Hazard identification and	regulations as applicable.
			avoidance.	
		5.	Preventive measures for	
			electrical accidents & steps	
			to be taken in such	
			accidents.	
		6.	Importance of trade	
			training, list of tools &	
			machinery used in the	
			trade.	
		7.	Safe use of tools and	
			equipment used in the	
			trade.	
		8.	Familiarization with the	Introduction to the trade.
			Institute.	Importance of the trade in the
		9.	Make the trainees familiar	development of the industrial
			with the shop discipline,	economy of the country.
			layout of the shop.	Knowledge of General Safety,
		10	. Identify different types of	Occupational health and
			hand tools.	hygiene.



11. Selection of proper toolsfor operation andprecautions in operation.facilities and extracurricular12. Care and maintenance ofactivities of the Institute (All
precautions in operation. facilities and extracurricular
12. Care and maintenance of activities of the institute (Air
trade tools. necessary guidance to be
13. Identify layout of the provided to the new comers to
machinery, tool & become familiar with the
equipment, etc. installed in working of the Industrial
the shop. Training Institute system
14. Practice different types of including stores procedures).
tools specification, size and
symbol while working in
fitting job.
15. Type of practical training to
be followed, maintenance
and handling of tools and
equipment of the section.
16. Practice on safety Knowledge of Safety
precautions including precautions. Elementary First
firefighting equipment, Aid and treatment. Knowledge
Accidents, First Aid practice of firefighting appliances.
and treatment.
17. First aid method and basic
training.
18. Identification of safety
signs for danger, warning
caution & personal safety
message.
19. Use fire extinguishers.
20. Practice and understand
precaution to be followed
while working in fitting
jobs.
ProfessionalIdentify different21. Identify function of bones,Anatomy of Human foot:-
Skill 42 Hrs. human foot and Arches, Joints ligament Name of bones, Arches, Joints
defects of unfitproblems in human.ligament, problems in human
Professionalshoes & practice22. Practice Measurement ofand measurement of human
Knowledgeon size system &human foot.foot.
12 Hrs. last. 23. Identify biometry of human



		foot and leg.	
		24. Identify biomechanics of	
		human foot and leg.	
		25. Identify different types of	
		systems and fitting system.	
		26. Identify size system by foot	
		length and foot width	
		system.	
		27. Identify different types of	
		sizes and inch (infant to	
		adult boys and girls).	
		28. Practice on wooden last	Wooden last & its measures:-
		and measurement on the	Classification on basis of
		basis of material, design,	material, design, size and uses.
		size and uses.	
		29. Identify human foot and	
		last.	
		30. Materials used for last	
		manufacture wooden,	
		metal and plastic.	
		31. Identify different types of	
		human foot and last.	
		32. Measure body weight	
		distribution (o/o) over	
		different segments of feet	
		during different phases of	
Desfereisest		walking.	
Professional	Prepare different	33. Familiarization on	Measurement - its principles
Skill 21 Hrs.	types of mean	measurement of foot and	and connections as applicable
	form and	assessing of size, making of	to footwear -Importance of
Professional	computer aided	"Mean" form and	metric system of measurement,
Knowledge	design.	standards.	Area measurement of leather.
06 Hrs.		34. Perform pattern cutting.	Area measurement of patterns,
		35. Make different types of	weights and measures.
		process mean form, bottom	
		shape or insole shape,	
		slotted form, shell form	
		shoe standard for men.	
		36. Make computer aided	



		design.	
Professional Skill 42 Hrs. Professional Knowledge 12 Hrs.	Identify and use of different tools and equipment and perform various process. (soaking, fleshing, draining and sammying, splitting, buffing etc.	design. 37. Identification and application of different hand tools used in the shop indenting of tools from store. 38. Identify different types of footwear raw-materials – leather and synthetic or artificial leather. 39. Process of soaking, fleshing and unhairing, demining, bating, picking and tanning.	Hand tools used by a trainee in the section, their kinds, uses, names and function, process of holding. Machines employed in general footwear makers' shops, their nomenclature and description, operational principles and use.
		 40. Processes of draining and sammying, splitting, retanning/ dyeing/ fat liquoring, draining and setting, drying conditioning staking draying and flattening buffing. 41. Perform leather finishing, aniline finish, semi aniline finish, cellulose/ lacquer finishes. 	
Professional Skill 21 Hrs.	Care and maintenance of tools equipment	42. Care and maintenance of hand tools and machines. Safety precautions.	Common hand tools used by a Footwear maker. Their kinds, uses and materials from which
Professional Knowledge 06 Hrs.	and machines observing safety precautions.	 43. Its importance, cleanliness of the shops. 44. Service and calibrate various types of machines/ instruments. 45. Identify and carry out maintenance and preventive maintenance of different machines. 46. Study the construction operation and use of machines/ instruments. 	they are made. Their names and functions.



		47. Identify different parts/	
		section its function	
		& operation of machines/	
		instruments.	
Desfereisest			
Professional	Identify source of	48. Practice Sharpening of	Specification of different tools
Skill 42 Hrs.	leathers, their	tools, scissors, knives and	used in footwear manufacture -
	characteristics and	other cutting tools.	their nomenclature and
Professional	practice on	49. Identify and apply various	description. Sharpening of
Knowledge	various	method and process of	tools and scissors, knives, awls
12 Hrs.	component	holding the tools.	by hand and machines.
	direction of	50. Identify Sources of leather	
	cutting &	and their characteristic –	
	sharpening of	calf leather, hides L, kid L,	
	tools.	Goat skins L, Sheep skin.	
		51. Verify properties of	
		Different types of coated	
		fabrics – PVC coated	
		fabrics, direct coating,	
		transfer coating,	
		Polyurethane coated	
		fabrics.	
		52. Carry out maintenance,	
		servicing and tolerances	
		precession measuring	
		instruments.	
		53. Perform quality thickness	
		are obtained in uniform	
		colours in a wide range.	
		54. Practice on various	
		supplied in rolls,	
		multiplayer cutting using a	
		beam clicking press is	
		feasible.	
		55. Prepare and practice on	
		various component	
		direction of cutting.	
Professional	Perform various	56. Identify different parts, its	Stores such as Leather, rubber
Skill 42 Hrs.	types of leather	function and operation of	soles, substitute materials such
5811 42 1113.	measurement and	leather cutting machines.	as synthetic rubber, polyvinyl
	incasurement and		as synthetic rubber, polyvinyi



Professional	Cutting by hand &	57. Identify the machine	cloth, polyurethane,
Knowledge	machine.	/instrument specifications.	thermoplastic rubber.
12 Hrs.		58. Carry out maintenance and	
12 1113.		preventive maintenance.	
		59. Overhaul, check, fault find,	
		repair various type manual	
		and auto machines/	
		instruments used in leather	
		cutting or clicking.	
		60. Identify different parts of	
		shoe, as components viz.	
		•	
		uppers, linings, insoles, soles etc.	
		61. Practice various clicking core cutting methods viz	
		-	
		manual, press cutting, hand	
		clicking, machine clicking,	
		cutting knives and press knives.	
		62. Practice on Leather Cutting	
		by hand and machine.	
		63. Measure the leather-hides	
		and skins by applying different methods.	
		64. Check the defect in hide	
		and skins & common	
		defects in hide and skins.	
		65. Select and verify leather	
		sorting. 66. Draw a sketch of free hand	
		drawing tools and block	
Drofossions	Corruption	diagram of machine.	Various grinding materials and
Professional	Carryout various	67. Practice of using grinding	Various grinding materials and
Skill 42 Hrs.	Grinding &	materials.	uses. Choice and purchase of
Drofossional	stitching methods.	68. Practice Stitching of	raw materials and sources of
Professional		different types.	supply. Fabric and coated
Knowledge		69. Identify & select Different	fabrics. Types of stitching
12 Hrs.		type of grinding material	threads (cotton, nylon,
		used in leather / rubber.	polyester)



Professional Skill 42 Hrs. Professional Knowledge 12 Hrs.	troubleshoot & maintain different	 70. Perform grinding using various grinding materials. 71. Identify different types and size of needle. 72. Draw the sketch of free hand drawing in different needle size. 73. Practice and identify different types of stitching. 74. Stitch different part of upper and upper to bottom part using different stitching methods. 75. Carryout different stitching of hand and machine stitch. 76. General maintenance of machines - Brief idea about minor routine maintenance and safety aspect and study of different leather. 77. Identify various types of instrument/machine contraction. 78. Identify various parts and section. 79. Check the accuracy precession, sensitivity of machines. 80. Check the speed of response machines. 81. Select and verify characteristics of machines. 82. Service and maintenance of machines. 83. Study the construction, operation of the machine. 	Leather - its different sections, their suitability for different purposes, upper leathers skins and defects of leather.
		83. Study the construction,	



Dueferst	Design	OF Duration - deal	
Professional	Designing, pattern	85. Practice on designing,	Lasts and their types and
Skill 42 Hrs.	cutting and	pattern cutting and	standard dimension their
	template making	template making for	variations for different
Professional	of different types	different types of footwear	purposes and adaptation for
Knowledge	of footwear.	such as sports shoe,	orthopedic work. Lasts and
12 Hrs.		walking shoe, running shoe,	plates. Lasts for deformed feet.
		track shoe, field shoe, and	
		safety shoe.	
		86. Basic design of different	
		types of chuppal, sandal,	
		oxford, derby, mocca pin,	
		casual, monk ghille, mute	
		court shoe, school choe.	
		87. Construct and design of	
		track shoe, winter boot and	
		safety shoe.	
		88. Draw a free sketch of all	
		types of styles/ fashion	
		shoes ladies, gents and	
		baby shoe.	
		89. Construct and design of	
		different types styles/	
		fashion shoes.	
Professional	Apply method of	90. Clicking - Economical	Types of clicking - its purpose,
Skill 42 Hrs.	Economical	cutting of upper	its advantage, machines for
	cutting of	components and linings.	effective clicking.
Professional	components and	91. Stitching leather by hand	
Knowledge	Stitch by hand and	and machine.	
12 Hrs.	machine to	92. Identify different types of	
	produce footwear.	clicking or cutting.	
		93. Prepare and practice of	
		economical cutting of	
		upper components and	
		linings.	
		94. Draw the free hand sketch	
		with measurement clicking	
		or cutting manual or	
		machine cutting.	
		95. Identify different parts of	



Professional	Perform different	components of shoe upper linings. 96. Identify different parts of components of insole, sole heal, top pices, tootles, stiffeners and sock lining. 97. Prepare and practice of different types stitching by hand/ machines.
Professional Skill 63 Hrs. Professional Knowledge 18 Hrs.	Perform different types of application like closing, skiving, folding and identify types of adhesives & their application.	 98. Closing, skiving and application of different adhesives, folding of upper and assembling the upper application, Backing up their leather. 100. Identify of marking essential of colour marking the edge of the clicking knife and stamping machine using a metal foil. 101. Prepare different types edge treatment. 102. Prepare different types of adhesives and backing up their leather. 103. Surface preparation consists of sourcing the



		 surfaces using emery paper/ cloth. Prepare and practice roughening of the surf using size of the wire brush. Prepare by upper stitcl machines – like post be sewing machine and cylinder bed sewing machine, zigzag sewing machine. 	hing ed g
Professional Skill 63 Hrs. Professional Knowledge 18 Hrs.	Identify different sorting& matching cut components, bottom components, prepare toe & counter stiffer, drafting & lasting.	 6. Cutting bottom components economic insole attachment and feathering. 7. Preparation of toe and counter stiffeners. 8. Prepare drafting and lasting. 9. Identify sorting and matching – cut components according quality. 	quality. Economic layout and utilization of different sections for bottom components.
		 Prepare lasting the upproughening and attachment of soles to upper. Draw the free hand ske of casting down and for casting. Prepare flat lasting, strating and force lasting the upper. Prepare welted construction and veldtschoen construction and veldtschoen construction the upper. 	etch brce g g



			upper.	
Professional Skill 42 Hrs. Professional Knowledge 12 Hrs.	Identify various types of molding machine their parts and section.	115.	General maintenance of moulding machine and safety. Identify various types of molding machine and their used. Identify various parts and section of moulding machine.	Direct vulcanizing process and direct injection process. Functions of Moulded machine. Synthetic toe – Puff and Stiffeners, methods of their applications and types of solvent used for the purpose. Feathering – Preparation of stiffeners.
		117.	Check the accuracy precession sensitivity of molding machines.	
		118.	Check the speed of response molding machines.	
		119.	Identify and carry out maintenance and preventive maintenance.	
Professional	Prepare &	120.	Welt stitching – Bottom	Insole preparation, drafting,
Skill 105	perform insole		filling, sole attaching and	lasting, sole attaching, sole
Hrs.	making, drafting,		stitching, Heel fixing.	stitching, welt stitching, bottom
	lasting, sole	121.	Finishing, single sole	filling, heal fixing, finishing.
Professional	attaching, sole		stitching and cemented	
Knowledge	stitching, welt	122	method of construction.	
30 Hrs.	stitching, bottom filling, heal fixing	122.	Prepare basic block diagram of about	
	& finishing.		Moulding Machine.	
		123.	Prepare manufacture of molded shoes.	
			Practice on Insole preparation, drafting, lasting, sole attaching, sole stitching, welt stitching, bottom filling, heal fixing, finishing. Prepare Backpart	



 moulding. 126. Practice toe puff attachment (fusing press) and toe puff conditioning. 127. Prepare and practice attach insole to the last bottom and pulling over toe laster. 128. Identify various parts and section of pulling and toe lasting machine. 			
 attachment (fusing press) and toe puff conditioning. 127. Prepare and practice attach insole to the last bottom and pulling over toe laster. 128. Identify various parts and section of pulling and toe 		moulding.	
and toe puff conditioning. 127. Prepare and practice attach insole to the last bottom and pulling over toe laster. 128. Identify various parts and section of pulling and toe	126.	Practice toe puff	
127. Prepare and practice attach insole to the last bottom and pulling over toe laster. 128. Identify various parts and section of pulling and toe		attachment (fusing press)	
attach insole to the last bottom and pulling over toe laster. 128. Identify various parts and section of pulling and toe		and toe puff conditioning.	
bottom and pulling over toe laster. 128. Identify various parts and section of pulling and toe	127.	Prepare and practice	
toe laster. 128. Identify various parts and section of pulling and toe		attach insole to the last	
128. Identify various parts and section of pulling and toe		bottom and pulling over	
section of pulling and toe		toe laster.	
	128.	Identify various parts and	
lasting machine.		section of pulling and toe	
		lasting machine.	
129. Check the accuracy	129.	Check the accuracy	
precession of pulling and		precession of pulling and	
toe lasting machine.		toe lasting machine.	
130. Identify and carry out	130.	Identify and carry out	
maintenance and		maintenance and	
preventive maintenance.		preventive maintenance.	
131. Identify various parts and	131.	Identify various parts and	
section of sole stitching		section of sole stitching	
machine.		machine.	
132. Finishing of shoes & other Waxes and polishes used in	132.	Finishing of shoes & other	Waxes and polishes used in
articles. finishing – their names and		articles.	finishing –their names and
133. Practice on Marks and application. Marks and	133.	Practice on Marks and	application. Marks and
blemishes – their blemishes – their character and		blemishes – their	blemishes – their character and
character and process of process of removal.		character and process of	process of removal.
removal.		removal.	
134. Prepare bottom finishing	134.	Prepare bottom finishing	
(leather soles and heels).		(leather soles and heels).	
135. Prepare positioned edge	135.	Prepare positioned edge	
set and formations edge		set and formations edge	
inking.		inking.	
136. Prepare upper finishing,	136.	Prepare upper finishing,	
repair and shoe dressing.		repair and shoe dressing.	
137. Check the accuracy of	137.	Check the accuracy of	
product shoes.		product shoes.	
138. Practice test methods	138.	Practice test methods	
using the universal testing		using the universal testing	
machine.		machine.	
139. Select and verify	139.	Select and verify	



			characteristics of universal	
			testing machine.	
		140.	Identify various parts and	
			section of universal testing	
			machine.	
Professional	Prepare different	141.	Construct and making of	Wastage – its proportions and
Skill 42 Hrs.	type of boots		shoes of latest fashion.	limits.
	applying latest	142.	Identify and repairing of	Waste cutting and their
Professional	fashion and check		boots and shoes, half	utilization.
Knowledge	defects of finished		soling, healing, resoling.	Commercial calculations &
12 Hrs.	products.	143.	Construct and design	theory of industrial boot.
			making different sizes	
			safety boots, industrial	
			boots and winter boots.	
		144.	Construct and design	
			different sizes of styles/	
			fashion shoes (child &	
			adults)	
		145.	Construct and design	
			different sizes of shoes	
			and sports/ athletic shoes	
			(child & adults)	
		146.	Check manufacturer	
			defect on the shoes of test	
			method by machine.	
		147.	Identify various scuff	
			damage, adhesive and	
			solvent taints are to be	
			rectified.	
		148.	Identify various damage	
			and defects on the shoe to	
			be rectified.	
Professional	Calculate material	149.	Exercise on calculation of	Costing of footwear – Costing
Skill 42 Hrs.	consumption and		material consumption,	method of materials by weight
	reduction of		Reduction of wastage.	and area.
Professional	wastage, Testing	150.	Preparation of cost sheets	Marketing of finished goods.
Knowledge	of footwear and		for finished footwear.	
12 Hrs.	their assessment.	151.	Identify length and	
			thickness of the raw-	
		I		



			matarials shast	
		450	materials sheet.	
		152.	Prepare the graded	
			exercise can do one sheet.	
		153.	Draw the sketch as per	
			exercise.	
		154.	Calculate total length and	
			no of pieces requires for	
			exercise.	
		155.	Prepare for construction	
			of materials and reduction	
			of wastage.	
		156.	Prepare and roll of Quality control.	
		157.	Inspection of footwear.	
			Testing of footwear and	
			their assessment.	
Professional	Calculate cost of	159.	Practice on costs of	Knowledge of costs of finished
Skill 42 Hrs.	production and		finished products and their	products and their selling
	quality		selling prices, Overhead	prices. Overhead costs and
Professional	assessment of		costs and their	their distribution.
Knowledge	footwear		distribution.	
12 Hrs.	products.	160.	Identify testing equipment	
12 1113.			and test methods	
			(developed for different	
			styles and designs of	
			footwear).	
		161.	Testing and quality	
			assessment.	
		162.	Shoe and allied trades	
			research association.	
		163.	Specification of British	
			standards (BS), German	
			standard (DIN), and	
			International standard	
			(ISO) are widely used.	
		164.	Require minimum any	
			shoe industry of a testing	
			laboratory is specified.	
Project work	/ Industrial visit			



Broad Areas:

- a) Prepare different types of edge treatment.
- b) Surface preparation consists of sourcing the surfaces.
- c) Identify sorting and matching, cut components according to quality.
- d) Identify various parts and section of molding machine.
- e) Construct and making shoes safety boots and industrial boots.
- f) Training on entrepreneur development so that enable the trainees to start his own small scale Industries.



SYLLABUS FOR CORE SKILLS

1. Employability Skills (Common for all CTS trades) (120 Hrs.)

Learning outcomes, assessment criteria, syllabus and Tool List of Core Skills subjects which is common for a group of trades, provided separately in <u>www.bharatskills.gov.in/ www.dqt.gov.in</u>



	List of Tools & Equipment			
	FOOTWEAR MAKER (for batch of 20 Candidates)			
S No.	Name of the Tools and Equipment	Specification	Quantity	
A. TRA	INEES TOOL KIT			
1.	Wooden Clamps		20+1 Nos.	
2.	Awls Welt Stitching		20+1 Nos.	
3.	Awls Sole Stitching		20+1 Nos.	
4.	Pricking awls		20+1 Nos.	
5.	Scissors		20+1 Nos.	
6.	Knives rampees		20+1 Nos.	
7.	Pinchers		20+1 Nos.	
8.	Compasses		20+1 Nos.	
9.	Measuring tapes		20+1 Nos.	
10.	Shoe hammers		20+1 Nos.	
11.	Kit boxes	375 x 250 x 200 mm.	20+1 Nos.	
12.	Stone slabs. (Marble/cuddappa)		20+1 Nos.	
13.	Size tape shoe makers		20+1 Nos.	
14.	Wooden blocks		20+1 Nos.	
15.	Wooden lags		20+1 Nos.	
16.	Iron (for part waist)		20+1 Nos.	
17.	Iron lasts three lags		5 Nos	
18.	Iron (for part waist)		6 Nos.	
19.	Fudge wheels		5 Nos	
20.	Sole decorating wheels		5 Nos	
21.	Edge setters		12 Nos.	
22.	Shoe maker's knives		20+1 Nos.	
23.	Punches of sizes and designs		20+1 Nos.	
24.	Wooden / PVC lasts	sizes 5 to 10 (Gents)	20+1 Nos.	
25.	Wooden / PVC lasts boys	sizes 1 to 4	12 Pairs	
26.	Wooden / PVC lasts children	sizes 4 to 13	20+1 Nos.	
27.	Wooden / PVC lasts	ladies size 2 to 7	15 Pairs	
28.	Adhesives containers		20+1 Nos.	
29.	Stove / Heater	1000 Watts	3 Nos.	
30.	Enamel basin		5 Nos	



31.	Polishing brushes		5 Nos
32.	Oil stone	25 x 50 x 150 mm	7 Nos.
33.	Micrometer	0-25	7 Nos.
34.	Spring Divider		20+1 Nos.
35.	Indenting Scissors		20+1 Nos.
36.	Wooden Lags		20+1 Nos.
37.	Glass Plate	(3 mm-5mm thick) 750mm x 500mm	1 No.
B. GE	NERAL MACHINERY		
38.	Sewing machine cylinder bed		4 Nos.
39.	Sewing machine industrial type flat bed		20 Nos.
40.			1 No.
41.	Punching and eyeleting devices		1 No.
42.	Combined finishing machine		1 No.
43.			1 No.
44.	Sewing Machine Post Bed		1 No.
45.	Hydraulic Clicking Machine		1 No.
46.	Stamping / Stampica Machine		1 No.
47.	Air Stuck : Pneumatic Cementing Press Machine		1 No.
48.	Manual Sole Pressing Machine		1 No.
49.	Clicker Machine		1 No.
50.	Skive Machine		1 No.
51.	Decorating Machine		1 No.
C. SHO	DP FLOOR FURNITURE		
52.	Almirah		2 Nos.
53.	Trainee (Footwear) work bench		20 Nos.
54.	Show case		1 No.
55.	Work bench for clicking		10 Nos.
56.	Instructor's desk and chair		1 Set
57.	Durries	200 x 250 mm	2 Nos.
58.	First Aid Box		1 No.
59.	Black Board with Easel		1 No.
60.	Stools and desk for trainee		1 No. each
61.	Work Table with vice guard		1 No. each

1. All the tools and equipment are to be procured as per BIS specification.

2. Internet facility is desired to be provided in the class room.



The DGT sincerely acknowledges contributions of the Industries, State Directorates, Trade Experts, Domain Experts and all others who contributed in revising the curriculum.

Special acknowledgement is extended by DGT to the following expert members who had contributed immensely in this curriculum.

6 No.	Name & Designation Sh/Mr./Ms	Organization	Remarks
1.	Deepankar Mallick	Director of Training, DGE&T, New Delhi	Chairman
2.	Sukhdev Singh, Joint Director	ATI- Kanpur	Member
3.	P.N. Yadav, Dy.Director	ATI- Kanpur	Member
4.	S.K. Singh, Principal	Government. Leather Institute Kanpur	Member
5.	Irsad Mirza, Proprietor	Mirza International, Kanpur	Member
6.	D.N. Swami, Lecturer	Govt. Leather Institute Kanpur	Member
7.	Naresh Kumar, Lecturer	Govt. Leather Institute Kanpur	Member
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10.	Suman Chatterjee, lecturer	H.B.T.I. Kanpur	Member
11.	Col. S. Haque, Principal	Mirza Foundation	Member
12.	Suresh Kumar, Technician	Mirza Foundation	Member
13.	Suhail Ahmad, Supervisor	Mirza Foundation	Member
14.	Satish Kumar, Senior supervisor	International Ltd.	Member
15.	Abhinandan Kumar, Scientist In Charge	CSIR-Central Leather Research Institute, Ahmedabad	Member

•			
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28.	Vijay Kumar, Data Entry Operator	RVTI, Kolkata-91	Member



ABBREVIATIONS

CTS	Craftsmen Training Scheme
ATS	Apprenticeship Training Scheme
CITS	Craft Instructor Training Scheme
DGT	Directorate General of Training
MSDE	Ministry of Skill Development and Entrepreneurship
NTC	National Trade Certificate
NAC	National Apprenticeship Certificate
NCIC	National Craft Instructor Certificate
LD	Locomotor Disability
СР	Cerebral Palsy
MD	Multiple Disabilities
LV	Low Vision
НН	Hard of Hearing
ID	Intellectual Disabilities
LC	Leprosy Cured
SLD	Specific Learning Disabilities
DW	Dwarfism
MI	Mental Illness
AA	Acid Attack
PwD	Person with disabilities



