

GOVERNMENT OF INDIA MINISTRY OF SKILL DEVELOPMENT & ENTREPRENEURSHIP DIRECTORATE GENERAL OF TRAINING

COMPETENCY BASED CURRICULUM

MECHANIC TRACTOR

(Duration: One Year)

CRAFTSMEN TRAINING SCHEME (CTS) NSQF LEVEL- 3.5



SECTOR – AUTOMOTIVE



MECHANIC TRACTOR

(Engineering Trade)

(Revised in March 2023)

Version: 2.0

CRAFTSMEN TRAINING SCHEME (CTS)

NSQF LEVEL- 3.5

Developed By

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During the one-year duration a candidate is trained on subjects Professional Skill, Professional Knowledge, and Employability Skill related to job role. In addition to this a candidate is entrusted to make/do project work and extra-curricular activities to build up confidence. The practical skills are imparted in simple to complex manner & simultaneously theory subject is taught in the same fashion to apply cognitive knowledge while executing task. The broad components covered in this course are as below:-

The learner is trained on various skills like, make choices to carry out marking of the components for basic fitting operations in the work shop; perform precision measurements on the components and compare parameters with specifications used in automotive work shop practices; use different types of tools and work shop equipment in the work shop; use different types of fastening and locking devices in a vehicle; perform basic fitting operations used in the work shop practices and inspection of dimensions etc. The trainee will learn to produce sheet metal components using various sheet metal operations; inspect the auto component using Nondestructive testing methods; manufacture components with different types of welding processes in the given job; identify the hydraulic and pneumatic components in a vehicle; construct electrical circuits and test its parameters by using electrical measuring instruments and perform basic electrical testing in a vehicle.

The learner also learns to demonstrate Major Assemblies of Tractor; overhaul Diesel Engine of Tractor; perform servicing of Cooling and Lubrication system of Tractor; service Intake and Exhaust System of Tractor; service Fuel Feed System of Tractor; overhaul Clutch and Gearbox of Tractor in a workshop; overhaul Differential and PTO Unit of Tractor in the workshop; overhaul Steering System of Tractor in the workshop. He/she will practice repair works of Wheels and Tyres of Tractor in the Workshop; overhauling of Brake system of Tractor in the workshop; overhauling of Major Assemblies of Power Tiller; overhauling of Implements of Tractor; overhauling of Charging and Starting System of Tractor and carryout Field Operation.



2.1 GENERAL

The Directorate General of Training (DGT) under Ministry of Skill Development & Entrepreneurship offers a range of vocational training courses catering to the need of different sectors of economy/ Labour market. The vocational training programmes are delivered under the aegis of Directorate General of Training (DGT). Craftsman Training Scheme (CTS) with variants and Apprenticeship Training Scheme (ATS) are two pioneer schemes of DGT for strengthening vocational training.

Mechanic Tractor trade under CTS is delivered nationwide through network of ITIs. The course is of one-year duration. It mainly consists of Domain area and Core area. The Domain area (Trade Theory & Practical) imparts professional skills and knowledge, while Core area (Employability Skills) impart requisite core skills, knowledge and life skills. After passing out the training program, the trainee is awarded National Trade Certificate (NTC) by DGT which is recognized worldwide.

Candidates need broadly to demonstrate that they are able to:

- Read & interpret technical parameters/document, plan and organize work processes, identify necessary materials and tools;
- Perform task with due consideration to safety rules, accident prevention regulations and environmental protection stipulations;
- Apply professional skill, knowledge, core skills & employability skills while performing jobs.
- Check the job/assembly as per drawing for functioning, identify and rectify errors in job/assembly.
- Document the technical parameters related to the task undertaken.

2.2 PROGRESSION PATHWAYS

- Can join industry as Technician and will progress further as Senior Technician, Supervisor and can rise up to the level of Manager.
- Can become Entrepreneur in the related field.
- Can join Apprenticeship programme in different types of industries leading to a National Apprenticeship certificate (NAC).
- Can join Crafts Instructor Training Scheme (CITS) in the trade for becoming instructor in ITIs.
- Can join various industries of the relevant field.
- Can become an Entrepreneur.



• Can join Advanced Diploma (Vocational) courses under DGT as applicable.

2.3 COURSE STRUCTURE

Table below depicts the distribution of training hours across various course elements during a period of one year:-

S No.	Course Element	Notional Training Hours 1 st Year
1	Professional Skill (Trade Practical)	840
2	Professional Knowledge (Trade Theory)	240
3	Employability Skills	120
	Total	1200

150 hours of mandatory OJT (On the Job Training) of industry opportunity not available the group project is mandatory.

4	On the Job Training (OJT)/ Group Project	150
5	Optional Courses (10th/ 12th class certificate along with ITI certification or add on short term courses)	240

2.4 ASSESSMENT & CERTIFICATION

The trainee will be tested for his skill, knowledge and attitude during the period of course through formative assessment and at the end of the training programme through summative assessment as notified by the DGT from time to time.

a) The **Continuous Assessment** (Internal)during the period of training will be done by **Formative Assessment Method** by testing for assessment criteria listed against learning outcomes. The training institute has to maintain an individual trainee portfolio as detailed in assessment guideline. The marks of internal assessment will be as per the formative assessment template provided on www.bharatskills.gov.in

b) The final assessment will be in the form of summative assessment. The All India Trade Test for awarding NTC will be conducted by Controller of examinations, DGT as per the guidelines. The pattern and marking structure is being notified by DGT from time to time. **The learning outcome and assessment criteria will be the basis for setting question papers for final assessment. The examiner during final examination will also check** the individual trainee's profile as detailed in assessment guideline before giving marks for practical examination.

2.4.1 PASS REGULATION



For the purposes of determining the overall result, weightage of 100% is applied for six months and one-year duration courses and 50% weightage is applied to each examination for two years courses. The minimum pass percent for Trade Practical and Formative assessment is 60% & for all other subjects is 33%. There will be no Grace marks.

2.4.2 ASSESSMENT GUIDELINE

Appropriate arrangements should be made to ensure that there will be no artificial barriers to assessment. The nature of special needs should be taken into account while undertaking the assessment. Due consideration should be given while assessing for teamwork, avoidance/reduction of scrap/wastage and disposal of scrap/waste as per procedure, behavioral attitude, sensitivity to the environment and regularity in training. The sensitivity towards OSHE and self-learning attitude are to be considered while assessing competency.

Assessment will be evidence based comprising some of the following:

- Job carried out in labs/workshop
- Record book/ daily diary
- Answer sheet of assessment
- Viva-voce
- Progress chart
- Attendance and punctuality
- Assignment
- Project work
- Computer based multiple choice question examination
- Practical Examination

Evidences and records of internal (Formative) assessments to be preserved until forthcoming examination for audit and verification by examining body. The following marking pattern to be adopted for formative assessment:

Performance Level	Evidence
(a) Mark in the range of 60%-75% to be allotted	during assessment
For performance in this grade, the candidate should produce work which demonstrates attainment of an acceptable standard of craftsmanship with occasional guidance, and	 Demonstration of good skill in the use of hand tools, machine tools and workshop equipment. 60-70% accuracy achieved while undertaking
due regard for safety procedures and practices	 different work with those demanded by the component/job. A fairly good level of neatness and consistency in the finish.



	 Occasional support in completing the project/job.
(b) Mark in the range of 75%-90% to be allotted For this grade, a candidate should produce work which demonstrates attainment of a reasonable standard of craftsmanship, with little guidance, and regard for safety procedures and practices	 during assessment Good skill levels in the use of hand tools, machine tools and workshop equipment. 70-80% accuracy achieved while undertaking different work with those demanded by the component/job. A good level of neatness and consistency in the finish. Little support in completing the project/job.
(c) Mark in the range of more than 90% to be a	llotted during assessment
For performance in this grade, the candidate, with minimal or no support in organization and execution and with due regard for safety procedures and practices, has produced work which demonstrates attainment of a high standard of craftsmanship.	 High skill levels in the use of hand tools, machine tools and workshop equipment. Above 80% accuracy achieved while undertaking different work with those demanded by the component/job. A high level of neatness and consistency in the finish. Minimal or no support in completing the project.



Tractor Mechanic; repairs and overhauls tractors by various mechanical processes for agriculture, constructional and other heavy duties. Examines and drives vehicle on road or runs engine in stationary position to diagnose troubles and defects. Dismantles part or complete engine or unit according to nature of defects. Repairs or replaces defective parts, reassembles them with prescribed settings, clearances, timings and adjustments by further tooling as necessary and ensures accuracy of fit. Installs assembled or repaired engine securely in position on vehicle chassis and connects oil and fuel lines, controls and other accessories. Starts engine and observes performance for any unusual noise and knocks. Adjusts carburettor, fuel pump (Carburettor for petrol engine and fuel pump for diesel engine), sets clearance between tappets and valves, tunes engine, adjusts brakes, makes electrical connections and performs other tasks to ensure stipulated performance. May repair and overhaul electric motors, fuel pump, carburettor etc. of engine. May weld braze or solder parts. May repair other agricultural machinery for ploughing, levelling, harvesting etc. and be designated as Mechanic, Agricultural Machines.

Reference NCO-2015:

(i) 7231.0300– Tractor Mechanic

Reference NOS:

- (I) ASC/N1404
- (II) ASC/N1406
- (III) ASC/N1405
- (IV) PSC/N0136
- (V) ASC/N1438
- (VI) AGR/N9426
- (VII) ASC/N1420
- (VIII) ASC/N1435
- (IX) AGR/N9429
- (X) CSC/N9401
- (XI) CSC/N9402
- (XII) AGR/N1129
- (XIII) AGR/N1126
- (XIV) AGR/N1130
- (XV) AGR/N1128
- (XVI) AGR/N1108
- (XVI) AGR/N1108 (XVII) AGR/N1119



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4. GENERAL INFORMATION

Name of the Trade	MECHANIC TRACTOR
NCO - 2015	7231.0300
NOS Covered	ASC/N1404, ASC/N1406, PSC/N0136, ASC/N1438, AGR/N9426 ASC/N1420, ASC/N1435, AGR/N9429, CSC/N9401, CSC/N9402 AGR/N1129, AGR/N1126, AGR/N1130, AGR/N 1128, AGR/N1108 AGR/N 1119, ASC/N1405
NSQF Level	Level – 3.5
Duration of Craftsmen Training	One year(1200 hours + 150 hours OJT/Group Project)
Entry Qualification	Passed 10th class examination with Science and Mathematics or with vocational subject in same sector or its equivalent.
Minimum Age	14 years as on first day of academic session.
Eligibility for PwD	LD, LC, DW, AA, LV, DEAF
Unit Strength (No. Of Student)	20 (There is no separate provision of supernumerary seats)
Space norms	210 Sq. m (Including Parking room)
Power norms	4.8 KW
Instructors Qualification for:	
1. Mechanic Tractor Trade	B.Voc/Degree in Agriculture Engineering/ Automobile/ Mechanical Engg. (with specialization in Automobile) from AICTE/UGC recognized Engineering College/ university with one- year experience in the relevant field. OR
	03 years Diploma in Agriculture Engineering/ Automobile/ Mechanical Engg. (with specialization in (Automobile) from AICTE/ recognized board of technical education or relevant Advanced Diploma (Vocational) from DGT with two years' experience in the relevant field. OR
	NTC/NAC passed in the trade of "Mechanic Tractor /Mechanic Agricultural Machinery)" with three years' experience in the relevant field.
	Essential Qualification: Relevant National Craft Instructor Certificate (NCIC) in any of the variants under DGT.



	NOTE: - Out of two Instructors required for the unit of 2(1+1), one must have Degree/Diploma and other must have NTC/NAC qualifications. However, both of them must possess NCIC in any of its variants.
2. Workshop Calculation & Science	B.Voc/Degree in Engineering from AICTE/UGC recognized Engineering College/ university with one-year experience in the relevant field.
	OR 03 years Diploma in Engineering from AICTE /recognized board of technical education or relevant Advanced Diploma (Vocational) from DGT with two years' experience in the relevant field.
	OR
	NTC/ NAC in any one of the engineering trades with three years' experience.
	Essential Qualification:
	National Craft Instructor Certificate (NCIC) in relevant trade OR
	NCIC in RoDA or any of its variants under DGT
3. Engineering Drawing	B.Voc/Degree in Engineering from AICTE/UGC recognized Engineering College/ university with one-year experience in the relevant field.
	OR
	03 years Diploma in Engineering from AICTE /recognized board of technical education or relevant Advanced Diploma (Vocational) from DGT with two years' experience in the relevant field.
	OR
	NTC/ NAC in any one of the engineering/ Draughtsman group of trades with three years' experience.
	Essential Qualification:
	Regular / RPL variants of National Craft Instructor Certificate (NCIC) in relevant trade
	OR
	Regular/RPL variants NCIC in RoDA or any of its variants under DGT
4. Employability Skill	MBA/ BBA / Any Graduate/ Diploma in any discipline with Two
	years' experience with short term ToT Course in Employability Skills from DGT institutes.
	(Must have studied English/ Communication Skills and Basic Computer at 12th / Diploma level and above)



	OR Existing Social Studies Instructors in ITIs with short term ToT Course in Employability Skills from DGT institutes.
5. Minimum Age for Instructor	21 Years
List of Tools and Equipment	As per Annexure – I



Learning outcomes are a reflection of total competencies of a trainee and assessment will be carried out as per the assessment criteria.

5.1LEARNING OUTCOMES

- 1. Make choices to carry out marking of the components for basic fitting operations in the workshop following safety precautions. (NOS:ASC/N1404)
- 2. Perform precision measurements on the components in automotive workshop practices (NOS: ASC/N1406)
- 3. Use different types of fastening and locking devices in a vehicle.(NOS: ASC/N1405)
- 4. Use cutting tools in the workshop, following safety precautions while grinding. (NOS:PSC/N0136)
- 5. Use different types of tools and workshop equipment in the workshop. (NOS:AGR/N1126)
- 6. Perform basic fitting operations used in the workshop practices and inspection of dimensions. (NOS: ASC/N1438)
- 7. Produce sheet metal components using various sheet metal operations. (NOS:AGR/N9426)
- 8. Construct electrical circuits and test its parameters by using electrical measuring instruments. (NOS: ASC/N1420)
- 9. Perform basic electrical testing in a vehicle. (NOS:AGR/N1129)
- 10. Perform battery testing and charging operations. (NOS:AGR/N1129)
- 11. Construct basic electronic circuits and testing. (NOS: ASC/N1435)
- 12. Manufacture components with different types of welding processes in the given job. (NOS:AGR/N9429)
- 13. Inspect the auto component using Non-destructive testing methods. (NOS:AGR/N1126)
- 14. Identify the hydraulic and pneumatic components in a vehicle. (NOS:AGR/N1129)
- 15. Demonstrate Major Assemblies of Tractor. (NOS:AGR/N1130)
- 16. Overhaul Diesel Engine of Tractor. (NOS:AGR/N1128)
- 17. Perform servicing of Cooling and Lubrication system of Tractor in a workshop. (NOS:AGR/N1128)
- 18. Service Intake and Exhaust System of Tractor in a workshop. (NOS:AGR/N1128)
- 19. Service Fuel Feed System of Tractor in a workshop. (NOS:AGR/N1128)
- 20. Overhaul Clutch and Gearbox of Tractor in a workshop. (NOS:AGR/N1129)
- 21. Overhaul Differential and PTO Unit of Tractor in the workshop. (NOS:AGR/N1129)
- 22. Overhaul Steering System of Tractor in the workshop. (NOS:AGR/N1129)
- 23. Carryout Repair of Wheels and Tyres of Tractor in the Workshop. (NOS:AGR/N1129)
- 24. Overhaul Brake system of Tractor in the workshop. (NOS:AGR/N1129)



- 25. Overhaul Major Assemblies of Power Tiller and carryout Field Operation. (NOS:AGR/N1108)
- 26. Overhaul Implements of Tractor. (NOS:AGR/N1119)
- 27. Overhaul Charging and Starting System of Tractor. (NOS:AGR/N1129)
- 28. Read and apply engineering drawing for different application in the field of work. (NOS:CSC/N9401)
- 29. Demonstrate basic mathematical concept and principles to perform practical operations. Understand and explain basic science in the field of study. (NOS: CSC/N9402)



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6. ASSESSMENT CRITERIA

	LEARNING OUTCOMES	ASSESSMENT CRITERIA
1.	Make choices to carry out marking of the components for basic fitting operations in the workshop following safety precautions. (NOS:ASC/N1404)	Mark according to drawings by using marking tools on the work pieces. Chip the job in accordance with standard specifications and tolerances. Measure all dimensions in accordance with standard specifications and tolerances.
2.	Performprecisionmeasurementsonthecomponentsinautomotiveworkshoppractices.(NOS:ASC/N1406)	Measure all dimensions in accordance with standard specifications and tolerances by using precision measuring instruments. Measure the parameters related with the vehicle components for its effective operation by matching with manufacturer's specification using different gauges.
3.	Use of different types of fastening and locking devices in a vehicle. (NOS:ASC/N1405)	Identify the different type of fasteners and locking devices used in the vehicle.Use different types of locking devices correctly.Specify the bolt and nut threads.Practice on removing the damaged studs and bolts.
4.	Use cutting tools in the workshop, following safety precautions while grinding. (NOS:PSC/N0136)	Identify cutting tool materials and their application. Plan and grind cutting and marking tools. Measure the tool angles with gauges.
5.	Use different types of tools and work shop equipment in the workshop. (NOS:AGR/N1126)	Identify the different types of hand and power tools used in the automotive workshop. Operate various tools and workshop equipment.
6.	Perform basic fitting operations used in the workshop practices and inspection of dimensions. (NOS:ASC/N1438)	Mark according to drawing by using marking tools on flat surfaces. Hack saw and file the job using different methods and perform in accordance with the standard specifications and tolerances. Drilling and reaming on flat surfaces.



		Identify and use hand tools for internal and external threading with taps and dies. Measure all dimensions in accordance with standard specification and tolerances.
	Produce sheet metal components using various sheet metal operations. (NOS: AGR/N9426)	Ascertain and select tools and materials for the job and make this available for use in a timely manner. Plan and organize the work for different types of sheet metal operations. Mark according to drawing by using marking tools on flat surfaces. Produce components as per the drawing.
	Construct electrical circuits and test its parameters by using electrical measuring instruments. (NOS: ASC/N1420)	Plan and organize the work for basic electrical operations. Select the tools, instruments and materials required to do the job. Comply with safety rules when performing the basicelectrical operations. Perform electrical wire joints, form electrical circuits and test basic electrical parameters as per the circuit drawings and operating procedures.
	Perform basic electrical testing in a vehicle. (NOS: AGR/N1129)	Plan and organize the work for auto electrical component testing.Tracing the auto electrical components in a vehicle.Test continuity and voltage drop in the electrical circuits.Operate the electrical components in a vehicle and test lamps.
	Perform battery testing and charging operations. (NOS: AGR/N1129)	Ascertain and select tools and materials for the job. Comply with safety rules when performing the following operations. Plan and select different methods for charging the battery. Perform battery testing as per the operating procedure.
	Construct basic electronic circuits and testing. (NOS: ASC/N1435)	Plan and select different types of basic electronic components and measuring instruments. Construct and test the basic electronic gate circuits and its components as per the standard procedure.
12.	Manufacture components	Plan and select appropriate method to produce components



	with different types of	with welding process.
	welding processes in the given	Comply with safety rules when performing the above
	job.	operations.
	(NOS: AGR/N9429)	Mark according to the drawing using marking tools on the job.
		Select appropriate tools and equipment to perform the above
		operations.
		Set up and produce component as per standard operating
		procedure.
13.	Inspect the auto component	Classify different vehicle components by its manufacturing
	using Non-destructive testing	processes
	methods.	Ascertain and select tools and equipment to do NDT test the
	(NOS: AGR/N1126)	given job.
		Plan and organize the work for nondestructive testing.
		Perform different types of nondestructive tests using
		appropriate testing equipment.
		Observe safety/precaution during testing the job.
14.	Identify the hydraulic and	Comply with safety rules when performing the following
	pneumatic components in a	operations.
	vehicle.	Locate and identify the hydraulic components in a vehicle.
	(NOS: AGR/N1129)	Locate and identify the pneumatic components in a vehicle.
15.	Demonstrate Major	Ascertain and select tools and materials for the job and make
	Assemblies of Tractor.	this available for use in a timely manner.
	(NOS: AGR/N1130)	Identify different gauges fitted on the dashboard and check
		for proper functioning
		Perform daily checks before starting the engine.
		Start the engine and allow it to warm up.
		Identify the problem in functionality of particular Gauge fitted
		on dashboard and record the reading and compare it with
		standard reading.
		Repair / Replace the defective gauges as per standard
		operating practice.
		Chaols for proper functionality
		Check for proper functionality.
		check for proper functionality.
16.	Overhaul Diesel Engine of	Ascertain and select tools and materials for the job and make
16.	Overhaul Diesel Engine of Tractor.	
16.	Ũ	Ascertain and select tools and materials for the job and make



	team.
	Drain coolant and lubricants from the engine and Remove
	Accessories of engine.
	Service cylinder head assembly.
	Service Oil Sump and Oil Pump.
	Service Piston and connecting Rod Assembly.
	Service Flywheel, Crank shaft, camshaft and its Bearings and
	gear.
	Service cylinder block.
	Check and adjust valve clearances as per procedure and
	recommended specification.
	Refit all the accessories.
	Refill all the required coolant and lubricants as per standard specification.
	Start the engine and observe reading of dashboard gauges and
	record Engine Performance.
17. Perform servicing of Cooling	Check Engine Coolant and Reverse flush the cooling system
and Lubrication system of	using flushing solution.
Tractor in a workshop.	Service Radiator and radiator cap
(NOS: AGR/N1128)	Check Radiator hoses for crack and replace if necessary.
	Test Thermostat valve for proper functioning as per
	manufacturer specification and replace if necessary.
	Check water pump for serviceability and replace if faulty.
	Check Fan/Alternator Belt for proper tension.
	Check & Replace Engine Oil
	Replace Oil Filter & oil pump
	Service Oil Cooler and pressure relief valve
18. Service Intake and Exhaust	Service/Replace Air Cleaner
System of Tractor in a	Overhaul Air Compressor
workshop.	Overhaul Exhauster Assembly
(NOS: AGR/N1128)	Service Turbocharger/Supercharger as per manufacturer
(specification.
	Service Intercooler.
	Check Exhaust Leakages and Rubber Mounting of Exhaust
	System. Service Exhaust manifold.
	Check and Replace Catalytic Converter.
	Check and Replace Resonator/Muffler.



19.	Service Fuel Feed System of Tractor in a workshop.	Tune up Petrol Engine Tractor as per manufacturer specification
	(NOS: AGR/N1128)	Check leakages in Diesel/Petrol fuel line.
		Service Fuel Tank and fuel filter
		Service Fuel Feed Pump/Petrol Fuel Pump
		Set Diesel Fuel Injection Pump Timing as per manufacturer specification
		Bleed the Fuel System to vent out any air trapped.
		Start the Engine and check for proper functioning as per
		standard guidelines specified by manufacturer.
20.	Overhaul Clutch and	Ascertain and select tools and equipment for the job and
	Gearbox of Tractor in a	make this available for use in a timely manner.
	workshop.	Plan work in compliance with standard safety norms.
	(NOS: AGR/N1129)	Adjust clutch pedal free play and check its performance.
		Monitor performance of Clutch and Gearbox by operating vehicle.
		Service Clutch, Gearbox and Driveline of tractor.
		Refit Clutch, Gearbox and Auxiliary Gearbox to the Tractor and
		check performance as per standard guidelines.
21.	Overhaul Differential and PTO	Ascertain and select tools and equipment for the job and
	Unit of Tractor in the	make this available for use in a timely manner.
	workshop.	Plan work in compliance with standard safety norms.
	(NOS: AGR/N1129)	Service Differential unit of the tractor
		Service PTO unit of the tractor.
22.	Overhauling Steering System	Inspect steering linkages for excessive play.
	of Tractor in the workshop.	Service Steering Gear Box of the Tractor.
	(NOS: AGR/N1129)	Remove front Axle assembly from the Tractor.
		Repair Front Axle Assembly as per guidelines laid down by
		manufacturer
		Refit Front Axle Assembly and check for proper functioning as
		per manufacturer's guidelines.
		Check front and rear suspension for proper functioning and
		abnormal noise.
		Service front and rear suspension system.
		Refit the front and rear suspension to the tractor and check
		for proper functioning as per manufacturer's specification.



23.	Carryout Repair of Wheels and Tyres of Tractor in the	Check and service Rim, tires and tube and perform repair/replace if necessary.				
	Workshop. (NOS:AGR/N1129)	Inflate tires as per manufacturer recommended inflation pressure.				
24	Overhaul Brake system of	Test the brake of tractor for effectiveness.				
27.	Tractor in the workshop.	Service Brake.				
	(NOS:AGR/N1129)	Remove Hydraulic Brake cylinder.				
		Service Hydraulic brake cylinder.				
		Bleed the brake system.				
25.	Overhaul MajorAssemblies of	Remove major assemblies of Power tiller.				
	Power Tiller and carryout	Dismantle Transmission, clutch and brake				
	Field Operation.	Clean and Replace/Repair components of Transmission, clutch				
	(NOS:AGR/N1108)	and brake.				
		Assemble Transmission, clutch and brake components.				
		Refit the Transmission, clutch and brake to the Power Tiller.				
		Carryout field operation of Power tiller without implements.				
26.	Overhaul Implements of Tractor. (NOS:AGR/N1119)	 Check Plough, Harrows, cultivator, seed drill and tractor trailer for proper functioning. Carryout Service of Plough, Harrows, cultivator, seed drill and tractor trailer. Perform hitching practice (Single& Three Point). Adjust agricultural implements for correct functioning during field operations. 				
27.	Overhaul Charging and	Check Charging system for proper functioning as per				
	Starting System of Tractor. (NOS: AGR/N1129)	manufacturer guidelines. Service alternator.				
		Refit Alternator to the tractor and check for functioning.				
		Check starting system for proper functioning as per				
		manufacturer guidelines.				
		Service starter.				
		Refit starter to the tractor and check for functioning.				
	Demonstrate basic	Solve different mathematical problems				
	nathematical concept and principles to perform practical	Explain concept of basic science related to the field of study				



operations. Understand and			
explain basic science in the field			
of study. (NOS:CSC/N9402)			
29. Read and apply engineering	Read & interpret the information on drawings and apply in		
drawing for different	executing practical work.		
application in the field of	Read & analyze the specification to ascertain the material		
work. (NOS:CSC/N9401)	requirement, tools and assembly/maintenance parameters.		
	Encounter drawings with missing/unspecified key information		
	and make own calculations to fill in missing		
	dimension/parameters to carry out the work.		



7. TRADE SYLLABUS

SYLLABUSFOR MECHANIC TRACTOR TRADE								
	DURATION: ONE YEAR							
Duration	Reference Learning Outcome	Professional Skills (Trade Practical)	Professional Knowledge (Trade Theory)					
Professi onalSkill 76 Hrs.; Professi onalKno wledge 12 Hrs.	Make choices to carry out marking of the components for basic fitting operations in the workshop following safety precautions.	 Familiarization with institute, Job opportunities in the automobile sector, Machinery used in Trade. Types of work done by the students in the shop floor. Practical related to Safety and Health, Importance of Maintenance and cleanliness of Workshop. Interaction with health center and fire service station to provided moon First aid and Fire safety, Use of fire extinguishers. Demonstration on safe handling and Periodic testing of lifting equipment, and Safety disposal of used engine oil. 	Admission & introduction to the trade: Introduction to the Course duration, course content, study of the syllabus. General rule pertaining to the Institute, facilities available-Hostel, Recreation, Medical and Library working hours and timetable. Occupational Safety & Health Importance of Safety and general Precautions to be observed in the shop. Basic first aid, safety signs-for Danger, Warning, caution & personal safety message. Safe handling of Fuel Spillage, Fireextinguishersusedfordifferent typesoffire.Safedisposaloftoxicdu st,safehandling and Periodic testing of lifting equipment, Authorization of Moving & road- testing vehicles. Safety disposal of Used engine oil, Electrical safety tips.					
		 Practice using all marking aids, like steel rule with spring calipers, dividers, scriber, punches, Chisel etc. Layout a work piece- for line, circle, arcs and circles. 	Hand & Power Tools: - Marking scheme, Marking material-chalk, Prussian blue. Cleaning tools- Scraper, wire brush, Emery paper, Description, care and use of Surface plates, steel rule, measuring tape, trysquare. Calipers-inside and outside. Dividers, surface gauges, scriber,					



		 Practice to measure a wheelbase of a vehicle with measuring tape. Practice to measure valve spring tension using spring tension tester Practice to remove wheel lug nuts with use of an air impact wrench Practice on General workshop tools & power tools. 	punches-prick punch, center punch, pin punch, hollow punch, number and letter punch. Chisel-flat, crosscut. Hammer-ball peen, lump, mallet. Screwdrivers- blade screwdriver, Phillips screwdriver, Ratchet screwdriver. Allen key, bench vice & C-clamps, Spanners-ring spanner, open end spanner & the combination spanner, universal adjustable open-end spanner. Sockets & accessories, Pliers - Combination pliers, multi grip, long nose, flat-nose, Nippersorpincer pliers, Side cutters, Tinsnips, Circlip pliers, external circlips pliers. Airimpact wrench, air ratchet, wrenches- Torque wrenches, pipe wrenches, car jetwashers Pipe flaring &cutting tool, pullers-Gear And bearing.
Professi onalSkill 56 Hrs.; Professi onalKno wledge 15Hrs. Professi onalSkill 14 Hrs.; Professi onalKno wledge 05Hrs.	Perform precision measurements on the components in automotive workshop practices. Use different types of fastening and locking devices in a vehicle.	 Practice on measuring the various components using precision instruments Vernier Caliper, Micrometer, Dial Bore Gauge, Telescopic Gauge, Feeler Gauge, Pressure Gauge, Dial Test Indicator by given Job. Practice on General cleaning, checking and use of nut, bolts, & studs etc. Removal of stud/bolt from blind hole. 	Systems of measurement, Description, care & use of- Micrometers-Outside and depth micrometer, Micrometer adjustments, Vernier calipers, Telescope gauges, Dial bore gauges, Dial indicators, straightedge, feeler gauge, thread pitch gauge, vacuum gauge, tire pressure gauge. Fasteners -Study of different types of screws, nuts, studs & bolts, locking devices, such also ck nuts, cotter, splitpins, keys, circlips, lock rings, lock washers and locating where they are used. Washers & chemical compounds can be used to help secure these fasteners. Function of Gaskets, Selection of materials for gaskets



Drafeet		12 Dreaties and this	Cutting to also Churcher of all formers
Professi onalSkill 14 Hrs.; Profession al Knowl edge0 5Hrs. Professi onalSkill 14 Hrs.; Professi onalKno wledge	Use cutting tools in the workshop, following safety precautions while grinding. Use different types of tools and workshop equipment in the workshop.	 13. Practice on cutting tools like Hacksaw, file, chisel, Sharpening of Chisels, center punch, safety precautions while grinding. 14. Practice on Hacksawing and filing to given dimensions. 15. Practice on Marking and Drilling clear and Blind Holes, Sharpening of Twist Drills Safety precautions to be observed while using a drilling machine. 	Cutting tools:-Study of different type of cutting tools like Hacksaw, File- Definition, parts of a file, specification, Grade, shape, different type of cut and uses., OFF-hand grinding with sander, bench and pedestal grinders, safety precautions while grinding. Limits, Fits& Tolerances: - Definition of limits, fits & tolerances with examples used in auto components. Drilling machine – Description and study of Bench type Drilling machine, Portable electrical
05Hrs.			Drilling machine, drill holding devices, Work Holding devices, Drillbits.
Professi onalSkill 14 Hrs.; Professi onalKno wledge 05Hrs.	Perform basic fitting operations used in the workshop practices and inspection of dimensions.	 16. Practice on Tapping a Clear and Blind Hole, Selection of tape drill Size, use of Lubrication, Use of stud extractor. 17. Cutting Threads on a Bolt/ Stud. 18. Adjustment of two - piece Die, reaming a hole/ Bush to suit the given pin/ shaft, scraping a given machined surface. 	Taps and Dies: Hand Taps and wrenches, Calculation of Tap drill sizes for metric and inchtaps. Different type of Die and Diestock. Screw extractors. Hand Reamers-Different Type of hand reamers, Drill size for reaming, Lapping, Lapping abrasives, type of Laps.
Professi onalSkill 7 Hrs.; Professi onalKno wledge 01Hrs.	Produce sheet metal components using various sheet metal operations.	19. Brazing of Pipes.	Brazing fluxes used on common joints.
Professi	Constructelectricalc	20. Practice in joining wires	Basic electricity, Ground
onal	ircuitsandtestitspar	using soldering Iron,	connections, Mulitmeter,



Skill 14 Hrs.;	ametersbyusingele ctricalmeasuringins		Construction of simple electrical circuits,	Conductors & insulators, Wires, Shielding, Length vs. resistance,
піз.,	truments.		measuring of current,	Resistor ratings.
Professi	truments.		voltage and resistance	Resistor ratings.
onalKno			using digital multimeter,	
wledge			practice continuity test for	
03Hrs.			fuses, jumper wires, fusible	
Professi	Perform basic	21	links, circuit breakers.	Fuses & aircuit brookers, Dollast
		21.	0	Fuses & circuit breakers, Ballast
onalSkill	electrical testing in		series-parallel circuits	resistor, Stripping wire insulation,
14 Hrs.;	a vehicle.		using Ohm's law, check	cable colour codes and sizes,
Professi			electrical circuit with a test	Resistors in Series circuits,
onalKno			lamp, perform voltage	Parallel circuits and Series-
wledge			drop test in circuits using	parallel circuits, Capacitors and its
03Hrs.			multimeter, measure	applications, Capacitors in series
001110.			current flow using	and parallel.
			multimeter/ammeter, use	
			of service manual wiring	
			diagram for Troubles	
			hooting.	
Professi	Perform battery	22.	Cleaning and topping up of	Description of Batteries & cells,
onalSkill	Testing and		a lead acid battery, Testing	Lead acid batteries & Stay
28 Hrs.;	charging		battery with hydrometer,	Maintenance Free(SMF)
Professi	operations.		connecting battery to a	batteries, Thermisters, Thermo
onalKno			charger for battery	couples, Relays, Solenoids,
			charging, Inspecting &	Charging system circuit
wledge 03Hrs.			testing a battery after	
05015.			charging, Measure and	
			Diagnose the cause(s) of	
			excessive Key-off battery	
			drain (parasitic draw) and	
			do corrective action.	
		23.	Testing of relay and	
			solenoids and its circuit.	
Professi	Construct basic	24.	Identify and test power	Basic electronics: Description of
onalSkill	electronic circuits		and signal connectors for	Semiconductors, Solid state
14 Hrs.;	and testing.		continuity, Identify and	devices-Diodes, Transistors,
Duefers			test different type of	Thyristors, Uni Junction
Professi			Diodes, NPN & PNP	Transistors (UJT), Metal Oxide
onalKno			Transistors for its	Field Effect Transistors
wledge			functionality, Construct	(MOSFETs), Logic gates-OR, AND



OEHrc	and tast simple lagis	& NOT and Logic gates using
05Hrs.	and test simple logic circuits OR, AND & NOT and Logic gates using switches.	& NOT and Logic gates using switches.
Professi Manufacture	25. Setting of Gas welding	Introduction to welding and Heat
onalSkill components with		Treatment Welding processes-
14 Hrs.; different types of		Oxy–Acetylene welding
welding processe	s Oxy- Acetylene welding	principles,
in the given job.		equipment, welding parameters, e
wledge		dgepreparation&fitupandwelding
3Hrs.		techniques.
Professi Identify the onalSkill Hydraulic and 56 Hrs.; pneumatic	26. Identification of Hydraulic components used in vehicle.	Introduction to Hydraulics &Pneumatics: - Definition of Pascal law, pressure,
components in a	27. Tracing of hydraulic circuit	Force, viscosity. Description,
Professi vehicle.	on hydraulic jack, hydraulic	symbols and application in
onalKno	power steering, and Brake	automobile of Gear Pump-
wledge	circuit.	Internal & External, single acting,
6Hrs.	28. Identification of different	double acting & Double ended
	type of Vehicle.	cylinder; Directional control
	29. Demonstration of vehicle	valves-2/2, 3/2, 4/2, 4/3 way
	specification data;	valve, Pressure relief valve, Non
	Identification of vehicle	return valve, Flow control valve
	information Number (VIN).	used in automobile. (03 Hrs.)
	30. Demonstration of Garage,	Auto Industry-History, leading
	Service station	manufacturers, development in automobile industry, trends, new
	equipments. Vehicle hoists - Two post and four post	product. Brief about Ministry of
	hoist, Engine hoists, Jacks,	Road transport & Highways,
	Stands.	Definition:-Classification of
		vehicles on the basis of load as
		per central motor vehicle rule,
		wheels, final drive, and fuel used,
		axles, position of engine and
		steering transmission, body and
		load. Brief description and uses of
		Vehicle hoists - Two post and four
		post hoist, Engine hoists, Jacks, Stands.
Professi Demonstrate	31. Demonstration of tractor	Tractor Industry in India–leading
onalSkill Major Assemblies	s specification data.	manufacturers, development in



56 Hrs.;	of different types	32. Identification of different	Tractor industry, trends, new
Professi onalKno wledge 6Hrs.	of Tractor.	 32. Identification of different major assemblies of tractor and cleaning of tractors, oil greasing and lubricating all moving parts of tractor. 33. Practice on starting and stopping of tractor engine. 	
		34. Dismantling of tractor engine as per procedure & Inspection of components for dimension and wear.	Engine Basics: Classification of engines, Principle & working of 2&4- Stroke diesel engine (Compression ignition Engine (C.I), Principle of Spark Ignition Engine (SI), differentiate between 2-stroke and 4-stroke, C. I engine and S.I Engine, Direct injection and Indirect injection. Brief on common rail diesel injection engine. Engine output, compression pressure, Compression ratio.
Professi onalSkill 77Hrs.; Professi onalKno wledge 16Hrs.	Overhaul Diesel Engine of Tractor.	 35. Remove cylinder head from engine. 36. Overhauling of cylinder head assembly with use of service manual for clearance and other parameters. 37. Practice on removing rocker arm assembly manifolds, fitting of valve guide. 	Engine Components- working principle & construction of cylinder heads, types of combustion chambers. Function of Engine Valves, different types, materials, Type of valve operating mechanism. Importance of Valve seats & inserts, importance of Valve movement, Valve stem, oil seals, Valve-timing diagram and concept of Variable valve timing.
		 38. Cylinder block overhaul. 39. Measurement of cylinder liner & crankshaft for ovality and taperness. 40. Overhauling piston and connecting rod assembly with use of service manual for clearance and other parameters. 41. Practice on removing oil sump and oil pump - clean 	Description of Cylinder block, Cylinder block construction, types of cylinder blocks & cylinder liners. Description & functions of different types of pistons, piston rings and piston pins and materials. Used recommended clearances for the rings and its necessity precautions while fitting rings, common troubles and remedy.



		the sump.	
		Practice on removing the	Description & function of
		big end bearing,	connecting rod, importance of big
		connecting rod with the	end split obliquely, Materials
		piston.	used for connecting rods big end
		•	
		Practice on removing the	& main bearings. Shells piston
		piston rings, Dismantle the	pins and locking methods of
		piston and connecting rod.	piston pins. Recommended
		Check the side clearance of	clearances for the cylinder liners
		piston rings in the piston	& rings. Bearing failure & its
		groove & lands for wear.	causes-care &maintenance.
		Check piston skirt and	Description of crank shaft & Cam
		crown for damage and	shafts. Types of their drives.
		scuffing, clean oil holes.	Description of Overhead
		Measure -the piston ring	camshaft, importance of
		close gap in the cylinder,	Camlobes. Crank case ventilation
		clearance between the	(PCV). Camshaft, Crank-shaft
		piston and the liner,	balancing, Firing order of the
		clearance between crank	engine.
		pin and the connecting rod	Description and function of the
		big end bearing.	fly wheel and vibration damper.
	46.	Check connecting rod for	Timing mark.
		bend and twist.	
	47.	Setting of Connecting rod	
		big end & main bearing.	
	48.	Assembling crank shaft,	
		main bearings, connecting	
		rods and piston assembly	
		in the engine, fitting	
		cylinder head.	
	49.	Setting valve timing.	
Professi Perform servicing	50.	Checking cooling system	Cooling systems: - Coolant
onalSkill of Cooling and		for overheating under-	properties, preparation and
56 Hrs.; Lubrication system		cooling.	recommended change of interval,
of Tractor in a	51.	Dismantling, cleaning,	use of anti-freezer.
Professi workshop.		assembling & testing of	Cooling system components,
onalKno		water pumps, reverse	water pump, function of thermo
wledge		flushing the system.	stat, pressure cap, Recovery
6Hrs.	52	Checking of thermostat	system & Thermo-switch.
	52.	checking of thermostat	-
		valve, pressure cap.	Function & types of Radiator.



			tension.	
		54	Identification of lubrication	Lubrication system:-purposes &
			oil flow circuit in an	characteristics of oil, type of
			engine.	lubricants, grade as per SAE, &
		55.	-	their application, oil additives,
		55.	servicing of oil cooler &	type of lubrication system.
			centrifugal oil filter.	Lubrication system components-
		56	Testing oil pressure.	different type of Oil pump, Oil
		50.	resting on pressure.	filters & oil cooler. Probable
				reasons for low/ high oil
				pressure, high oil consumption
				and their remedies.
Professi	Service Intake and	57.	Servicing of air cleaner (Oil	Intake & exhaust systems-
onalSkill	Exhaust System of		bath) Checking & changing	Description of Diesel induction &
28 Hrs.;	Tractor in a		an air filter.	Exhaust systems. Description &
Professi	workshop.	58.	Dismantling & assembling	function of air compressor,
onalKno			of turbo charger, check for	Supercharger, Inter coolers, turbo
wledge			axial clearance as per	charger, variable turbo charger
04Hrs.			service manual.	mechanism.
041113.		59.	Checking of Exhaust Gas	Intake system components-
			Recirculation.	Description and function of Air
		60.	Check Exhaust system for	cleaners, Different type air
			rubber mounting for	cleaner, Description of Intake
			damage, deterioration and	mani fold sand material. Exhaust
			out of position; for	system components-Description
			leakage, loose connection,	and function of Exhaust mani
			dent and damage; Practice	fold, Exhaust pipe, Mufflers-
			on Exhaust mani fold	Reactive, absorptive,
			removal and installation.	Combination, Electronic mufflers,
		61.	Practice on Catalytic	Catalytic converters, Back
			converter removal and	pressure, Diesel particulate filter,
			installation.	Exhaust Gas Recirculation (EGR).
Professi	Service Fuel Feed	62.	Practice in engine tune up	Diesel fuel characteristics,
onalSkill	System of Tractor		in a vehicle -testing	concept of Quiet diesel
56 Hrs.;	in a workshop.		vacuum and compression	technology & Clean diesel
			of engine,	technology, Fuel feed system
Professi		63.	Tracing of different parts	used in Tractor's description and
onalKno			of fuel system.	layout. Diesel fuel system
wledge		64.	Repairing fuel leaks in pipe	components, Description and
7Hrs.			line and unions, Servicing	function of Diesel fuel injection
			and testing of fuel feed	system, types of fuel injection



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			pump. Servicing of fuel	pumps, type of drive, injectors-
			filters. Servicing of fuel	types and function. Governor and
			Injection Pump.	their types.
		65.	Servicing of pressure pump	Distributor-type injection pump,
			of (C.R.D.I.).	Glow plugs,
		66.	Regulator's and	Cummins & Detroit Diesel
			Elect/Electronic injectors,	injection. Diesel electronic
			checking operation of	control-Diesel electronic control
			C.R.D.I. system.	systems (DEC), Common rail
			Overhauling & testing of	diesel injection System.
			injectors.	Method of bleeding fuel supply
		67.	Setting injection timing.	system.
			Bleeding fuel lines for Air	
			locks.	
		68.	Testing cylinder	
			compression, checking idle	
			speed, Obtaining &	
			interpreting scan tool data.	
		69.	Fault finding & remedy,	
			care & maintenance.	
Professi	Overhaul Clutch	70.	Dismantle clutch	Clutch: -types, construction and
onalSkill	and Gearbox of		assembly.	function. Components of clutch -
28 Hrs.;	Tractor in a	71.	Inspect the parts of clutch.	driver & driven plates, torsion
	workshop.		Relining of clutch plate &	spring, cushion springs, operating
Professi			assemble.	fingers, clutch shaft, Slave
onalKno		73.	Coupling the clutch with	cylinder & oil seal. Clutch release
wledge			flywheel & join the engine	bearing & inkages.
05Hrs.			with gear box.	Manual transmissions-Function,
		74.	Adjust clutch pedal free	description, types and their
			play. Dismantle gear box of	application. Gear box layout.
			a tractor & inspect the	Components of tractor gear box.
			parts.	Principle of epicyclical gear box.
		75	Assemble the gear box.	Necessity of torque convertor,
			Overhauling Transfer case	need of 4 x 4-wheeld rive /
		/ 0.	and auxiliary gear box.	Front wheel drive, Low & highg
			and daving y Bear Dovi	ear ratio, universal joint and
				propeller shaft.
Professi	Overhaul	77.	Overhauling of differential.	Final Drive & Drive Shafts
onalSkill	Differential and		Servicing of reduction gear,	Differential carriers double
28 Hrs.;	PTO Unit of Tractor		rear axle wheel hub.	reduction gearing, differential
,	in the workshop.	79.	Servicing of PTO (Power	lock, crown wheel and pinion
		,		



			Take Off). Measure rpm of	adjustments, function and types
Professi			PTO shaft & speed of belt	of power take off (PTO)
onalKno			pulley.	mechanism. Types of front & rear
wledge			pulley.	axles. Common trouble and their
07Hrs.				
Dueferei	Our when yell the ending of	00	Charling Lawsut of	remedies, care and maintenance.
Professi	Overhaul Steering	80.	Checking, Layout of	Steering Systems-
onalSkill	System of Tractor		Mechanical steering	Function and types of steering
56 Hrs.;	in the workshop.		system. Checking/	system. Description, construction
Professi			Inspection of Steering	and function of mechanical
onalKno			linkage and necessary	steering system steering wheel,
wledge		_	repair.	steering gear box, tie-rod, arm
09Hrs.		81.	Remove steering wheel.	slink, ball and socket joints etc.
0011101			Overhauling of steering	their movement and adjustment.
			gear box of tractor.	Description and mechanism of
		82.	Remove front axle and	foot steer age pedal as
			spindle hub and steering	incorporated in tractors.
			linkage.	Description, working and
		83.	Reassembling steering	principle of hydraulic steering
			assembly and Test for	system. Different parts such as
			correct function.	pump, distributor valves, pipeline
		84.	Checking, inspect layout	and hoses etc. Development of
			of different parts of	mechanical framing. Use of
			Hydraulic steering system.	Power tiller, Tractor & Bulldozer,
		85.	Practice on visual	Chassis frame of tractor.
			Inspection of chassis frame	
			for crack, bent and twists.	
		86.	Overhauling and	
			Inspection of shackle, front	
			& rear suspension.	
		87.	Lubricating a suspension	
			system.	
Professi	Carryout Repair of	88.	Remove wheels from	Wheels & Tyres- Description,
onalSkill	Wheels and Tyres		tractor.	construction and function of
28 Hrs.;	of Tractor in the	89.	Dismantle wheel for	Wheel. Rim sizes. Types & sizes of
Professi	Workshop.		checking rims, tyres for	tyres. Solid, pneumatic & Radial.
onalKno			wear and tubes for leaks.	Ply rating. Tyre materials, Tyre
		90.	Repairing, de-rusting,	information, Tyre tread designs,
wledge 05Hrs.			painting.	Tyre ratings for temperature &
05015.		91.	Fitting of tyres and tubes	traction. Importance of in-Flatting
			on rim & inflate to correct	tyres to correct pressure. Repair
			pressure.	and maintenance of tyres and



Professi onalSkill 28 Hrs.;	Overhaul Brakesystem of Tractorinthework	 92. Balancing of Tractor wheels. Practice of tyre rotation. Fitting wheels on tractors. Tightening of wheel in correct sequence. 93. Checking & adjusting tire pressure by use of air or by Nitrogen. 94. Overhauling brakes including cleaning and inspection of all components, relining 	tubes. Storage of tyres. Descriptions Tire wear Patterns and causes Nitrogen vs atmospheric air in tyres. Braking Systems-Braking fundamentals Principles of braking, Drum & disc brakes,
Professi onalKno wledge 09Hrs.	shop.	 shoes, setting and actuating shoe clearance. 95. Inspection spring of both shoe and lever. 96. Inspecting and setting parking brakes. 97. Inspecting and setting hydraulic main brake including replacement of washer and oil seals. 98. Overhauling serve mechanism (as applicable) inspecting piston and valves. 99. Bleeding and adjustment of brakes. 100. Fault tracing and remedy. 101. Skimming of brake drum and disc plate. 	Lever/mechanical advantage, Hydraulic pressure & force, Brake fade. Braking systems - Brake type used on tractor. Brakingsystemcomponents - Park brake system, Brake pedal, Brake lines, Brake fluid, Bleeding, Master cylinder, Divided systems, Tandem master cylinder, Power booster or brake unit, Hydraulic brake booster, Applying brakes, Brake force, Brake light switch Drum brakes & components - Drumbrakesystem,Drumbrake operation, Brake linings& shoes, Backing plate, Wheel cylinders Disc brakes & components-Disc brake system, Disc brake operation, Disc brake rotors, Disc brake pads, Disc brake calipers, Proportioning valve operation, Brake friction materials.
Professi	Overhaul	102. Overhauling power tiller	Description, working principle &
onalSkill	MajorAssemblie s ofPower Tiller	transmission system	use of power tiller (two-wheel
21 Hrs.;	andcarryout	includes main clutches, steering clutch/brakes	tractor) power unit. Method of power transmission to wheel
Professi onalKno	FieldOperation.	mechanism-gear box and wheel hub testing for field	from engine. Main clutch assembling working procedure



04Hrs.implements and with implements.mechanism method of power transmission to implement (Rotation). Hitching of M.B. Plough, trailer disc harrow.Professi onalKkillOverhaul implementsof tractor.104. Checking implements such as ploughs, harrows, cultivators, seed drills, tractor trailer, & P.T.O. units etc. for serviceability before use.Tactor equipment. Description, function of harrows, cultivators, seed drills, trailer. Hitching of equipment. Danger in overloading & incorrect field operation. Average life of Agriculture implements.06Hrs.Overhaul of Starting SystemOTr actor.105. Lubricate them as required. Hitching practice (single & three points). 106. Exercise in driving a tractor with different implements.Description and function of tractor accessories such as Draw tractor accessories.Professi onalKno Wiedge OSHrs.Overhaul Charging and actor.107. Practice on removing alternator from vehicle dismantling, cleaning assembling and testing for motoring action of alternator & fitting to evhicles.Tactor Electrical Maintenance (As applicable). Description of alternator, regulator unit ignition warning lamp troubles and remedy in charging system. Fault pascription of starter motor, testing of starter motor, testing of starter motor.Description of starter motor clicuit, common troubles and remedy in starter clicuit.Professi onalKno oshtrs.Read and applyIntroduction to Engineering Drawing and Drawing Instruments – motor, testing of starter motor, testing of starter motor, testing of starter motor, testing lighting circuit fault rectification.Professio oshtrs.Read and	wledge		operation without	steering Clutch/ brakes	
Image: space s	-				
Image: Professi onalSkillOverhaul implementsof103. Driving practice with trolley/trailer.(Rotation). Hitching of M.B. Plough, trailer disc harrow.Professi onalSkillOverhaul implementsof104. Checking implements such as ploughs, harrows, cultivators, seed drills, tractor trailer, & P.T.O. units etc. for serviceability before use.Description, function of harrows, cultivators, seed drills, trailer. Hitching of equipment. Dager in overloading & incorrect field operation. Average life of Agriculture implements.06Hrs.105. Lubricate them as required. Hitching practice (single & three points). 106. Exercise in driving a tractor with different implements.Description and function of tractor accessories.Professi 0 Argingand107. Practice on removing actor.Tractor Electrical Maintenance ismanting.cleaning dismantling.cleaning dismantling.cleaning dismantling.cleaning dismantling.cleaning therwices.Hitching or entroving alternator for wehicle dismantling.cleaning dismantling.cleaning dismantling.cleaning dismantling.cleaning therwices.Hitching in electrical system.Professi 0 SHrs.Overhaul implements.108. Practice on removing alternator & fitting to vehicles.Tractor glagiton of charging system. Fault finding in electrical system.Professi 0 SHrs.Norte Electrical Maintenance: notor.Description of starter motor charging discharging of lead acid battery.Professi 0 SHrs.Read and apply engineeringIntroduction to Engineering Drawing and Drawing Instruments – engineeringProfessio ge egRead and apply anil engineerin				transmission to implement	
IndexInclusionPlough, trailer disc harrow.ProfessiOverhaul104. Checking implements such as ploughs, harrows, cultivators, seed drills, tractor trailer, & P.T.O.Tractor equipment: - Description, function of harrows, cultivators, seed drills, tractor trailer, & P.T.O.ProfessiFractor.tractor trailer, & P.T.O.Danger in overloading & incorrect field operation. Average life of Agriculture implements.06Hrs.105. Lubricate them as required. Hitching practice (single & three points).Description and function of Agriculture implements.06Hrs.Overhaul107. Practice on removing alternator from vehicle dismantling.cleaning theking of drawbar to correct height. Use of Hydraulic lift. Maintenance of tractor accessories.ProfessiOverhaul107. Practice on removing alternator from vehicle assembling and testing for motoring action of alternator & fitting to overhaulig the starter motor.Tractor Electrical Maintenance: Lighting arrangement in tractors (As applicable). Description of alternator, regulator unit ignition warnig lamp troubles and remedy in charging system. Fault findingin electrical system.05Hrs.108. Practice on removing atter motor.Description of starter motor circuit, Common troubles and remedy in starter circuit.05Hrs.108. Practice on removing atter motor.Description of lighting circuit.05Hrs.109. Servicing storage batteries, tracing lighting circuit faul rectification.Description of starter motor circuit, Charging & discharging of lead acid battery.05Hrs.109. Servicing storage batteries, tracing lighting c				·	
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		Geometrical figures and blocks with dimension
		Transferring measurement from the given object to the free hand
		sketches.
		Free hand drawing of hand tools and measuring tools.
		Drawing of Geometrical figures:
		Angle, Triangle, Circle, Rectangle, Square, Parallelogram.
		Lettering & Numbering – Single Stroke.
		Dimensioning
		Types of arrowhead
		Leader line with text
		Position of dimensioning (Unidirectional, Aligned)
		Symbolic representation –
		Different symbols used in the related trades of Mechanic Auto Body
		Repair / Electrical and Electronics / Diesel / Tractor / Two and
		Three-wheeler.
		Concept and reading of Drawing in
		Concept of axes plane and quadrant
		Concept of Orthographic and Isometric projections
		Method of first angle and third angle projections (definition and
		difference)
		Reading of Job drawing related to Mechanic Auto Body Repair / Electrical and Electronics / Diesel / Tractor / Two and Three-
		wheeler trades.
	WOR	KSHOP CALCULATION & SCIENCE: (40 Hrs)
Professio	Demonstrate basic	Unit, Fractions
nal	mathematical	Classification of unit system
Knowled	concept and	Fundamental and Derived units F.P.S, C.G.S, M.K.S and SI units
ge	principles to	Measurement units and conversion
8-	perform practical	Factors, HCF, LCM and problems
WCS- 40	operations.	Fractions - Addition, substraction, multiplication & division
Hrs.	Understand and	Decimal fractions - Addition, subtraction, multilipication & division Solving problems by using calculator
1113.	explain basic	Square root, Ratio and Proportions, Percentage
	science in the field	Square and suare root
		Simple problems using calculator
	of study.	Applications of pythagoras theorem and related problems
		Ratio and proportion
		Ratio and proportion - Direct and indirect proportions
		Percentage
		Precentage - Changing percentage to decimal and fraction
		Material Science
		Types metals, types of ferrous and nonferrous metals Physical and mechanical properties of metals
		Introduction of iron and cast iron



	Difference between iron & steel, alloy steel and carbon steel Properties and uses of rubber, timber and insulating materials Mass, Weight, Volume and Density	
	Mass, volume, density, weight and specific gravity, numerical related to L, C, O section only	
	Related problems for mass, volume, density, weight and specific	
	gravity	
	Speed and Velocity, Work, Power and Energy	
	Speed and velocity - Rest, motion, speed, velocity, difference	
	between speed and velocity, acceleration and retardation	
	Speed and velocity - Related problems on speed & velocity	
	Work, power, energy, HP, IHP, BHP and efficiency	
	Heat & Temperature and Pressure	
	Concept of heat and temperature, effects of heat, difference	
	between heat and temperature, boiling point & melting point of different metals and non-metals	
	Concept of pressure - Units of pressure, atmospheric pressure,	
	absolute pressure, gauge pressure and gauges used for measuring	
	pressure	
	Basic Electricity	
	Introduction and uses of electricity, electric current AC, DC their	
	comparison, voltage, resistance and their units	
	Conductor, insulator, types of connections - series and parallel	
	Ohm's law, relation between V.I.R & related problems	
	Mensuration	
	Area and perimeter of square, rectangle and parallelogram	
	Surface area and volume of solids - cube, cuboid, cylinder, sphere and hollow cylinder	
	Finding the lateral surface area, total surface area and capacity in	
	litres of hexagonal, conical and cylindrical shaped vessels	
	Levers and Simple machines	
	Simple machines - Effort and load, mechanical advantage, velocity	
	ratio, efficiency of machine, relationship between efficiency,	
	velocity ratio and mechanical advantage	
	Lever & Simple machines - Lever and its types	
	Trigonometry	
	Measurement of angles	
	Trigonometrical ratios	
	Trigonometrical tables	
In plant Training/Project Work		



SYLLABUS FOR CORE SKILLS

1. Employability Skills (Common for all CTS trades) (120 Hrs.)

Learning outcomes, assessment criteria, syllabus and Tool List of Core Skills subjects which is common for a group of trades, provided separately in <u>www.bharatskills.gov.in</u>


LIST OF TOOLS AND EQUIPMENT Mechanic Tractor(For batch of 20 candidates)			
A. TRAIN	IEES TOOL KIT		
1.	Allen Key set of 12 pieces	2mm to 14mm	5+1 nos.
2.	Caliper inside	15 cm Spring	5+1 nos
3.	Calipers outside	15 cm spring	5+1 nos.
4.	Center Punch	10 mm. Dia. x 100 mm.	5+1 nos
5.	Dividers	15 cm Spring	5+1 nos
6.	Electrician Screwdriver	250mm	5+1 nos
7.	Hammer ball peen	0.5 kg with handle	5+1 nos
8.	Hands file	20 cm. Second cut flat	5+1 nos
9.	Philips Screwdriver set of 5 pieces	100 mm to 300 mm	5+1 nos
10.	Pliers combination	20 cm.	5+1 nos
11.	Screwdriver	20cm.X 9mm. Blade	5+1 nos
12.	Screwdriver	30 cm. X 9 mm. Blade	5+1 nos
13.	Scriber	15 cm	5+1 nos
14.	Spanner D.E. set of 12 pieces	6mm to 32mm	5+1 nos
15.	Spanner, ring set of 12 metric sizes	6 to 32 mm.	5+1 nos
16.	Spanners socket with speed handle, T-bar, ratchet and universal upto 32 mm set of 28 pieces with box		5+1 nos
17.	Steel rule	30 cm inch and metric	5+1 nos
18.	Steel tool box with lock and key (folding type)	400x200x150 mm	5+1 nos
19.	Wire cutter and stripper		5+1 nos
B. TOOL	S, INSTRUMENTS AND GENERAL SHOP	OUTFIT	
25.	Adjustable spanner	pipe wrench 350 mm	2 nos.
26.	Air blow gun with standard accessories		1 no.
27.	Air impact wrench with standard accessories		4 nos.
28.	Air ratchet with standard accessories		4 nos.
29.	Allen Key set of 12 pieces	2mm to 14mm	2 nos.
30.	Alternator for tractor - different type		2 nos.



31.	Ammeter	300A/ 60A DC with external shunt	4 nos.
32.	Angle plate adjustable	250x150x175	1 no.
33.	Angle plate	size 200x100x200mm	2 nos.
34.	Anvil 50 Kgs with Stand		1 no.
35.	Arbor press hand operated	2 ton capacity	1 no.
36.	Auto Electrical test bench		1 no.
37.	Battery -charger		2 nos.
38.	Belt Tensioner gauge		1 no.
39.	Blow Lamp	1 litre	2 nos.
40.	Caliper inside	15 cm Spring	4 nos.
41.	Calipers outside	15 cm spring	4 nos.
42.	Car Jet washer with standard accessories		1 no.
43.	Chain Pulley Block-3-ton capacity with tripod stand		1 no.
44.	Chaser hard W/V 9 to 40 T.P.I. set of 11 external.		1 set
45.	Chaser, hand W/W 9 to 40 T.P.I.set of 11 internal		1 set
46.	Chisel	10 cm flat	4 nos.
47.	Chisels cross cut	200 mm X 6mm 4	4 nos.
48.	Circlip pliers Expanding and contracting type	15cm and 20cm each	4 nos.
49.	Clamps C	100mm	2 nos.
50.	Clamps C	150mm	2 nos.
51.	Clamps C	200mm	2 nos.
52.	Cleaning tray	45x30 cm. 4	4 nos.
53.	Clutches, different types such as cone type, disc type		1 each
54.	Compression testing gauge suitable for diesel Engine		2 nos.
55.	Connecting rod alignment fixture 1		1 no.
56.	Copper bit soldering iron	0.25 Kg	4 nos.
57.	Cut section model of fuel filter		1 no.
58.	Cylinder bore gauge capacity	20 to 160 mm	4 nos.
59.	Cylinder liner- Dry & wet liner, press fit &slidefit liner		1 each
60.	Depth micrometer	0-25mm	4 nos.
61.	Dial gauge type 1 Gr. A (complete with clamping devices and stand)		4 nos.
62.	Different type of Engine Bearing model		1 set



63.	Different type of piston model		1 each
64.	Dividers	15 cm Spring	4 nos.
65.	Drift Punch Copper	15 Cm	4 nos.
66.	Drift, copper	10 x 15 1/2 mm	2 nos.
67.	Drill point angle gauge		1 no.
68.	Drill twist	1.5 mm to 15 mm (various sizes) by 0.5 mm 4	4 nos.
69.	Electric Soldering	Iron 230 V 60 watts 230 V 25 watts	2 each
70.	Electric testing screw driver		4 nos.
71.	Engineer's square	15 cm. Blade	4 nos.
72.	Engineers stethoscope		1 no.
73.	Equipment puncture, in box,		1 no.
74.	Feeler gauge	20 blades (metric)	2 nos.
75.	File flat	20 cm bastard	4 nos.
76.	File, half round	20 cm second cut	4 nos.
77.	File, Square	20 cm second cut	4 nos.
78.	File, Square	30 cm round	4 nos.
79.	File, triangular	15 cm second cut	4 nos.
80.	Files assorted sizes and types		2 set
	including safe edge file (20 Nos)		
81.	Flat File	25 cm second cut	4 nos.
82.	Flat File	35 cm bastard	4 nos.
83.	Fuel feed pump for Diesel		1 no.
84.	Fuel injection pump (Diesel) inline		1 no.
85.	Glow plug tester		2 nos.
86.	Granite surface plate	1600 x 1000 with stand and cover	1 no.
87.	Grease Gun		2 nos.
88.	Grover -	3, 4, 6mm.	1 Each
89.	Growler		2 nos.
90.	Hacksaw frame adjustable	20-30 cm	10
91.	Hammer Ball Peen	0.75 Kg	4 nos.
92.	Hammer Chipping	0.25 Kg	4 nos.
93.	Hammer copper	1 Kg with handle	4 nos.
94.	Hammer Mallet	5	4 nos.
95.	Hammer Plastic		2 nos.
96.	Hand operated crimping tool (i) for		2 nos.
2.0.	crimping up to 4mm and (ii) for		
	crimping up to 10mm		
97.	Hand reamers adjustable	10.5 to 11.25 mm, 11.25 to 12.75 mm, 12.75 to 14.25 mm and 14.25 to 15.75 mm	2sets
98.	Hand Shear Universal	250mm	2 nos.
99.	Hand vice	37 mm	2 nos.
100.	Hollow Punch set of seven pieces	6mm to 15mm	2 sets each
101.	Hydraulic jack HI-LIFT type -	3 ton capacity	1 no.



102.	Injector - Multi hole type, Pintle		4 each
	type		
103.	Injector cleaning unit		1 no.
104.	Injector testing set (Hand tester)		1 no.
105.	Insulated Screwdriver	20 cm x 9mm blade	10 nos.
106.	Insulated Screwdriver	30 cm x 9mm blade	10 nos.
107.	Lifting jack screw type	3 ton capacity	4 nos.
108.	Magneto spanner set with	8 spanners	1 set
109.	Magnifying glass	75mm	2 nos.
110.	Marking out table	90X60X90 cm.	1 no.
111.	Multi Scan Tool		1 no.
112.	Multimeter digital		5 nos.
113.	Oil can	0.5/0.25 liter capacity	2 nos.
114.	Oil pump for dismantling and assembling.		2 nos.
115.	Oil Stone	15 cm x 5 cm x 2.5 cm	1 no.
116.	Oscilloscope	20MHz	1 no.
117.	Outside micrometer	0 to 25 mm	4 nos.
118.	Outside micrometer	25 to 50 mm	4 nos.
119.	Outside micrometer	50 to 75 mm	1 no.
120.	Outside micrometer	75 to 100 mm	1 no.
121.	Philips Screwdriver set of 5 pieces	100 mm to 300 mm	2 sets
122.	Pipe cutting tool		2 nos.
123.	Pipe flaring tool		2 nos.
124.	Piston ring compressor		2 nos.
125.	Piston Ring expander and remover.		2 nos.
126.	Piston Ring groove cleaner.		1 no.
127.	Pliers combination	20 cm.	2 nos.
128.	Pliers flat nose	15 cm	2 nos.
129.	Pliers round nose	15 cm	2 nos.
130.	Pliers side cutting	15 cm	2 nos.
131.	Portable electric drill Machine		1 no.
132.	Portable oil monitoring Indicator		1 no.
133.	Power Supply	0-12 v, lamp	1 no.
134.	Prick Punch	15 cm	4 nos.
135.	Punch Letter	4mm	2 set
136.	Radiator cut section-cross flow		1 no.
137.	Radiator cut section-down flow		1 no.
138.	Radiator pressure cap		2 nos.
139.	Rake		1 no.
140.	Rear axle assembly-gear box steering box assembly of the diesel engine		2 set
141.	Ridger.		2 nos.
142.	Rivet sets snap and Dolly	3mm, 4mm, 6mm	4 nos.



	combined		
143.	Scraper flat	25 cm	2 nos.
144.	Scraper half round	25 cm	2 nos.
145.	Scraper Triangular	25 cm	2 nos.
146.	Scriber	15 cm	2 nos.
147.	Scriber with scribing black		2 nos.
	universal		
148.	Set of stock and dies - UNC, UNF		2 sets
	and metric		
149.	Soldering Copper Hatchet type	500gms	4 nos.
150.	Spanner Clyburn	15 cm	1 no.
151.	Spanner D.E. set of 12 pieces	6mm to 32mm	4 nos.
152.	Spanner T. flocks for screwing up		2 nos.
	and up-screwing inaccessible		
	positions		
153.	Spanner, adjustable	15cm.	2 nos.
154.	Spanner, ring set of 12 metric sizes	6 to 32 mm.	2 nos.
155.	Spanners socket with speed		2 nos.
	handle, T-bar, ratchet and		
	universal upto 32 mm set of 28		
	pieces with box		
156.	Spirit level	2 V 250, 05 metre	2 nos.
157.	Spring tension tester		1 no.
158.	Stake grooving.		2 nos.
159.	Stake, hatchet.		2 nos.
160.	Starter motor for tractor -different		1 each
	type		
161.	Steel measuring tape 10 meter in a		4 nos.
	case		
162.	Steel rule	15 cm inch and metric	4 nos.
163.	Steel rule	30 cm inch and metric	4 nos.
164.	Steel wire Brush	50mmx150mm	4 nos.
165.	Stone, carborandum	15 x 5 x 4 cm smooth and rough.	1each
166.	Straight edge gauge	2 ft.	2 nos.
167.	Straight edge gauge	4 ft.	2 nos.
168.	Stud extractor set of 3		2 sets
169.	Stud remover with socket handle		1 no.
170.	Surface gauge with dial test	i.e. 0.01 mm	2 nos.
	indicator plunger type		
171.	Tachometer (Counting type)		1 no.
172.	Taps and Dies complete sets (5		1 set
	types)		
173.	Taps and wrenches - Metric		2 sets
174.	Telescope gauge		4 nos.
175.	Temperature gauge	0-100 deg c	2 nos.
176.	Thermostat		2 nos.



177.	Thread pitch gauge metric, BSW		1 no.
177.	Torque wrenches	5-35 Nm, 12-68 Nm & 50-225 Nm	1 each
178.	Trammel 30 cm	3-33 Nill, 12-08 Nill & 30-223 Nill	2 nos.
180.	Turbocharger cut sectional view		1 no.
181.	Tyre pressure gauge with holding nipple		2 nos.
182.	Universal puller for removing		1 no.
	pulleys, bearings		
183.	V' Block	75 x 38 mm pair with Clamps	2 nos.
184.	Vacuum gauge to read	0 to 760 mm of Hg.	2 nos.
185.	Valve Lifter		1 no.
186.	Valve spring compressor universal.		1 no.
187.	Verniercalliper	0-300 mm with least count 0.02mm	5 nos.
188.	Vice grip pliers		2 nos.
188.	Voltmeter	50V/DC	4 nos.
189.	Water pump for dismantling and	507766	2 nos.
190.	assembling		2 1105.
101	-	25	2
191.	Wing compass	25 cm	2 nos.
192.	Wire Gauge (metric)		5 nos.
193.	Work bench	250 x 120 x 60 cm with 4 vices 12cm	5 nos.
		Jaw	
. GENER	AL INSTALLATION/ MACHINERIES		
194.	3 furrow disc plough with		1 no.
	scrapersyk		
195.	9 tine cultivator-spring loaded		1 no.
	1 0		
	mounted type		
196.	mounted type Arbor press hand operated	2 ton capacity	1 no.
196.	Arbor press hand operated	2 ton capacity	1 no.
196. 197.	Arbor press hand operated Automotive exhaust 5 gas analyzer	2 ton capacity	1 no. 1 no.
	Arbor press hand operated Automotive exhaust 5 gas analyzer (petrol & Diesel) or Diesel Smoke	2 ton capacity	
197.	Arbor press hand operated Automotive exhaust 5 gas analyzer (petrol & Diesel) or Diesel Smoke meter		1 no.
197. 198.	Arbor press hand operated Automotive exhaust 5 gas analyzer (petrol & Diesel) or Diesel Smoke meter Bench lever shears	2 ton capacity 250mm Blade x 3mm Capacity	1 no. 1 no.
197.	Arbor press hand operated Automotive exhaust 5 gas analyzer (petrol & Diesel) or Diesel Smoke meter Bench lever shears Discrete Component Trainer /		1 no.
197. 198. 199.	Arbor press hand operated Automotive exhaust 5 gas analyzer (petrol & Diesel) or Diesel Smoke meter Bench lever shears Discrete Component Trainer / Basic Electronics Trainer		1 no. 1 no. 1 no.
197. 198.	Arbor press hand operated Automotive exhaust 5 gas analyzer (petrol & Diesel) or Diesel Smoke meter Bench lever shears Discrete Component Trainer / Basic Electronics Trainer Drilling machine bench to drill up		1 no. 1 no.
197. 198. 199.	Arbor press hand operated Automotive exhaust 5 gas analyzer (petrol & Diesel) or Diesel Smoke meter Bench lever shears Discrete Component Trainer / Basic Electronics Trainer Drilling machine bench to drill up to 12mm dia. along with		1 no. 1 no. 1 no.
197. 198. 199. 200.	Arbor press hand operated Automotive exhaust 5 gas analyzer (petrol & Diesel) or Diesel Smoke meter Bench lever shears Discrete Component Trainer / Basic Electronics Trainer Drilling machine bench to drill up to 12mm dia. along with accessories	250mm Blade x 3mm Capacity	1 no. 1 no. 1 no. 1 no.
197. 198. 199. 200. 201.	Arbor press hand operated Automotive exhaust 5 gas analyzer (petrol & Diesel) or Diesel Smoke meter Bench lever shears Discrete Component Trainer / Basic Electronics Trainer Drilling machine bench to drill up to 12mm dia. along with accessories Gas Welding Table		1 no. 1 no. 1 no. 1 no. 2 nos.
197. 198. 199. 200.	Arbor press hand operated Automotive exhaust 5 gas analyzer (petrol & Diesel) or Diesel Smoke meter Bench lever shears Discrete Component Trainer / Basic Electronics Trainer Drilling machine bench to drill up to 12mm dia. along with accessories Gas Welding Table Grinding machine (general	250mm Blade x 3mm Capacity	1 no. 1 no. 1 no. 1 no.
197. 198. 199. 200. 201.	Arbor press hand operated Automotive exhaust 5 gas analyzer (petrol & Diesel) or Diesel Smoke meter Bench lever shears Discrete Component Trainer / Basic Electronics Trainer Drilling machine bench to drill up to 12mm dia. along with accessories Gas Welding Table Grinding machine (general purpose) D.E. pedestal with 300	250mm Blade x 3mm Capacity	1 no. 1 no. 1 no. 1 no. 2 nos.
197. 198. 199. 200. 201. 202.	Arbor press hand operated Automotive exhaust 5 gas analyzer (petrol & Diesel) or Diesel Smoke meter Bench lever shears Discrete Component Trainer / Basic Electronics Trainer Drilling machine bench to drill up to 12mm dia. along with accessories Gas Welding Table Grinding machine (general purpose) D.E. pedestal with 300 mm dia. wheels rough and smooth	250mm Blade x 3mm Capacity	1 no. 1 no. 1 no. 1 no. 2 nos. 1 no.
197. 198. 199. 200. 201. 202. 203.	Arbor press hand operated Automotive exhaust 5 gas analyzer (petrol & Diesel) or Diesel Smoke meter Bench lever shears Discrete Component Trainer / Basic Electronics Trainer Drilling machine bench to drill up to 12mm dia. along with accessories Gas Welding Table Grinding machine (general purpose) D.E. pedestal with 300 mm dia. wheels rough and smooth Multi Scan Tool	250mm Blade x 3mm Capacity	1 no. 1 no. 1 no. 1 no. 2 nos. 1 no. 1 no.
197. 198. 199. 200. 201. 202.	Arbor press hand operated Automotive exhaust 5 gas analyzer (petrol & Diesel) or Diesel Smoke meter Bench lever shears Discrete Component Trainer / Basic Electronics Trainer Drilling machine bench to drill up to 12mm dia. along with accessories Gas Welding Table Grinding machine (general purpose) D.E. pedestal with 300 mm dia. wheels rough and smooth Multi Scan Tool P.T.O. operated rotary lawn	250mm Blade x 3mm Capacity	1 no. 1 no. 1 no. 1 no. 2 nos. 1 no.
197. 198. 199. 200. 201. 202. 203. 203. 204.	Arbor press hand operated Automotive exhaust 5 gas analyzer (petrol & Diesel) or Diesel Smoke meter Bench lever shears Discrete Component Trainer / Basic Electronics Trainer Drilling machine bench to drill up to 12mm dia. along with accessories Gas Welding Table Grinding machine (general purpose) D.E. pedestal with 300 mm dia. wheels rough and smooth Multi Scan Tool P.T.O. operated rotary lawn mower	250mm Blade x 3mm Capacity	1 no. 1 no. 1 no. 1 no. 2 nos. 1 no. 1 no.
197. 198. 199. 200. 201. 202. 203. 203. 204. 205.	Arbor press hand operated Automotive exhaust 5 gas analyzer (petrol & Diesel) or Diesel Smoke meter Bench lever shears Discrete Component Trainer / Basic Electronics Trainer Drilling machine bench to drill up to 12mm dia. along with accessories Gas Welding Table Grinding machine (general purpose) D.E. pedestal with 300 mm dia. wheels rough and smooth Multi Scan Tool P.T.O. operated rotary lawn mower Pneumatic rivet gun	250mm Blade x 3mm Capacity	1 no. 1 no. 1 no. 1 no. 2 nos. 1 no. 1 no. 1 no. 1 no.
197. 198. 199. 200. 201. 202. 203. 203. 204.	Arbor press hand operated Automotive exhaust 5 gas analyzer (petrol & Diesel) or Diesel Smoke meter Bench lever shears Discrete Component Trainer / Basic Electronics Trainer Drilling machine bench to drill up to 12mm dia. along with accessories Gas Welding Table Grinding machine (general purpose) D.E. pedestal with 300 mm dia. wheels rough and smooth Multi Scan Tool P.T.O. operated rotary lawn mower	250mm Blade x 3mm Capacity	1 no. 1 no. 1 no. 1 no. 2 nos. 1 no. 1 no.



	Dismantling and assembling with		
208.	Trolley type portable air		1 no.
	compressor single cylinder with 45		
	liters capacity Air tank,		
209.	Welding plant Oxy-Acetylene		1 no.
	complete (high pressure)		
210.	Wheel type tractor fitted with		2 nos.
	diesel engine with standard		
	accessories		
D. LIST O	F CONSUMABLE:		
211.	Automatic Transmission oils		As required
212.	Battery- SMF		As required
213.	Brake fluids		As required
214.	Chalk, Prussian blue.		As required
215.	Chemical compound for fasteners		As required
216.	Diesel		As required
217.	Different type gasket material		As required
218.	Different type of oil seal		As required
219.	Drill Twist (assorted)		As required
220.	Emery paper -	36-60 grit , 80-120	As required
221.	Engine coolant		As required
222.	Engine oil		As required
223.	Gear oils		As required
224.	Hacksaw blade (consumable)		As required
225.	Hand rubber gloves tested for 5000 V		5 pair
226.	Holders, lamp teakwood boards,		As required
	plug sockets, solders, flux wires		
	and cables batteries round		
	consumable blocks and other		
	consumables as required		
227.	Hydrometer		8 nos.
228.	Lapping abrasives		As required
229.	Leather Apron		5 nos.
230.	Petrol		As required
231.	Power steering oil		As required
232.	Radiator Coolants		As required
233.	Safety glasses		As required
234.	Steel wire Brush 50mmx150mm		5 nos.
235.	Engine Spare Parts		As per req.
236.	Gloves for Welding (Leather and Asbestos)		5 sets
. WORK	SHOP FURNITURE		
237.	Book shelf (glass panel) 6ft.x 3ft. x		As required
	1ft.		



238.	Computer Chair		1+1
239.	Computer Table		1+1
240.	Desktop Computer	CPU: 32/64 Bit i3/i5/i7 or latest processor, Speed: 3 GHz or Higher. RAM:-4 GB DDR-III or Higher, Wi-Fi Enabled. Network Card: Integrated Gigabit Ethernet, with USB Mouse, USB Keyboard and Monitor (Min. 17 Inch. Licensed Operating System and Antivirus compatible with trade related software.	1+1
241.	Discussion Table 8ft. x 4ft. x 2ft.		2 nos.
242.	Fire Extinguishers, first- aid box		As required
243.	Instructional Material - NIMI Books/Ref.books		As required
244.	Internet connection with all accessories		As required
245.	Laser printer		1 no.
246.	LCD projector/ LED /LCD TV (42")		1 no.
247.	Multimedia DVD for Automotive application/subjects		As required
248.	Online UPS 2KVA		As required
249.	Stools		21 nos.
250.	Storage Rack 6ft. x 3ft. x 1ft.		As required
251.	Storage shelf 6ft. x 3ft. x 1ft.		As required.
252.	Suitable classroom furniture		As required
253.	Suitable Work Tables with vices		As required
254.	Tool Cabinet - 6ft. x 3ft. x 1ft.		2 nos.
255.	Trainees locker 6ft.X 3ft. x 1ft.		2 Nos. to accommodate 20 Lockers
Note: -	1		20 LUCKETS

Note: -

1. All the tools and equipment are to be procured as per BIS specification.

2. Internet facility is desired to be provided in the classroom.



The DGT sincerely acknowledges contributions of the Industries, State Directorates, Trade Experts, Domain Experts, trainers of ITIs, NSTIs, faculties from universities and all otherswho contributed in revising the curriculum.

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ABBREVIATIONS

CTS	Craftsmen Training Scheme	
ATS	Apprenticeship Training Scheme	
CITS	Craft Instructor Training Scheme	
DGT	Directorate General of Training	
MSDE	Ministry of Skill Development and Entrepreneurship	
NTC	National Trade Certificate	
NAC	National Apprenticeship Certificate	
NCIC	National Craft Instructor Certificate	
LD	Locomotor Disability	
СР	Cerebral Palsy	
MD	Multiple Disabilities	
LV	Low Vision	
НН	Hard of Hearing	
ID	Intellectual Disabilities	
LC	Leprosy Cured	
SLD	Specific Learning Disabilities	
DW	Dwarfism	
MI	Mental Illness	
AA	Acid Attack	
PwD	Person with disabilities	



